

Cylinder

SC
SC(Big)
SCT
SCF
SU
SUF
SI
SIF
DNC
QGB
QGBZ
NCQ2
NCQ2(Big)
NCQ2(Long)
NCQS
NCQM
NRQ
SDA
ADVU
ACE(AND)
MAL
MA
MI
NCM2
NCJ2
NCG1
NCJP



Specifications

Bore size(mm)	6	10	16	20	25	32	40
Operation	Double acting						
Fluid	Air						
Pressure range (kgf/cm²(kpa))	1~8.5(100~850)bar						
Max. service pressure (kgf/cm²(kpa))	9(900)bar						
Operating ambient temperature range (°C)	0~60						
Range of service speed (mm/sec)	50~700						
Stroke adjusting range	-5~0						
Port size	M3x0.5p	M5x0.8p				1/8"	
Sensor device	With magnet						

Note: PT thread, G thread and NPT thread are available.

Standard stroke

Bore size (mm)	Standard stroke	Adjusting range
6	10, 20, 30, 40, 50	
10	10, 20, 25, 30, 40, 50, 75, 100	
16	10, 20, 25, 30, 40, 50, 75, 100, 125, 150, 175, 200, 250	
20	10, 20, 25, 30, 40, 50, 75, 100, 125, 150, 175, 200, 250	-5~0
25	10, 20, 25, 30, 40, 50, 75, 100, 125, 150, 175, 200, 250	
32	10, 20, 25, 30, 40, 50, 75, 100, 125, 150, 175, 200, 250	
40	10, 20, 30, 40, 50, 75, 100, 125, 150	

Ordering code

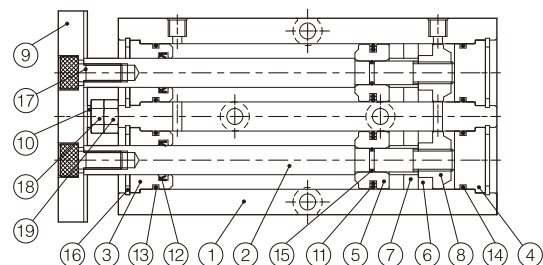
TD		10	×	50	-	SD		2
Model		Stroke			Sensor switch			
TD	Dual rod cylinder	6	10~50 mm	Blank	Without sensor switch			
Bore size		10	10~100 mm	SE	Sensor switch code(CS-30E)			
		16	10~250 mm	SD	Sensor switch code (CS-9D)			
		20	10~250 mm	SB	Sensor switch code (CS-9B)			
		Note: Φ6, Φ40 are not suitable.						
		Number of sensor switch						
		25	25mm	32	10~250 mm	1	1 pcs	
		32	32mm	40	10~150 mm	2	2 pcs	
40	40mm							

Theoretical force

Bore size(mm)	Piston rod dia(mm)	Action	Piston area (cm²)	Air pressure (kgf/cm²)						
				1	2	3	4	5	6	7
6	4	Push	0.5	-	1.0	1.5	2.0	2.5	3.0	3.5
		Pull	0.3	-	0.6	0.9	1.2	1.5	1.8	2.1
10	6	Push	1.5	-	3.1	4.7	6.2	7.8	9.3	10.9
		Pull	1.0	-	2.0	3.0	4.0	5.0	6.0	7.0
16	8	Push	4.0	4.0	8.0	12.0	16.0	20.1	24.1	28.1
		Pull	3.0	3.0	6.0	9.0	12.0	15.0	18.0	21.0
20	10	Push	6.2	6.2	12.5	18.8	25.1	31.4	37.6	43.9
		Pull	4.7	4.7	9.4	14.1	18.8	23.5	28.2	32.9
25	12	Push	9.8	9.8	19.6	29.4	39.2	49.1	58.8	68.5
		Pull	7.5	7.5	15.1	22.6	30.2	37.7	45.3	52.8
32	16	Push	16.0	16.0	32.1	48.2	64.3	80.4	96.4	112.5
		Pull	12.0	12.1	24.1	36.2	48.2	60.3	72.4	84.4
40	20	Push	25.1	25.1	50.3	76.5	100.5	125.7	150.8	175.9
		Pull	18.8	18.8	37.7	26.5	75.4	94.2	131.1	131.9

Note : Above are theoretical data ; please take into consideration the frictional resistance and the mechanical efficiency of value should be added calculation before using. (About 70%~80%)

Inner structure and material of major parts



No.	Item	Material	No.	Item	Material
1	Body	Aluminum alloy	11	Piston packing	NBR
2	Rod	Carbon steel(chrome plated)	12	Rod packing	NBR
3	Front cover	Aluminum alloy	13	Front cover O-Ring	NBR
4	End cover	Aluminum alloy	14	End cover O-Ring	NBR
5	Piston	Copper	15	Piston O-Ring	NBR
6	Wear ring	Teflon	16	Snap	Spring steel
7	Magnet	Rare earth metals/Plastic magnet	17	Screw	Alloy steel
8	Magnet	Copper	18	Screw	Alloy steel
9	Sliding block	Iron / Aluminum alloy	19	Nut	Medium carbon steel
10	Stopper	Rubber / Bearing steel			

Note: TDΦ6, Φ10, Φ16, Φ20 Plate material is Iron; TD Φ25, Φ32, Φ40 Plate material is aluminum alloy.

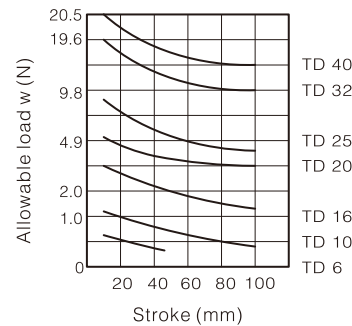
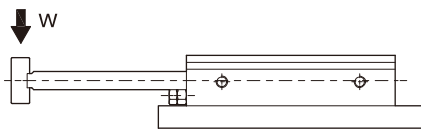
Packing and O-Ring list

Item	Piston packing	Rod packing	End cover O-ring	Front cover O-ring	Piston O-ring
Bore size	No.	2	2	2	2
6	MYA-3(4 PCS)	EM0407	5×1.0	5×1.0	-
10	DYP-10(4 PCS)	EM0609	8×1.0	8×1.0	2.9×1.0
16	PSD-16	EM0811	13.2×1.5	13.2×1.5	8×1.0
20	COP-20	EM1014	17.5×1.5	17.5×1.5	10×1.0
25	COP-25	EM1214	20.8×2.0	20.8×2.0	12×1.0
32	COP-32	EM1620	28.5×2.0	28.5×2.0	16×1.5
40	COP-40	EM2025	36×2.0	36×2.0	20×1.5

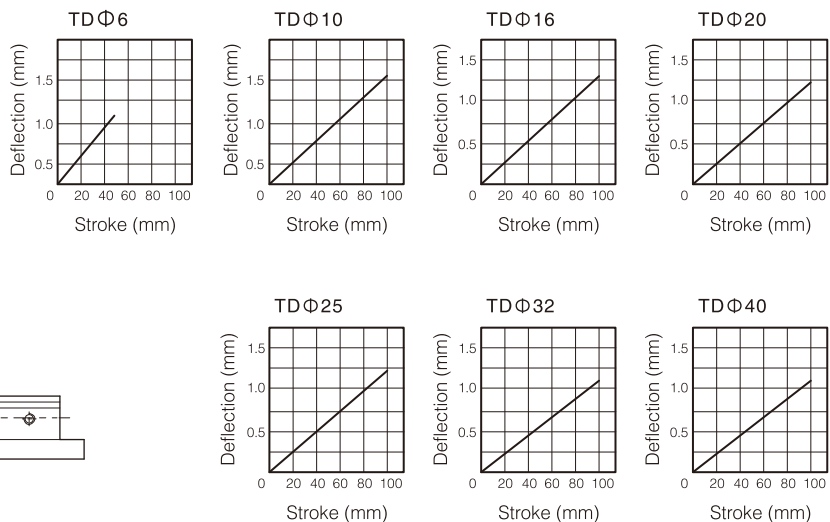
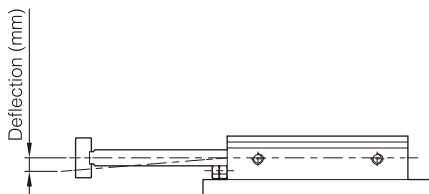
Weight

Bore size(mm)	Weight (kg)										
	Stroke (mm)										
	10	20	30	40	50	75	100	125	150	175	200
6	0.1	0.1	0.1	0.1	0.1	-	-	-	-	-	-
10	0.10	0.11	0.13	0.14	0.15	0.19	0.22	-	-	-	-
16	0.31	0.34	0.36	0.39	0.42	0.49	0.56	0.62	0.69	0.76	0.83
20	0.46	0.49	0.53	0.56	0.60	0.69	0.78	0.87	0.96	1.04	1.13
25	0.77	0.81	0.87	0.92	0.97	1.09	1.15	1.34	1.46	1.61	1.76
32	1.51	1.56	1.68	1.78	1.87	2.08	2.32	2.55	2.77	3.00	3.25
40	2	2.2	2.4	2.7	2.9	3.1	3.4	3.6	3.8	-	-

Allowable load

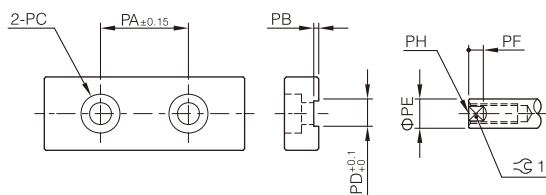


Allowable deflection



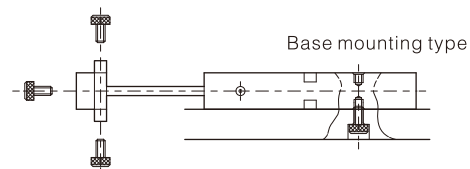
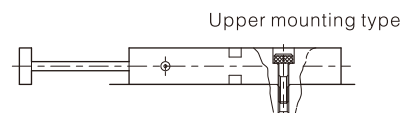
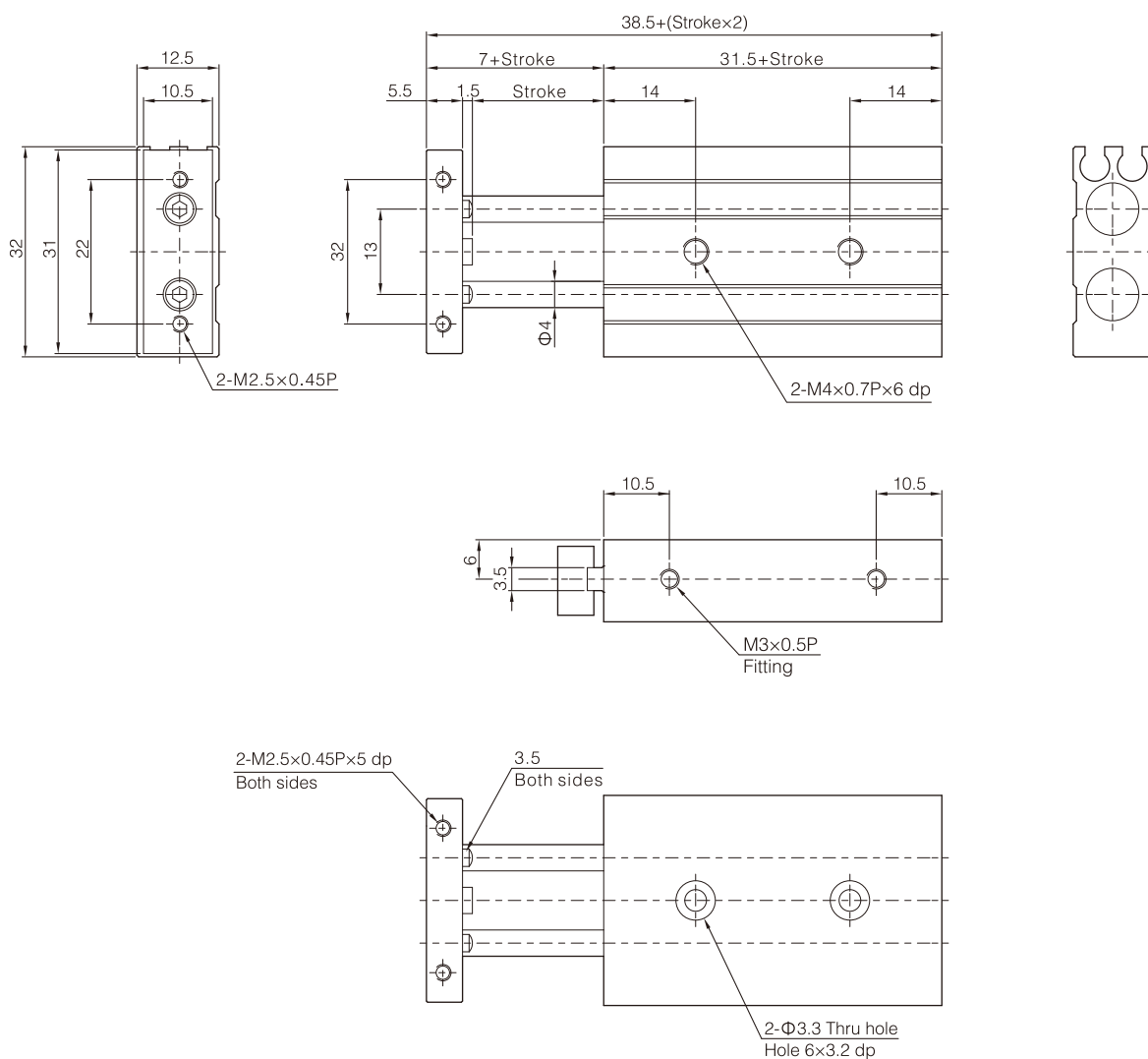
Cylinder

SC
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NCXSW
NMGP
NMGG
NCU
NCUJ
NCY3B
NCY3R
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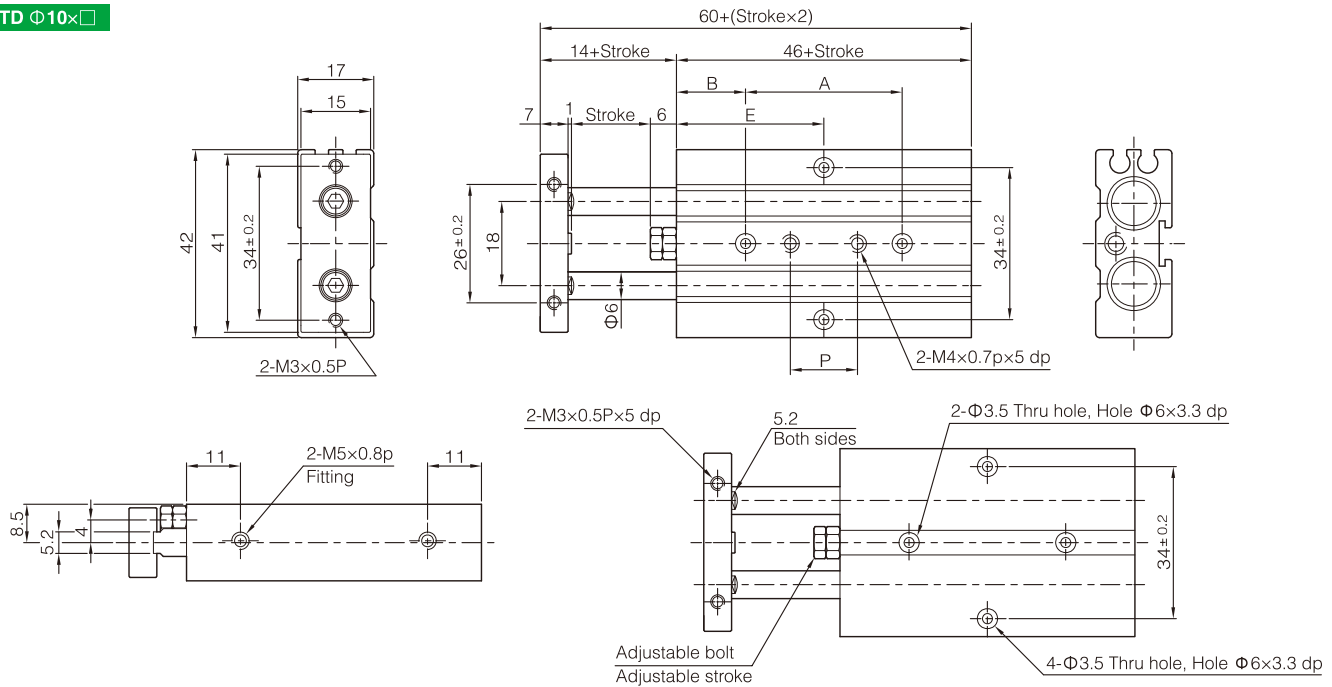


Bore size	Symbol	PA	PB	PC	PD	PE	PF	≤ 3	PH
6		13	1	Thru-hole Φ2.8 , Hole Φ5 dp 2.7	3.5	4	2	3.5	M2.5×0.4 dp 5
10		18	1	Thru-hole Φ4.5 , Hole Φ8 dp 4.3	5.2	6	3	5.2	M4×0.7 dp 10
16		24.2	1	Thru-hole Φ5.5 , Hole Φ9 dp 5.5	6.2	8	3	6.2	M5×0.8 dp 12
20		28.2	1	Thru-hole Φ6.5 , Hole Φ11 dp 6.8	8.2	10	3	8.2	M6×1.0 dp 15
25		34.2	1	Thru-hole Φ8.5 , Hole Φ14 dp 8.5	10.2	12	3	10.2	M8×1.25 dp 15
32		44	1	Thru-hole Φ8.5 , Hole Φ17 dp 11	14	16	3	14	M10×1.5 dp 20
40		55	2.5	Thru-hole Φ10.5 , Hole Φ17 dp 11	18	20	4	18	M10×1.5 dp 15

Two types of mounting for body

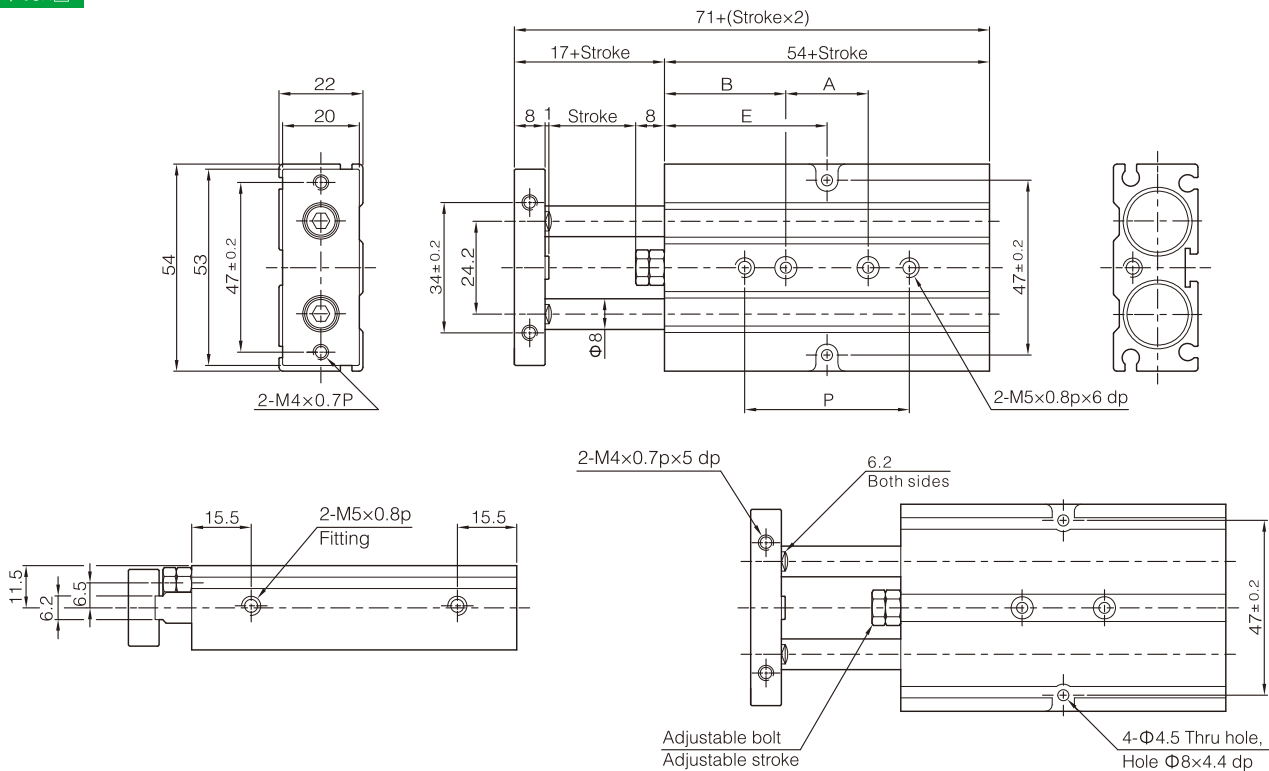
TD $\Phi 6 \times \square$ 

TD $\Phi 10 \times \square$



Code \ Stroke	10	20	25	30	40	50	75	100
A	20	30	35	40	50	60	85	110
B	18	18	18	18	18	18	18	18
C	28	33	35.5	38	43	43	60.5	73
P	-	-	15	20	30	30	65	90

TD $\Phi 16 \times \square$



Code \ Stroke	10	20	25	30	40	50	75	100	125	150	175	200	250
A	20	20	20	20	30	40	60	80	100	100	100	100	120
B	22	27	29.5	32	32	32	34.5	37	39.5	52	64.5	77	92
C	32	37	39.5	42	47	52	64.5	77	89.5	102	114.5	127	152
P	-	-	40	40	50	60	80	100	120	120	120	120	150

Cylinder

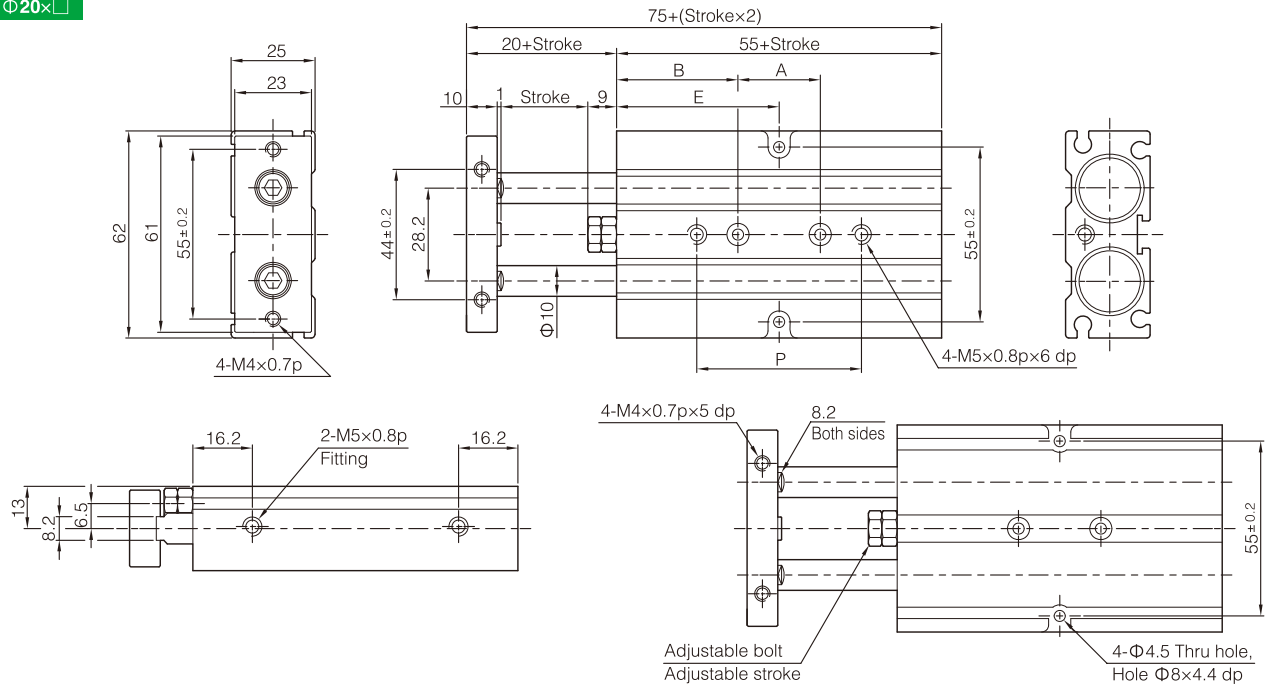
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QGBZ
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NCQ2(Long)
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NCJ2
NCG1
NCJP
TD
TN(TDA)

NCXS
NCXSW
NMGP
NMGG
NCU
NCUJ
NCY3B
NCY3R
NCY1S
NCY1L
STM
NMXH
NMXS
NMXQ
NMHZ2
NMHC2
NMHL2
NMHY2
NMHT2
NMHW2
NMHF2
NMHS2
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NCRA1
NCRQ2
NCRB2
ACK
SRC
QCK
NCK1

Cylinder

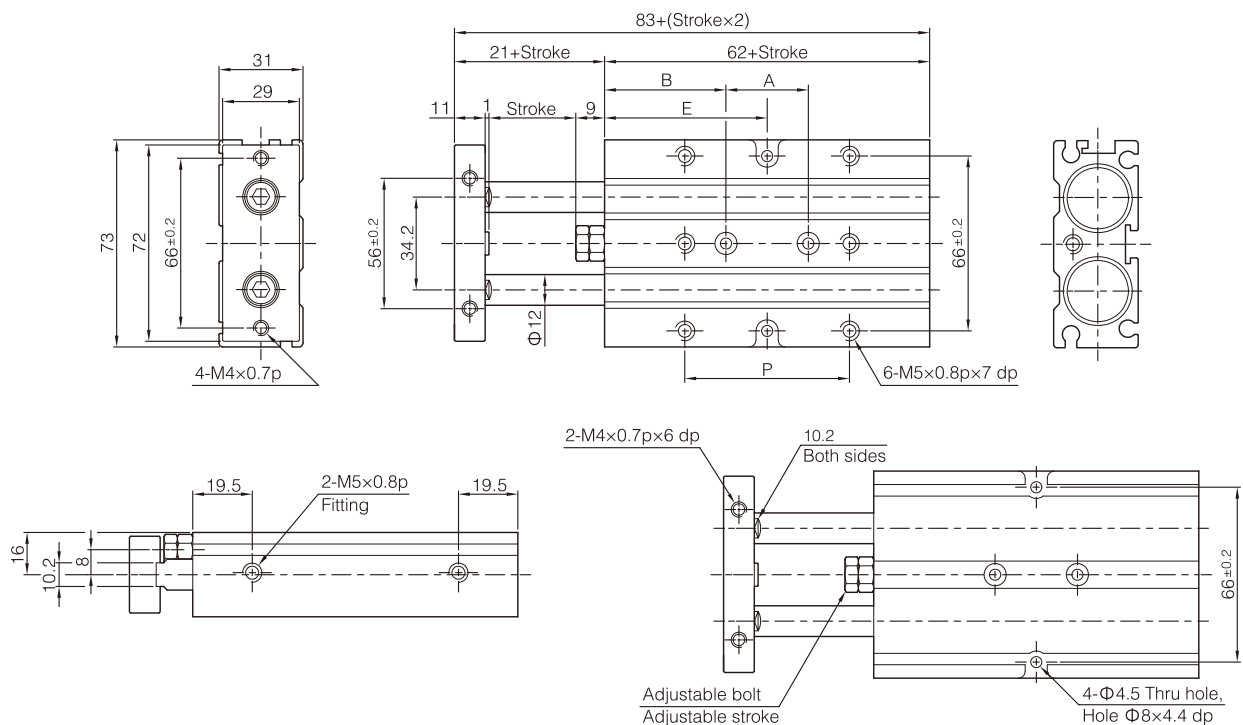
SC
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NCY3R
NCY1S
NCY1L
STM
NMXH
NMXS
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NMHT2
NMHW2
NMHF2
NMHS2
NMHS3
NMHS4
NMRHQ
NMSQ
NCRA1
NCRQ2
NCRB2
ACK
SRC
QCK
NCK1

TD $\Phi 20 \times \square$



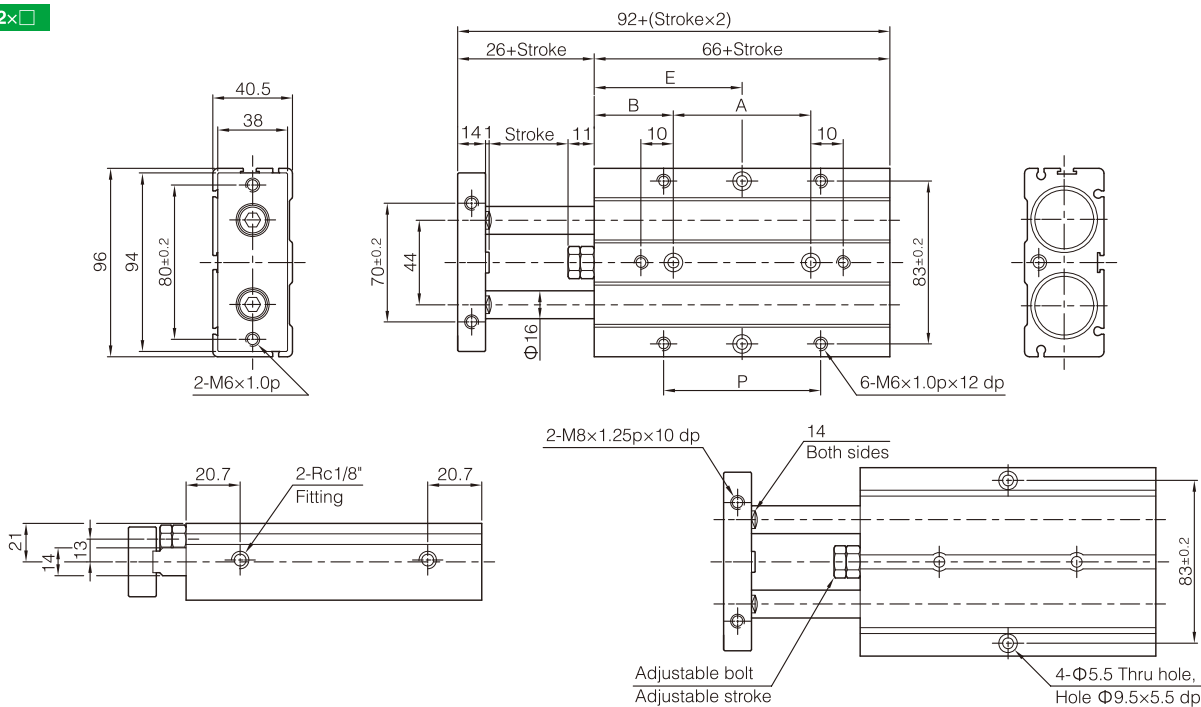
Code	Stroke	10	20	25	30	40	50	75	100	125	150	175	200	250
A		20	20	20	20	30	40	60	80	100	100	100	100	120
B		22.5	27.5	30	32.5	32.5	32.5	35	37.5	40	52.5	65	77.5	92.5
C		32.5	37.5	40	42.5	47.5	52.5	65	77.5	90	102.5	115	127.5	152.5
P		-	-	40	40	50	60	80	100	120	120	120	120	150

TD $\Phi 25 \times \square$



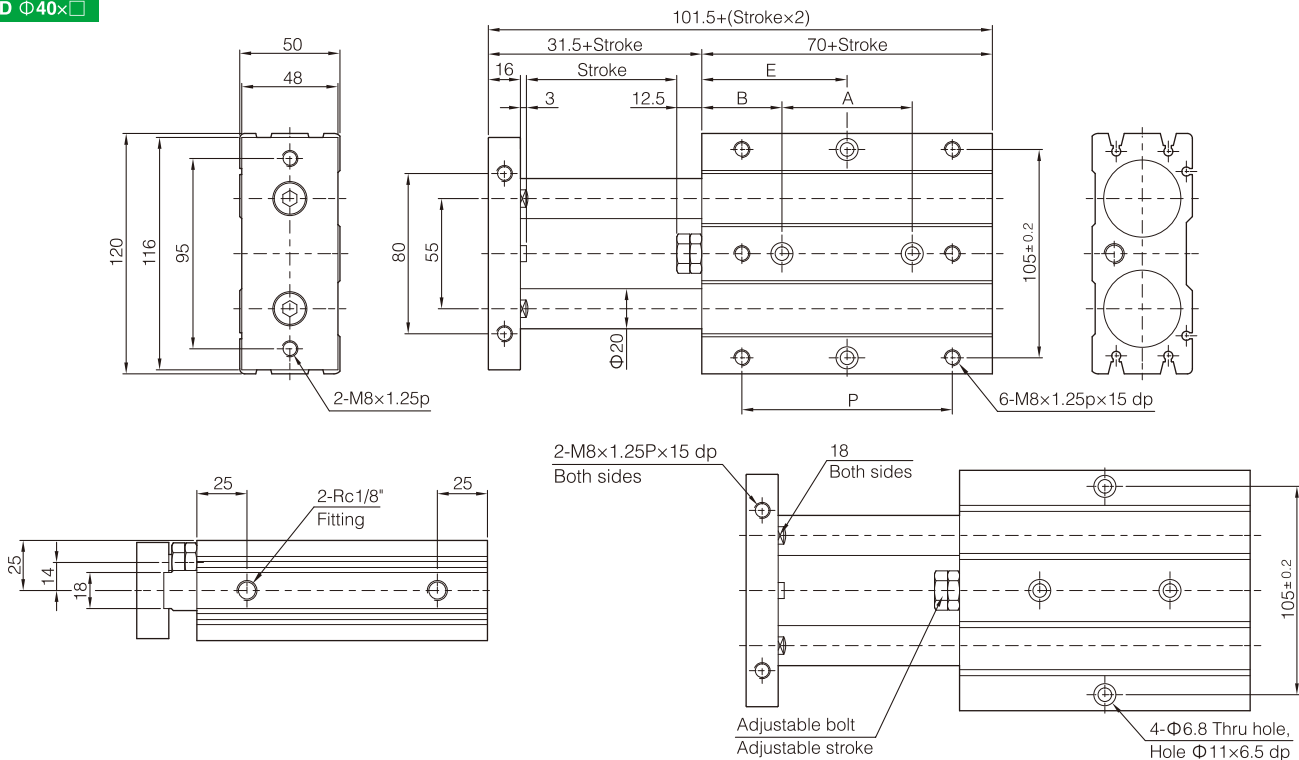
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A		20	20	20	20	30	40	60	80	100	100	100	100	120
B		26	31	33.5	36	36	36	38.5	41	43.5	56	68.5	81	96
C		36	41	43.5	46	51	56	68.5	81	93.5	106	118.5	131	156
P		-	-	40	40	50	60	80	100	120	120	120	120	150

TD Φ32×□



Code	Stroke	10	20	25	30	40	50	75	100	125	150	175	200	250
A	20	20	20	20	20	30	40	60	80	100	100	100	100	150
B	28	33	35.5	38	38	38	38	40.5	43	45.5	58	70.5	83	83
C	38	43	45.5	48	53	58	58	70.5	83	95.5	108	120.5	133	158
P	-	-	30	30	40	50	80	100	120	120	120	120	120	150

TD Φ40×□



Code \ Stroke	10	20	30	40	50	75	100	125	150
A	45	55	35	40	40	65	65	90	110
B	17.5	17.5	32.5	35	40	40	52.5	52.5	55
C	40	45	50	55	60	72.5	85	97.5	110
P	-	-	65	70	80	105	105	130	150

Cylinder

- SC
- SC(Big)
- SCT
- SCF
- SU
- SUF
- SI
- SIF
- DNC
- QGB
- QGBZ
- NCQ2
- NCQ2(Big)
- NCQ2(Long)
- NCQS
- NCQM
- NRQ
- SDA
- ADVU
- ACE(AND)
- MAL
- MA
- MI
- NCM2
- NCJ2
- NCG1
- NCJP
- TD

TN(TDA)

- NCXS
- NCXSW
- NMGP
- NMGG
- NCU
- NCUJ
- NCY3B
- NCY3R
- NCY1S
- NCY1L
- STM
- NMXH
- NMXS
- NMXQ
- NMHZ2
- NMHC2
- NMHL2
- NMHY2
- NMHT2
- NMHW2
- NMHF2
- NMHS2
- NMHS3
- NMHS4
- NMRHQ
- NMSQ
- NCRA1
- NCRQ2
- NCRB2
- ACK
- SRC
- QCK
- NCK1

Cylinder

SC
SC(Big)
SCT
SCF
SU
SUF
SI
SIF
DNC
QGB
QGBZ
NCQ2
NCQ2(Big)
NCQ2(Long)
NCQS
NCQM
NRQ
SDA
ADVU
ACE(AND)
MAL
MA
MI
NCM2
NCJ2
NCG1
NCJP
TD
TN(TDA)
NCXS
NCXSW
NMGP
NMGG
NCU
NCUJ
NCY3B
NCY3R
NCY1S
NCY1L
STM
NMXH
NMXS
NMXQ
NMHZ2
NMHC2
NMHL2
NMHY2
NMHT2
NMHW2
NMHF2
NMHS2
NMHS3
NMHS4
NMRHQ
NMSQ
NCRA1
NCRQ2
NCRB2
ACK
SRC
QCK
NCK1



Symbol



Product feature

1. Enterprises standard is implemented.
2. Embedded installation and fixation mode saves the installation space.
3. It is good resistance to bending and twisting moments.
4. Mounting holes on three sides facilitates multi-position mounting.
5. Bumper in front of the barrel can adjust the stroke of cylinder and relieve impact.
6. Standard configuration of this series has magnet and the type without magnet is not available.

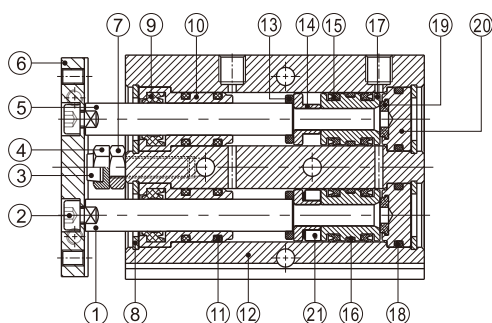
Ordering code

Model	Bore size	Stroke	Magnet	Thread type
TN	20	50	S	
TN	10	10mm	S	Blank
TN	16	16mm	S	PT
TN	20	20mm	S	G
TN	25	25mm	S	G
TN	32	32mm	S	NPT

- Note: 1. TN Series are all with magnet.
2. When the thread is standard, the code is blank.

Inner structure and material of major parts

TN



Specifications

Bore size(mm)	10	16	20	25	32
Acting type	Double acting				
Fluid	Air (to be filtered by 40μm filter element)				
Operating pressure	0.15~1.0MPa(22~145psi)				
Proof pressure	1.5MPa(215psi)				
Temperature (°C)	-20~70				
Speed range (mm/s)	30~500				
Adjustable stroke (mm)	-10~0				
Stroke tolerance	≤100 ^{+1.0} ₀ >100 ^{+1.5} ₀				
Cushion type	Bumper				
Non-rotating tolerance Note 1)	±0.4° ±0.3°				
Port size Note 2)	M5×0.8 1/8"				

Note 1: Retract position.

2: PT thread, G thread and NPT thread are available.

Standard stroke

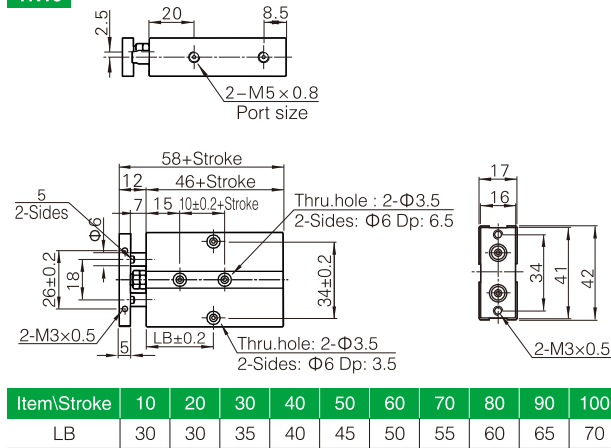
Bore size (mm)	Standard stroke (mm)																Max.std strole
10	10	20	30	40	50	60	70	80	90	100							100
16	10	20	30	40	50	60	70	80	90	100	125	150	175	200			200
20	10	20	30	40	50	60	70	80	90	100	125	150	175	200			200
25	10	20	30	40	50	60	70	80	90	100	125	150	175	200			200
32	10	20	30	40	50	60	70	80	90	100	125	150	175	200			200

Note: When the stroke less then or equal to 100mm, The dimensions of non-std stroke cylinder has the same dimensions as the next longer stroke std. cylinder. e.g. 35mm stroke cylinder has the same dimensions of 40 std. stroke cylinder.

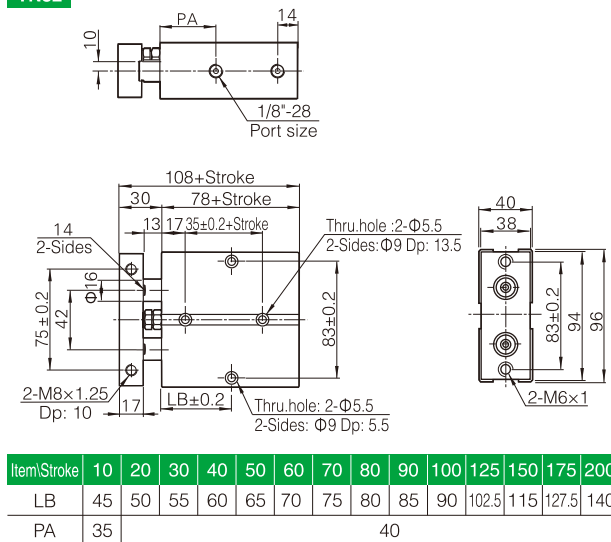
NO.	Item	Material	NO.	Item	Material
1	Piston rod B	Φ32 S45C	12	Body	Aluminum alloy
		Other SUS304	13	Bumper	TPU
2	Screw	Carbon steel	14	Magnet holder	Φ10 SUS303
3	Bumper	POM		Other	Aluminum alloy
4	Adjustable nut	Carbon steel	15	Piston seal	NBR
5	Piston rod A	S45C	16	Wear ring	Wear resistant material
6	Fixing plate	Free cutting steel	17	Piston	Φ10 SUS303
7	Screw	Carbon steel		Other	Aluminum alloy
8	C clip	Spring steel	18	Seal ring	NBR
9	Wiper seal	NBR	19	Bumper	TPU
10	Front cover	Aluminum alloy	20	Back cover	Aluminum alloy
11	O-ring	NBR	21	Magnet	Sintered metal(Neodymium-iron-boron)

Dimensions

TN10

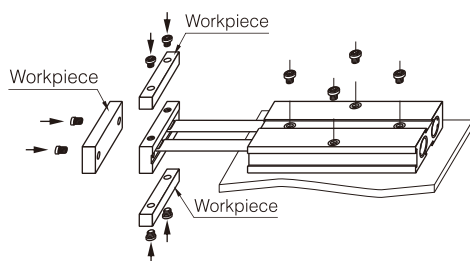


TN32

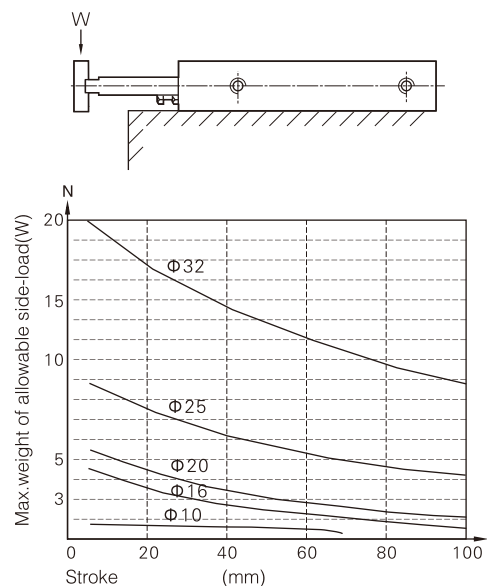


Installation and application

1. How to mount workpiece



2. Max. weight of allowable side-load



Cylinder

SC
SC(Big)
SCT
SCF
SU
SUF
SI
SIF
DNC
QGB
QGBZ
NCQ2
NCQ2(Big)
NCQ2(Long)
NCQS
NCQM
NRQ
SDA
ADVU
ACE(AND)
MAL
MA
MI
NCM2
NCJ2
NCG1
NCJP
TD
TN(TDA)
NCXS
NCXSW
NMGP
NMGG
NCU
NCUJ
NCY3B
NCY3R
NCY1S
NCY1L
STM
NMXH
NMXS
NMXQ
NMHZ2
NMHC2
NMHL2
NMHY2
NMHT2
NMHW2
NMHF2
NMHS2
NMHS3
NMHS4
NMRHQ
NMSQ
NCRA1
NCRQ2
NCRB2
ACK
SRC
QCK
NCK1

Cylinder

SC
SC(Big)
SCT
SCF
SU
SUF
SI
SIF
DNC
QGB
QGBZ
NCQ2
NCQ2(Big)
NCQ2(Long)
NCQS
NCQM
NRQ
SDA
ADVU
ACE(AND)
MAL
MA
MI
NCM2
NCJ2
NCG1
NCJP
TD
TN(TDA)
NCXS
NCXSW
NMGP
NMGG
NCU
NCUJ
NCY3B
NCY3R
NCY1S
NCY1L
STM
NMXH
NMXS
NMXQ
NMHZ2
NMHC2
NMHL2
NMHY2
NMHT2
NMHW2
NMHF2
NMHS2
NMHS3
NMHS4
NMRHQ
NMSQ
NCRA1
NCRQ2
NCRB2
ACK
SRC
QCK
NCK1



Thin double cylinder structure, high non-rotating accuracy and double output force, strong resistance to side load.

Ordering code

N C X S M		20	-	100	Z73
Bearing type		Stroke		Magnetic switch type	
M	Slide bearing	Refer to stroke table for details		Blank	Without magnetic switch
L	Ball bushing bearing			"n"	"n" pcs.
Bore size					
6	6mm				
10	10mm				
15	15mm				
20	20mm				
25	25mm				
32	32mm				

Specifications

Bore size(mm)	6	10	15	20	25	32
Fluid	Air (to be filtered by 40µm filter element)					
Action type	Double acting					
Maximum operating pressure	0.7MPa					
Minimum operating pressure	0.15MPa	0.1MPa			0.05MPa	
Ambient and fluid temperature	-10 to 60°C (No freezing)					
Cushion	Rubber bumper					
Piston speed (mm/s)	30~300	30~800	30~700		30~600	
Structure	Double cylinder (Double output force)					
Lubrication Note 1)	Non-lube					
Stroke adjustable range	Retraction stroke 0~5mm					
Bearing type	Slide bearing/Ball bushing bearing					
Accuracy of piston rod non rotation	Slide bearing	±0.1°				
	Ball bushing bearing	±0.1°				
Port size	M5×0.8				1/8"	

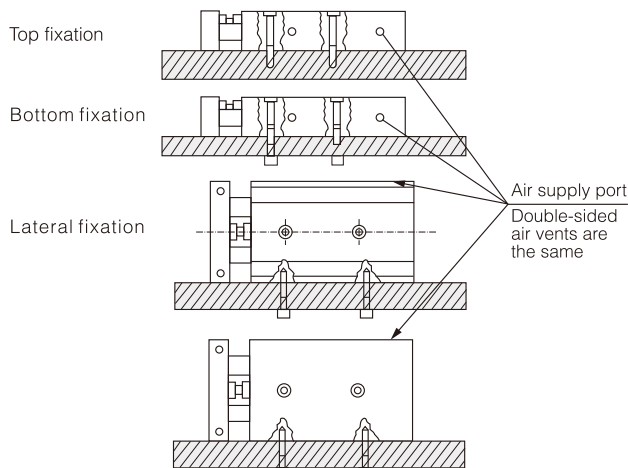
Note: If lubrication is required, please use turbine No.1 oil ISO VG32.

Stroke/magnetic switch model table

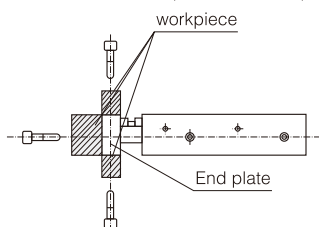
Bore size (mm)	Standard stroke	Magnetic switch model
		(Rail installation)
6	10, 20, 30, 40, 50	Z73
10	10, 15, 20, 25, 30, 35 40, 45, 50, 60, 70, 75	
15	10, 15, 20, 25, 30, 35, 40, 45, 50, 60, 70, 75, 80, 90, 100	
20		
25		
32		

* The specifications and characteristics of magnetic switches can refer to the series of magnetic switches.
Wire length representation mark: no mark-0.5m, L-3m, Z-5m, Example: Z73, Z73L.

Cylinder body can be fixed in four directions by screw and the position of air supply port can be selected.

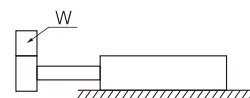


Workpiece can be installed on three planes of end plate



Maximum allowable load

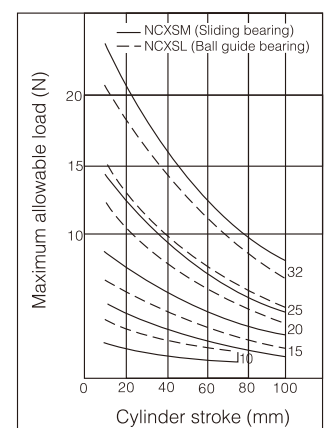
The maximum allowable load on the cylinder in the installation form shown in the figure below is lower than that listed in the figure above.



Suitable for bore size Φ6

Model	Stroke (mm)				
	10	20	30	40	50
NCXSM6	0.80	0.66	0.54	0.46	0.40
NCXSL6	1.08	0.88	0.69	0.59	0.49

Suitable for bore size Φ10~32



Cylinder	Model	A	B	C	D	E	F	G	H	I	J	K	L	M	N	NN	O	OO				
SC	NCXS□10-10	46	17	44	15	7.5	2-M4×0.7 (Through-hole)	35	20	4	8	9	20	2-Φ3.4 Through-hole 2-Φ6.5 Counterbore depth 3.3	2-M3×0.5 Thread depth 5	Φ6	5	M4×0.7 ×14.5 L				
SC(Big)	NCXS□10-20																					
SCT	NCXS□10-30																					
SCF	NCXS□10-40																					
SU	NCXS□10-50																					
SUF	NCXS□15-10	58	20	56	18	9	2-M5×0.8 (Through-hole)	45	25	5	10	9	30	2-Φ4.3 Through-hole 2-Φ8 Counterbore depth 4.4	2-M4×0.7 Thread depth 6	Φ8	6	M4×0.7 ×14.5 L				
SI	NCXS□15-20																					
SIF	NCXS□15-30																					
DNC	NCXS□15-40																					
QGB	NCXS□15-50																					
QGBZ	NCXS□20-10	64	25	62	23	11.5	2-M5×0.8 (Through-hole)	50	28	6	12	12	30	2-Φ5.5 Through-hole 2-Φ9.5 Counterbore depth 5.3	2-M4×0.7 Thread depth 6	Φ10	8	M6×1.0 ×18.5 L				
NCQ2	NCXS□20-20																					
NCQ2(Big)	NCXS□20-30																					
NCQ2(Long)	NCXS□20-40																					
NCQS	NCXS□20-50																					
NCQM	NCXS□20-75	80	30	78	28	14	2-M6×1.0 (Through-hole)	60	35	6	12	12	30	2-Φ6.9 Through-hole 2-Φ11 Counterbore depth 6.3	2-M5×0.8 Thread depth 7.5	Φ12	10	M6×1.0 ×18.5 L				
NRQ	NCXS□20-100																					
SDA	NCXS□25-10																					
ADVU	NCXS□25-20																					
ACE(AND)	NCXS□25-30																					
MAL	NCXS□25-40	98	38	96	36	18	2-M6×1.0 (Through-hole)	75	44	8	16	14	30	2-Φ6.9 Through-hole 2-Φ11 Counterbore depth 6.3	2-M5×0.8 Thread depth 8	Φ16	13	M8 ×1.25 ×23 L				
MA	NCXS□25-50																					
MI	NCXS□25-75																					
NCM2	NCXS□25-100																					
NCJ2	NCXS□32-10																					
NCG1	NCXS□32-20	98	38	96	36	18	2-M6×1.0 (Through-hole)	75	44	8	16	14	30	2-Φ6.9 Through-hole 2-Φ11 Counterbore depth 6.3	2-M5×0.8 Thread depth 8	Φ16	13	M8 ×1.25 ×23 L				
NCJP	NCXS□32-30																					
TD	NCXS□32-40																					
TN(TDA)	NCXS□32-50																					
NCXS	NCXS□32-75																					
NCXSW	NCXS□32-100																					
	Model	P	PP	Q	QQ	R	RR	S	SS	T	TT	U	UU	V	W	X	Y	Z	ZZ			
NMGP	NCXS□10-10	33.6	M4 × 0.7	8.5	7	30	7	10	65	-	5	8	2-M5×0.5 Thread depth 4.5 (Piping port) (Opposite side same)	4-M3×0.5 Thread depth 4.5 (Opposite side same)	2-M4×0.7 Thread depth 7	M3×0.5 ×10 L	M3×0.5 ×5 L	30	82			
NMGG	NCXS□10-20							20	75										92			
NCUJ	NCXS□10-30							30	85										102			
NCY3B	NCXS□10-40							40	95										112			
NCY3R	NCXS□10-50							50	105										122			
NCY1S	NCXS□15-10	48	M4 × 0.7	10	10	38.5	10	10	70	-	5	8	2-M5×0.8 Thread depth 4.5 (Piping port) (Opposite side same)	4-M4×0.7 Thread depth 5 (Opposite side same)	2-M5×0.8 Thread depth 8	M5×0.8 ×10 L	M4×0.7 ×4 L	25	89			
NCY1L	NCXS□15-20							20	80										99			
STM	NCXS□15-30							30	90										109			
NMXH	NCXS□15-40							40	100										119			
NMXS	NCXS□15-50							50	110										129			
NMXQ	NCXS□20-10	53	M6 × 1.0	7.75	12.5	45	7.75	10	80	9.5	6.5	8	2-M5×0.8 Thread depth 4.5 (Piping port) (Opposite side same)	8-M4×0.7 Thread depth 6 (Opposite side same)	2-M6×1.0 Thread depth 10	M6×1.0 ×12 L	M5×0.8 ×5 L	30	104			
NMHZ2	NCXS□20-20							20	90										114			
NMHC2	NCXS□20-30							30	100										124			
NMHL2	NCXS□20-40							40	110										134			
NMHY2	NCXS□20-50							50	120										144			
NMHT2	NCXS□20-75	64	M6 × 1.0	8.5	15	46	15	75	145	13	9	9	4-1/8×0.8 Thread depth 6.5 (Piping port) (Opposite side same)	8-M8×0.8 Thread depth 7.5 (Opposite side same)	2-M8×1.25 Thread depth 12	M6×1.0 ×14 L	M6×1.0 ×5 L	40	169			
NMHW2	NCXS□20-100							100	170										194			
NMHF2	NCXS□25-10							10	82										106			
NMHS2	NCXS□25-20							20	92										116			
NMHS3	NCXS□25-30							30	102										126			
NMHS4	NCXS□25-40	76	M8 × 1.25	9	19	56	19	40	112	20	11.5	10	4-1/8×0.8 Thread depth 6.5 (Piping port) (Opposite side same)	8-M5×0.8 Thread depth 7.5 (Opposite side same)	2-M8×1.25 Thread depth 12	M8 ×1.25 ×16 L	M8 ×1.25 ×8 L	50	136			
NMRHQ	NCXS□25-50							50	122										146			
NMSQ	NCXS□25-75							75	147										171			
NCRA1	NCXS□25-100							100	172										196			
NCRQ2	NCXS□32-10							10	92										122			
NCRB2	NCXS□32-20	76	M8 × 1.25	9	19	56	19	20	102	20	11.5	10	4-1/8×0.8 Thread depth 6.5 (Piping port) (Opposite side same)	8-M5×0.8 Thread depth 7.5 (Opposite side same)	2-M8×1.25 Thread depth 12	M8 ×1.25 ×16 L	M8 ×1.25 ×8 L	40	132			
ACK	NCXS□32-30							30	112											50	142	
SRC	NCXS□32-40							40	122												50	152
QCK	NCXS□32-50							50	132													162
NCK1	NCXS□32-75							75	157												70	187
	NCXS□32-100							100	182													212



Specifications

Bore size(mm)	20	25	32
Fluid	Air (to be filtered by 40μm filter element)		
Proof pressure	1.05MPa		
Maximum operating pressure	0.7MPa		
Minimum operating pressure	0.1MPa		
Ambient and fluid temperature	-10 to 60°C (No freezing)		
Piston speed (mm/s)	50~1000		
Port size	M5×0.8	Rc 1/8 (NPT 1/8, G 1/8)	
Bearing type	Slide bearing, Ball bushing bearing (Same dimensions for both)		
Cushion	Air cushion (Both ends)		

Ordering code

N C X S M

Bearing type	
M	Slide bearing
L	Ball bushing bearing

Bore size	
20	20mm
25	25mm
32	32mm

Thread type		
Symbol	Type	Bore size
Blank	M thread	Φ20
	Rc	Φ25, Φ32
TN	NPT	
TF	G	

	100
	Stroke
Bore size	Stroke
Φ20	20, 25, 30, 35, 40, 45, 50, 60, 70, 75, 80, 90, 100
Φ25, Φ32	25, 30, 35, 40, 45, 50, 60, 70, 75, 80, 90, 100

A

Bilateral air cushion

Z73

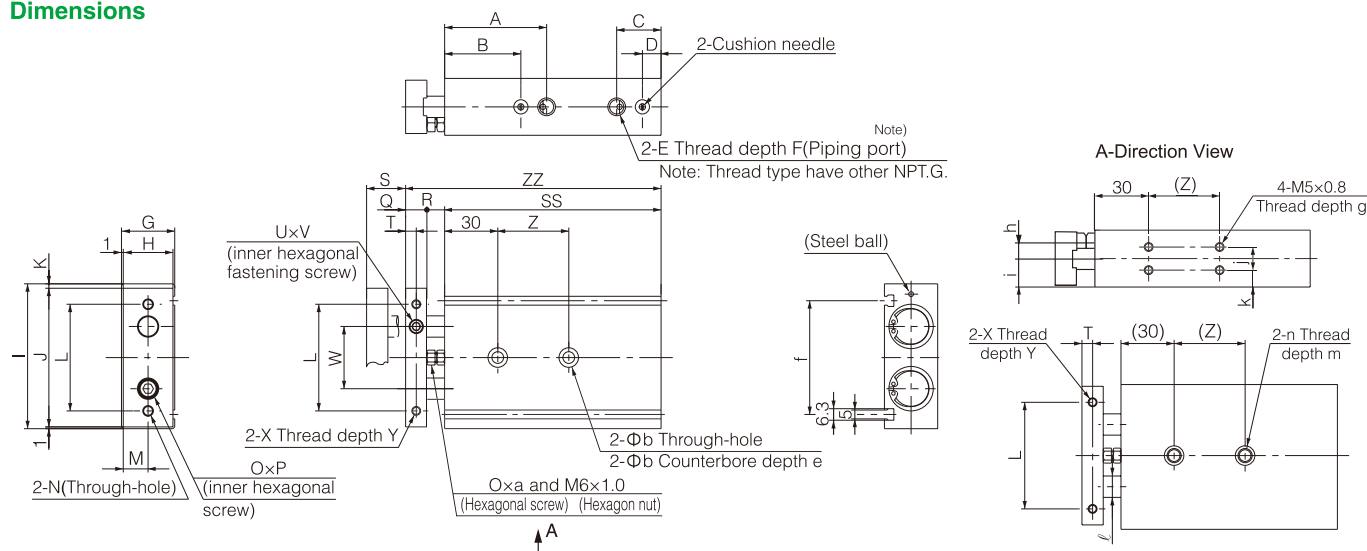
Magnetic switch type

Blank	Without magnetic switch
Z73	With magnetic switch

* Behind the magnetic switch type,
Wire length representation mark:
no mark-0.5m, L-3m, Z-5m.

Number of magnetic switches	
Blank	2 pcs.
S	1 pc.
n	"n" pcs.

Dimensions



Bore size	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	T	U	V	W	X	Y	a	b	d	e	f	g	h	i	j
20	53.5	43	19	9	M5×0.8	4.5	25	23	37.5	62	(4.5)	50±0.2	11.5	M5×0.8	M6×1	12ℓ	12	12	6	M8×1.25	6ℓ	28	M4×0.7	6	18.5ℓ	5.5	9.5	5.3	53	5.5	6.5	12.5	9.5
25	57.5	45.5	22	10	1/8"	6.5	30	28	81.5	78	(2.5)	60±0.2	14	M6×1	M6×1	14ℓ	12	12	6	M8×1.25	6ℓ	35	M5×0.8	7.5	18.5ℓ	6.9	11	6.3	64	7.5	9	15	13
32	67.5	54	23.5	10	1/8"	6.5	38	36	102	96	(5)	75±0.2	18	M6×1	M8×1.25	16ℓ	16	14	8	M10×1.25	8ℓ	44	M5×0.8	8	23ℓ	6.9	11	6.6	76	7.5	11.5	19	20

Bore size	k	ℓ	m	n
20	7.75	10	10	M6×1
25	8.5	12	12	M8×1.25
32	9	16	12	M8×1.25

Part No.	S	SS	ZZ	Z
NCXS□20-20A	20	92	116	30
NCXS□20-25A	25	97	121	
NCXS□20-30A	30	102	126	
NCXS□20-35A	35	107	131	40
NCXS□20-40A	40	112	136	
NCXS□20-45A	45	117	141	
NCXS□20-50A	50	122	146	60
NCXS□20-60A	60	132	156	
NCXS□20-70A	70	142	166	
NCXS□20-75A	75	147	171	
NCXS□20-80A	80	152	176	
NCXS□20-90A	90	162	186	
NCXS□20-100A	100	172	196	

Part No.	S	SS	ZZ	Z
NCXS□25-25A	25	100	124	30
NCXS□25-30A	30	105	129	40
NCXS□25-35A	35	110	134	
NCXS□25-40A	40	115	139	
NCXS□25-45A	45	120	144	
NCXS□25-50A	50	125	149	
NCXS□25-60A	60	135	159	
NCXS□25-70A	70	145	169	60
NCXS□25-75A	75	150	174	
NCXS□25-80A	80	155	179	
NCXS□25-90A	90	165	189	
NCXS□25-100A	100	175	199	

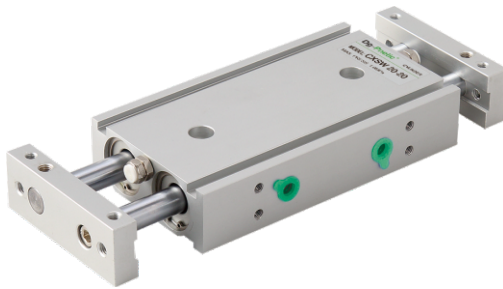
Part No.	S	SS	ZZ	Z
NCXS□32-25A	25	112	142	40
NCXS□32-30A	30	117	147	
NCXS□32-35A	35	122	152	
NCXS□32-40A	40	127	157	50
NCXS□32-45A	45	132	162	
NCXS□32-50A	50	137	167	
NCXS□32-60A	60	147	177	
NCXS□32-70A	70	157	187	
NCXS□32-75A	75	162	192	70
NCXS□32-80A	80	167	197	
NCXS□32-90A	90	177	207	
NCXS□32-100A	100	187	217	

Cylinder

SC
SC(Big)
SCT
SCF
SU
SUF
SI
SIF
DNC
QGB
QGBZ
NCQ2
NCQ2(Big)
NCQ2(Long)
NCQS
NCQM
NRQ
SDA
ADVU
ACE(AND)
MAL
MA
MI
NCM2
NCJ2
NCG1
NCJP
TD
TN(TDA)
NCXS
NCXSW
NMGP
NMGG
NCU
NCUJ
NCY3B
NCY3R
NCY1S
NCY1L
STM
NMXH
NMXS
NMXQ
NMHZ2
NMHC2
NMHL2
NMHY2
NMHT2
NMHW2
NMHF2
NMHS2
NMHS3
NMHS4
NMRHQ
NMSQ
NCRA1
NCRQ2
NCRB2
ACK
SRC
QCK
NCK1

Cylinder

SC
SC(Big)
SCT
SCF
SU
SUF
SI
SIF
DNC
QGB
QGBZ
NCQ2
NCQ2(Big)
NCQ2(Long)
NCQS
NCQM
NRQ
SDA
ADVU
ACE(AND)
MAL
MA
MI
NCM2
NCJ2
NCG1
NCJP
TD
TN(TDA)
NCXS
NCXSW
NMGP
NMGG
NCU
NCUJ
NCY3B
NCY3R
NCY1S
NCY1L
STM
NMXH
NMXS
NMXQ
NMHZ2
NMHC2
NMHL2
NMHY2
NMHT2
NMHW2
NMHF2
NMHS2
NMHS3
NMHS4
NMRHQ
NMSQ
NCRA1
NCRQ2
NCRB2
ACK
SRC
QCK
NCK1



- Maximum allowable load is 2-3 times larger than NCXS series.
- Double cylinder design, double output force
- High accuracy without rotation
- Side load resistance
- Standard impact travel adjustment device: 0-10mm

Ordering code

N C X S W		M	20	-	100	-	Z73	☐
Double rod type			Bore size		Stroke		Number of magnetic switches	
Bearing type			6 6mm		Refer to stroke table for details		Blank 2 pcs.	
M	Slide bearing		10 10mm				S 1 pc.	
L	Ball bushing bearing		15 15mm				n "n" pcs.	
			20 20mm					
			25 25mm					
			32 32mm					
					Magnetic switch type			
					Blank Without magnetic switch			
					* Magnetic switch type refer stroke /Magnetic switch model table			

Specifications

Bore size(mm)	6	10	15	20	25	32
Fluid	Air					
Action	Double acting					
Maximum operating pressure	0.7MPa					
Minimum operating pressure	0.15MPa			0.1MPa		
Ambient and fluid temperature	-10 to 60℃ (No freezing)					
Cushion	Rubber bumper					
Piston speed (mm/s)	50~500					
Structure	Double cylinder (Double output force)					
Lubrication Note 1)	Non-lube					
Stroke adjustable range	0~10mm					
Bearing type	Slide bearing/Ball bushing bearin					
Port size Note 2)	M5×0.8			1/8"		

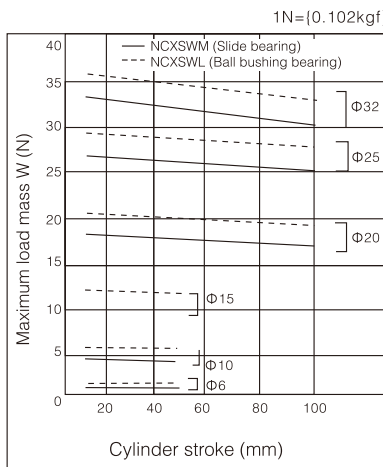
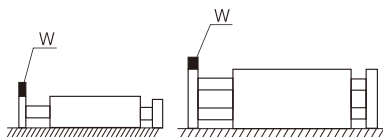
Note: 1. If lubrication is required, please use turbine No.1 oil ISO VG32.
2. PT thread, G thread and NPT thread are available.

Stroke/magnetic switch model table

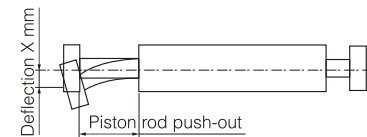
Bore size (mm)	Standard stroke Note 1)	Long stroke	Magnetic switch model Rail installation Note 2)
6	10, 20, 30, 40, 50		Z73
10	10, 20, 30, 40, 50	75, 100, 125, 50	
15			
20	10, 20, 30, 40, 50	125, 150, 175, 200	
25	75, 100		
32			

Note: 1. In case of excess of standard travel, mark -XB11 at the end of the model. Please make a reservation.
2. The specifications and characteristics of magnetic switches can be referred to the series of magnetic switches. Wire length representation mark: no mark-0.5m, L-3m, Z-5m, Example: Z73, Z73L.

Maximum load mass

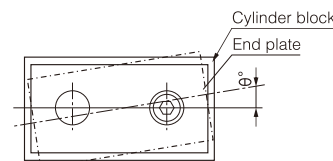


Deflection at the plate end



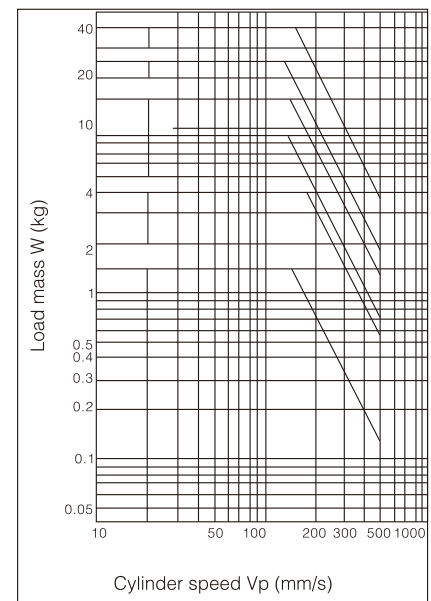
Bore size (mm)	6~32
NCXSWM (Slide bearing)	±0.03mm
NCXSWL (Ball bushing bearing)	

Non-rotating accuracy



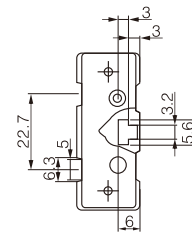
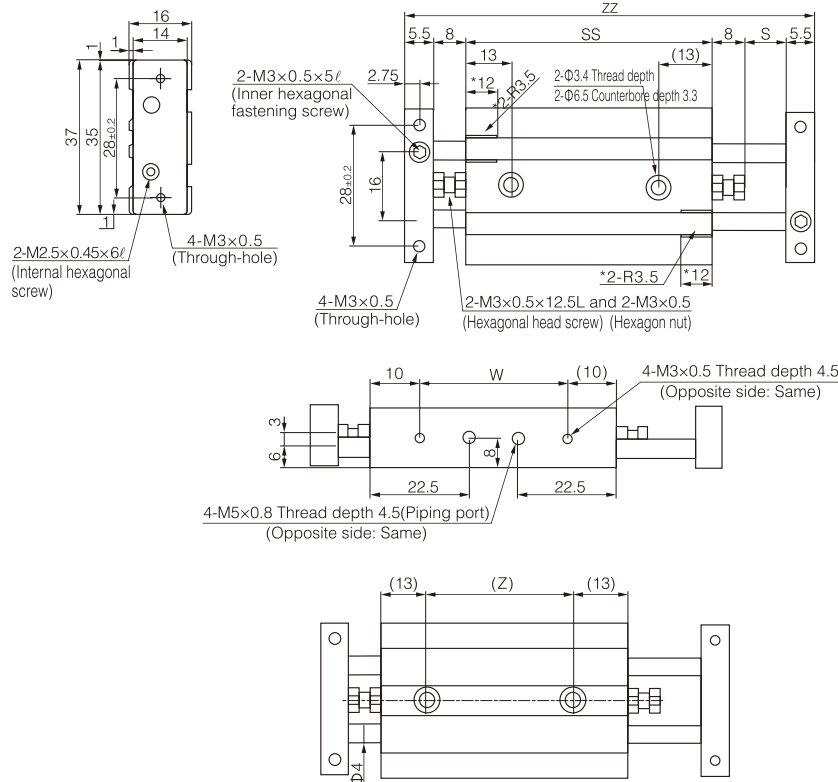
Bore size (mm)	6~32
NCXSWM (Slide bearing)	±0.01°
NCXSWL (Ball bushing bearing)	

Allowable kinetic energy



Dimensions

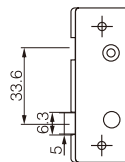
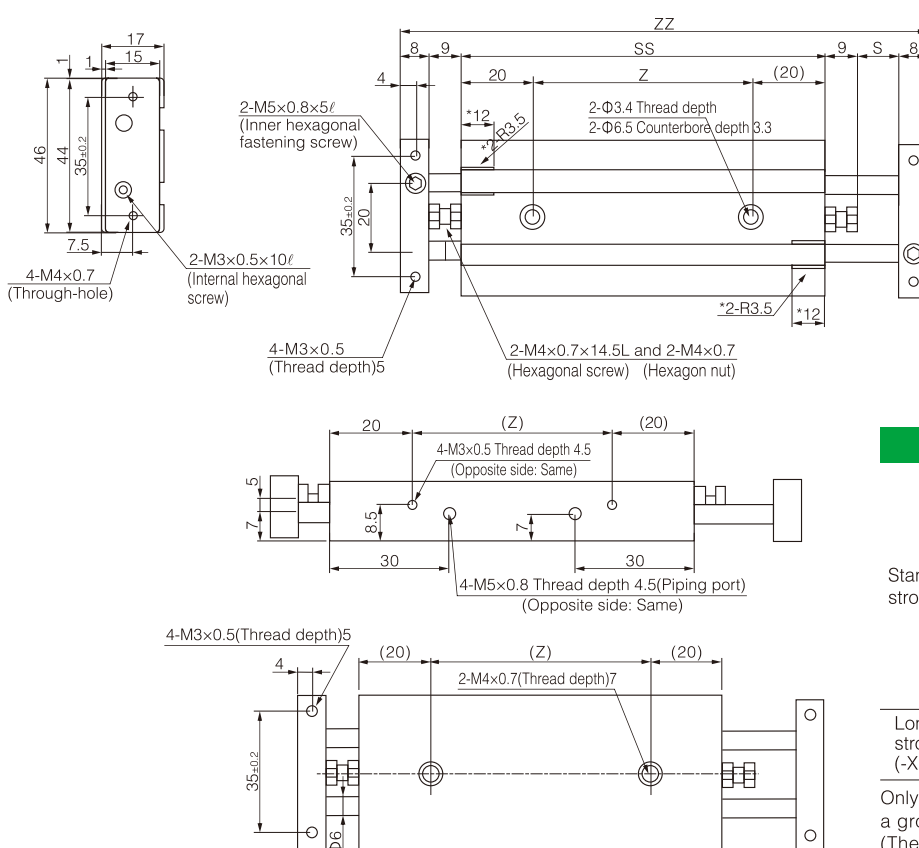
NCXSW□6



Model	S	SS	ZZ	Z	W
NCXSW□6-10	10	66	103	40	46
NCXSW□6-20	20	76	123	50	56
NCXSW□6-30	30	86	143	60	66
NCXSW□6-40	40	96	163	70	76
NCXSW□6-50	50	106	183	80	86

Only the NCXSW□6-10 and the NCXSW□6-20 have a groove cut out for installing auto switches.
(The dimensions are marked "**").

NCXSW□10



Model	S	SS	ZZ	Z
NCXSW□10-10	10	92	136	52
NCXSW□10-20	20	102	156	62
NCXSW□10-30	30	112	176	72
NCXSW□10-40	40	122	196	82
NCXSW□10-50	50	132	216	92
NCXSW□10-75	75	157	266	117
NCXSW□10-100	100	182	316	142
NCXSW□10-125	125	207	366	167
NCXSW□10-150	150	232	416	192

Only the NCXSW□10-10 and the NCXSW□10-20 have a groove cut out for installing auto switches.
(The dimensions are marked "**").

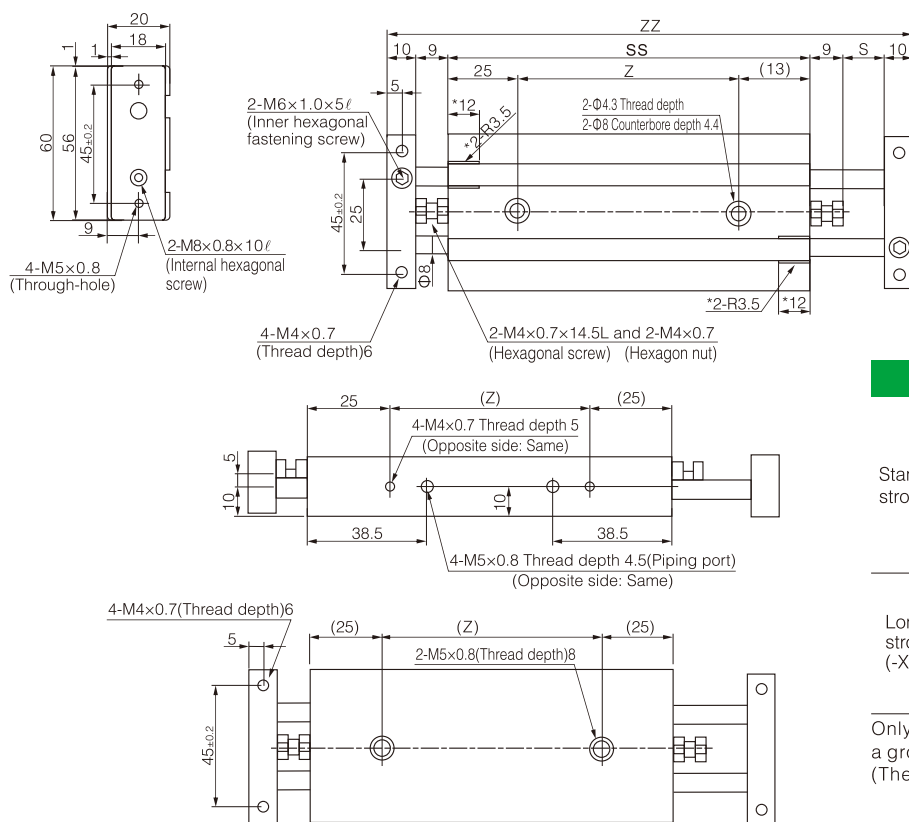
Cylinder

SC
SC(Big)
SCT
SCF
SU
SUF
SI
SIF
DNC
QGB
QGBZ
NCQ2
NCQ2(Big)
NCQ2(Long)
NCQS
NCQM
NRQ
SDA
ADVU
ACE(AND)
MAL
MA
MI
NCM2
NCJ2
NCG1
NCJP
TD
TN(TDA)
NCXS
NCXSW
NMGP
NMGG
NCU
NCUJ
NCY3B
NCY3R
NCY1S
NCY1L
STM
NMXH
NMXS
NMXQ
NMHZ2
NMHC2
NMHL2
NMHY2
NMHT2
NMHW2
NMHF2
NMHS2
NMHS3
NMHS4
NMRHQ
NMSQ
NCRA1
NCRQ2
NCRB2
ACK
SRC
QCK
NCK1

Cylinder

SC	
SC(Big)	
SCT	
SCF	
SU	
SUF	
SI	
SIF	
DNC	
QGB	
QGBZ	
NCQ2	
NCQ2(Big)	
NCQ2(Long)	
NCQS	
NCQM	
NRQ	
SDA	
ADVU	
ACE(AND)	
MAL	
MA	
MI	
NCM2	
NCJ2	
NCG1	
NCJP	
TD	
TN(TDA)	
NCXS	
NCXSW	
NMGP	
NMGG	
NCU	
NCUJ	
NCY3B	
NCY3R	
NCY1S	
NCY1L	
STM	
NMXH	
NMXS	
NMXQ	
NMHZ2	
NMHC2	
NMHL2	
NMHY2	
NMHT2	
NMHW2	
NMHF2	
NMHS2	
NMHS3	
NMHS4	
NMRHQ	
NMSQ	
NCRA1	
NCRQ2	
NCRB2	
ACK	
SRC	
QCK	
NCK1	

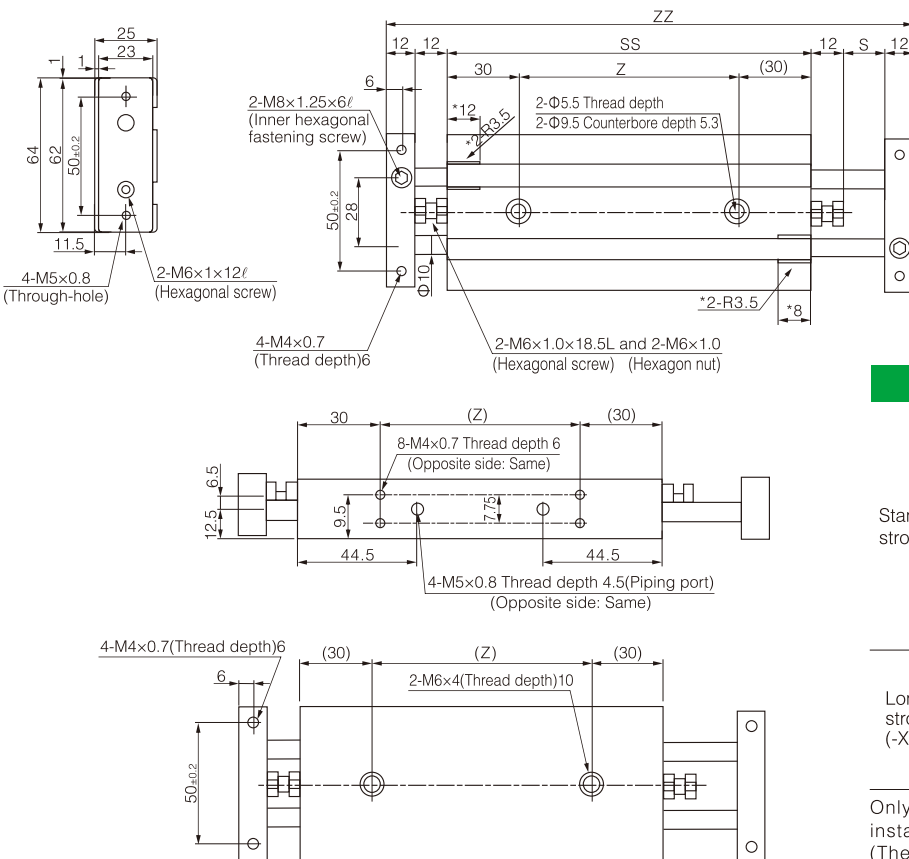
NCXSW 15



Model		S	SS	ZZ	Z
Standard stroke	NCXSW□15-10	10	105	153	55
	NCXSW□15-20	20	115	173	65
	NCXSW□15-30	30	125	193	75
	NCXSW□15-40	40	135	213	85
	NCXSW□15-50	50	145	233	95
Long stroke (-XB11)	NCXSW□15-75	75	170	283	120
	NCXSW□15-100	100	195	333	145
	NCXSW□15-125	125	220	383	170
	NCXSW□15-150	150	245	433	195

Only the NCXSW□15-10 and the NCXSW□15-20 have a groove cut out for installing auto switches.
(The dimensions are marked " *".)

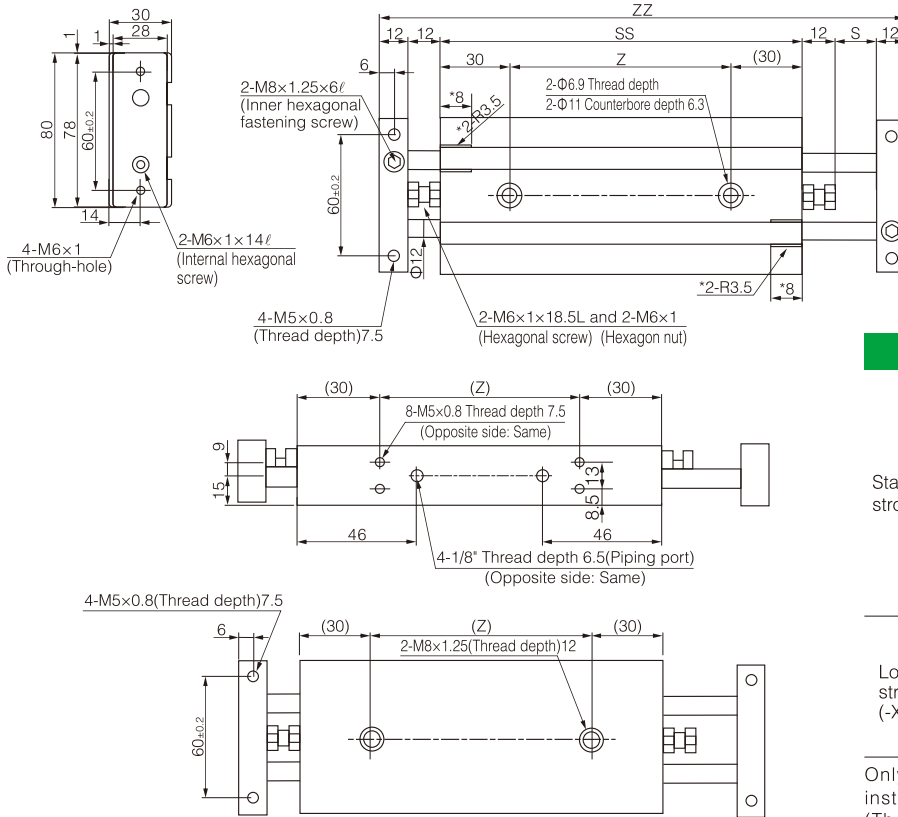
NCXSW 20



	Model	S	SS	ZZ	Z
Standard stroke	NCXSW□-20-10	10	120	178	60
	NCXSW□-20-20	20	130	198	70
	NCXSW□20-30	30	140	218	80
	NCXSW□20-40	40	150	238	90
	NCXSW□20-50	50	160	258	100
	NCXSW□20-75	75	165	308	125
	NCXSW□20-100	100	210	358	150
Long stroke (-XB11)	NCXSW□20-125	125	235	408	175
	NCXSW□20-150	150	260	458	200
	NCXSW□20-175	175	285	508	225
	NCXSW□20-200	200	310	558	250

Only the NCXSW□20-10 has a groove cut out for installing auto switches.
(The dimensions are marked "★".)

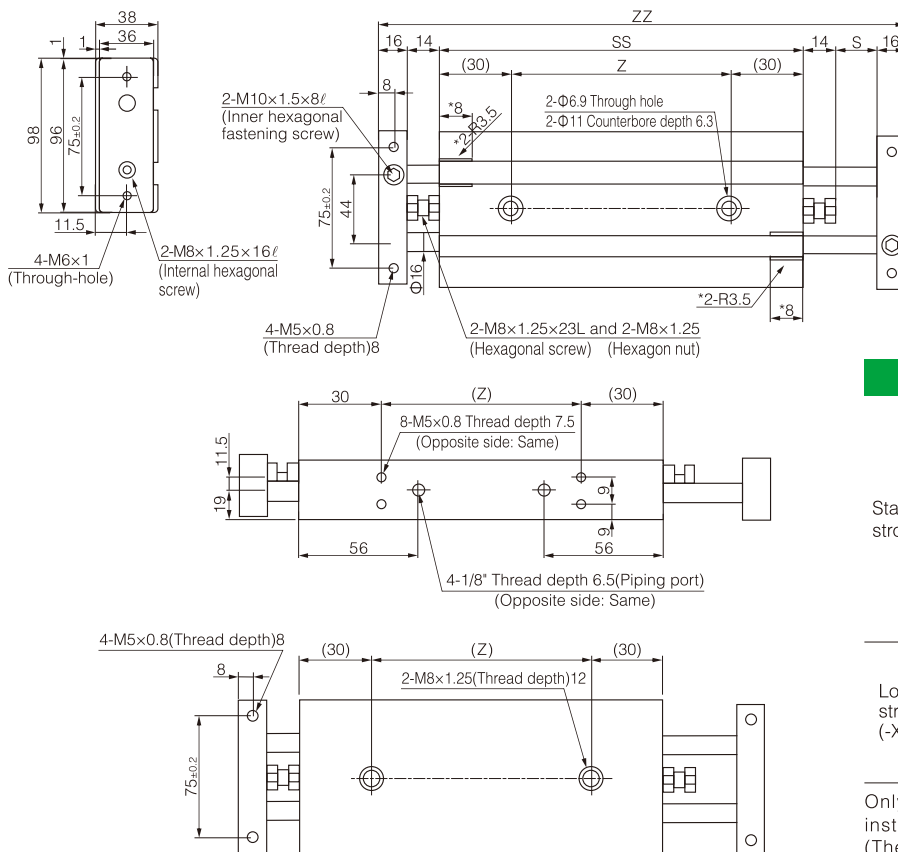
NCXSW□25



	Model	S	SS	ZZ	Z
Standard stroke	NCXSW□25-10	10	122	180	62
	NCXSW□25-20	20	132	200	72
	NCXSW□25-30	30	142	220	82
	NCXSW□25-40	40	152	240	92
	NCXSW□25-50	50	162	260	102
	NCXSW□25-75	75	187	310	127
	NCXSW□25-100	100	212	360	152
Long stroke (-XB11)	NCXSW□25-125	125	237	410	177
	NCXSW□25-150	150	262	460	202
	NCXSW□25-175	175	287	510	227
	NCXSW□25-200	200	321	560	252

Only the NCXSW□25-10 has a groove cut out for installing auto switches.
(The dimensions are marked "*".)

NCXSW□32



	Model	S	SS	ZZ	Z
Standard stroke	NCXSW□32-10	10	143	213	83
	NCXSW□32-20	20	153	233	93
	NCXSW□32-30	30	163	253	103
	NCXSW□32-40	40	173	273	113
	NCXSW□32-50	50	183	293	123
	NCXSW□32-75	75	208	343	148
	NCXSW□32-100	100	233	393	173
Long stroke (-XB11)	NCXSW□32-125	125	258	443	198
	NCXSW□32-150	150	283	493	223
	NCXSW□32-175	175	308	543	248
	NCXSW□32-200	200	333	593	273

Only the NCXSW□32-10 has a groove cut out for installing auto switches.
(The dimensions are marked "*".)

Cylinder

SC
SC(Big)
SCT
SCF
SU
SUF
SI
SIF
DNC
QGB
QGBZ
NCQ2
NCQ2(Big)
NCQ2(Long)
NCQS
NCQM
NRQ
SDA
ADVU
ACE(AND)
MAL
MA
MI
NCM2
NCJ2
NCG1
NCJP
TD
TN(TDA)
NCXS
NCXSW
NMGP
NMGG
NCU
NCUJ
NCY3B
NCY3R
NCY1S
NCY1L
STM
NMXH
NMXS
NMXQ
NMHZ2
NMHC2
NMHL2
NMHY2
NMHT2
NMHW2
NMHF2
NMHS2
NMHS3
NMHS4
NMRHQ
NMSQ
NCRA1
NCRQ2
NCRB2
ACK
SRC
QCK
NCK1

Cylinder

SC
SC(Big)
SCT
SCF
SU
SUF
SI
SIF
DNC
QGB
QGBZ
NCQ2
NCQ2(Big)
NCQ2(Long)
NCQS
NCQM
NRQ
SDA
ADVU
ACE(AND)
MAL
MA
MI
NCM2
NCJ2
NCG1
NCJP
TD
TN(TDA)
NCXS
NCXSW
NMGP
NMGG
NCU
NCUJ
NCY3B
NCY3R
NCY1S
NCY1L
STM
NMXH
NMXS
NMXQ
NMHZ2
NMHC2
NMHL2
NMHY2
NMHT2
NMHW2
NMHF2
NMHS2
NMHS3
NMHS4
NMRHQ
NMSQ
NCRA1
NCRA2
NCRB2
ACK
SRC
QCK
NCK1



1. Small and light
2. Strong lateral load resistance
3. Strong Torque Resistance
4. High accuracy without rotation

5. Bearings with guide rods can be selected as sliding bearings or ball bearings
6. Easy installation
7. Two-sided nozzle location.

Specifications

Bore size(mm)		12	16	20	25	32	40	50	63	80	100
Fluid		Air (to be filtered by 40μm filter element)									
Action		Double acting									
Maximum operating pressure		1.0MPa									
Minimum operating pressure		0.12MPa		0.1MPa							
Ambient and fluid temperature		-10 to 60℃ (No freezing)									
Piston speed (mm/s)		50~500									50~400
Cushion		Rubber bumper on both ends									
Stroke length tolerance (mm)		+0.15 0									
Lubrication (Note)		Not required (Non-lube)									
Bearing		Slide bearing/Ball bushing bearin									
Non-rotation accuracy of piston rod	Slide bearing	±0.08°	±0.07°	±0.06°	±0.05°	±0.04°					
	Ball bushing bearing	±0.10°	±0.09°	±0.08°	±0.06°	±0.05°					
Port size		M5×0.8		1/8"			1/4"		3/8"		

Note: If lubrication is required, please use turbine No. 1 oil ISO VG32.

Ordering code

N M G P M				20		-	50	-	Z73	
Bearing type				Port thread type		Stroke		Number of magnetic switches		
M	Slide bearing			Blank	M5×0.8	Refer to stroke table for details		Blank	2 pcs.	
L	Ball bushing bearing			N	NPT			S	1 pc.	
Bore size				TF	G			Magnetic switch type		
12	12mm	40	40mm			Blank		Without magnetic switch		
16	16mm	50	50mm					* Magnetic switch type refer stroke /Magnetic switch model table		
20	20mm	63	63mm							
25	25mm	80	80mm							
32	32mm	100	100mm							

Stroke/magnetic switch model table

Bore size (mm)	Standard stroke (Note 1)	Magnetic switch model Rail installation (Note 2)
12, 16	10, 20, 30, 40, 50, 75, 100, 125, 150, 175, 200, 250	M9B M9P M9N
20, 25	20, 30, 40, 50, 75, 100, 125, 150, 175, 200, 250, 300, 350, 400	
32, 40, 50, 63, 80, 100	25, 50, 75, 100, 125, 150, 175, 200, 250, 300, 350, 400	

Note: 1. Intermediate stroke interval is 1mm (Φ12~Φ32) or 5mm (Φ40~Φ100); if non-standard stroke is required, gaskets should be added to the non-standard stroke cylinder.
2. The specifications and characteristics of magnetic switches can be referred to the series of magnetic switches.
Wire length representation mark: no mark-0.5m, L-3m, Z-5m, Example: M9N, M9NL.

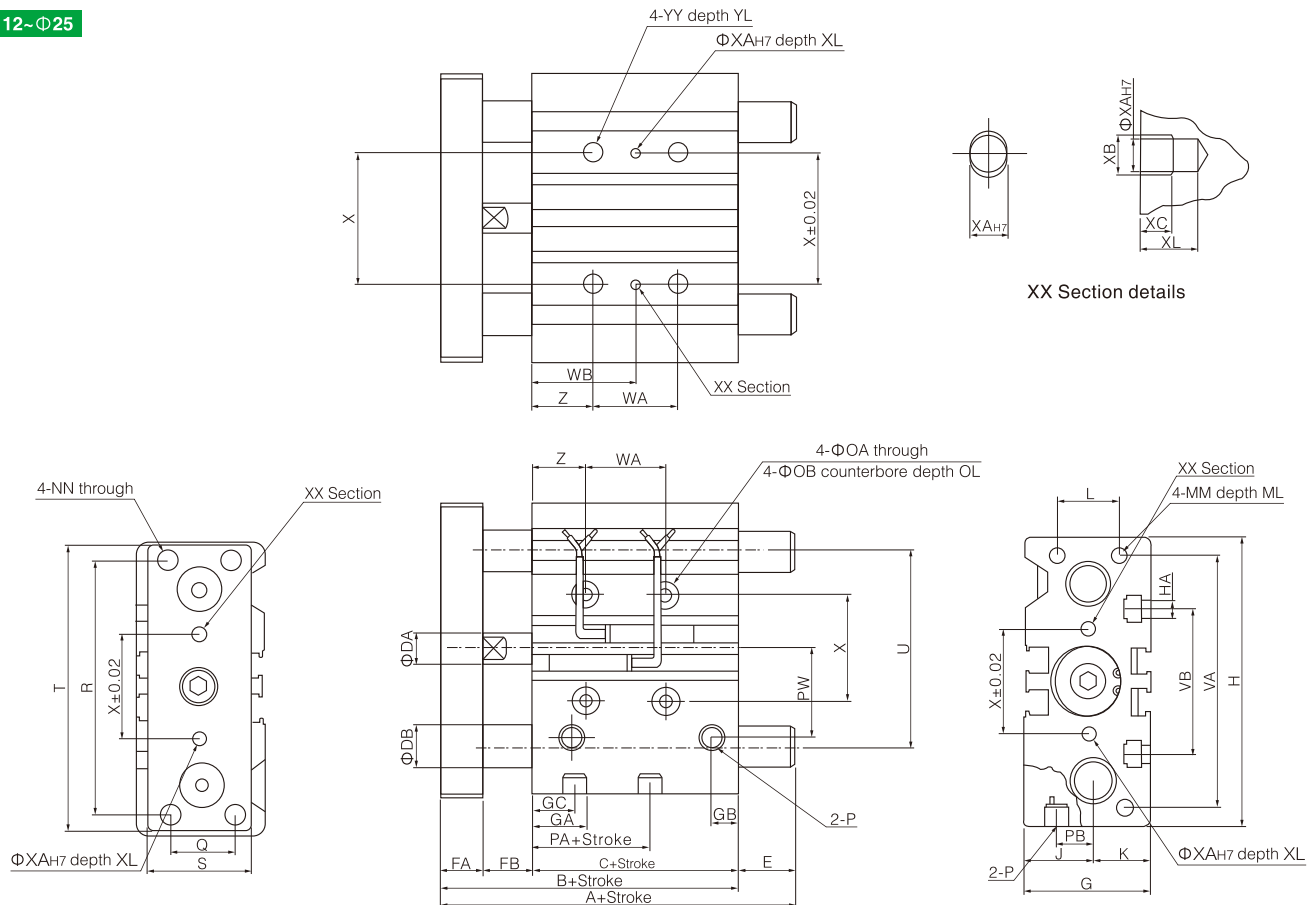
Load and torque



Bore size (mm)	Bearing type	Maximum lateral load F(N)																Maximum torque T(N.m)																
		Stroke																Stroke																
		10	20	25	30	40	50	75	100	125	150	175	200	250	300	350	400	10	20	25	30	40	50	75	100	125	150	175	200	250	300	350	400	
12	NMGP	24	19	-	17	14	13	26	22	19	17	15	13	11	-	-	-	0.39	0.32	-	0.27	0.24	0.21	0.43	0.36	0.31	0.27	0.24	0.22	0.19	-	-	-	
	NMGP	37	27	-	22	35	30	23	18	15	12	11	10	8	-	-	-	0.61	0.45	-	0.35	0.58	0.50	0.37	0.29	0.24	0.20	0.18	0.16	0.12	-	-	-	
	NMGP	38	31	-	27	23	21	37	32	27	24	22	20	16	-	-	-	0.69	0.58	-	0.49	0.43	0.38	0.69	0.58	0.50	0.44	0.40	0.36	0.30	-	-	-	
16	NMGP	54	40	-	32	54	47	35	28	23	20	17	15	12	-	-	-	0.99	0.74	-	0.59	0.99	0.86	0.65	0.52	0.43	0.37	0.32	0.28	0.23	-	-	-	
	NMGP	-	49	-	43	38	35	87	75	66	59	54	49	42	36	32	29	-	1.05	-	0.93	0.83	0.75	1.88	1.63	1.44	1.28	1.16	1.06	0.90	0.78	0.69	0.62	
	NMGP	-	58	-	48	101	90	70	58	62	54	48	43	35	30	26	23	-	1.26	-	1.03	2.17	1.94	1.52	1.25	1.34	1.17	1.03	0.93	0.76	0.65	0.56	0.49	
20	NMGP	-	69	-	60	54	49	116	100	88	79	71	65	55	48	43	38	-	1.76	-	1.55	1.38	1.25	2.96	2.57	2.26	2.02	1.83	1.67	1.42	1.24	1.09	0.98	
	NMGP	-	82	-	68	132	118	93	77	80	70	62	55	45	38	33	29	-	2.11	-	1.75	3.37	3.02	2.38	1.97	2.05	1.78	1.58	1.41	1.16	0.98	0.85	0.74	
	NMGP	-	-	203	-	-	164	182	159	142	127	116	106	91	80	71	64	-	-	-	6.35	-	-	5.13	5.69	4.97	4.42	3.98	3.61	3.31	2.84	2.48	2.20	1.98
25	NMGP	-	-	191	-	-	157	164	144	203	186	171	158	137	121	108	98	-	-	-	5.95	-	-	4.89	5.11	4.51	6.34	5.79	5.33	4.93	4.29	3.78	3.38	3.04
	NMGP	-	-	203	-	-	164	182	159	142	127	116	106	91	80	71	64	-	-	-	7.00	-	-	5.66	6.27	5.48	4.87	4.38	3.98	3.65	3.13	2.74	2.43	2.19
	NMGP	-	-	190	-	-	157	163	144	203	185	171	158	137	121	108	97	-	-	-	6.55	-	-	5.39	5.62	4.96	6.98	6.38	5.87	5.43	4.72	4.16	3.71	3.35
32	NMGP	-	-	296	-	-	245	273	241	216	195	179	164	142	125	111	101	-	-	-	13.0	-	-	10.8	12.0	10.6	9.50	8.60	7.86	7.24	6.24	5.49	4.90	4.43
	NMGP	-	-	208	-	-	173	223	199	264	242	224	207	181	159	142	128	-	-	-	9.17	-	-	7.62	9.83	8.74	11.6	10.7	9.83	9.12	7.95	7.02	6.26	5.63
	NMGP	-	-	296	-	-	245	273	241	216	195	179	164	142	125	111	101	-	-	-	14.7	-	-	12.1	13.5	11.9	10.7	9.69	8.86	8.16	7.04	6.19	5.52	4.99
40	NMGP	-	-	206	-	-	171	221	196	262	240	221	205	178	157	140	126	-	-	-	10.2	-	-	8.48	11.0	9.74	13.0	11.9	11.0	10.2	8.84	7.80	6.94	6.24
	NMGP	-	-	352	-	-	297	368	329	298	272	251	232	202	179	161	146	-	-	-	21.9	-	-	18.6	22.9	20.5	18.6	17.0	15.6	14.5	12.6	11.2	10.0	9.11
	NMGP	-	-	243	-	-	373	364	331	302	278	256	238	207	181	161	143	-	-	-	15.1	-	-	23.3	22.7	20.6	18.9	17.3	16.0	14.8	12.9	11.3	10.0	8.94
50	NMGP	-	-	515	-	-	445	498	450	410	377	349	325	285	254	229	208	-	-	-	38.8	-	-	33.5	37.5	33.8	30.9	28.4	26.2	24.4	21.4	19.1	17.2	15.7
	NMGP	-	-	360	-	-	407	503	460	423	390	362	337	294	259	230	206	-	-	-	27.1	-	-	30.6	37.9	34.6	31.8	29.3	27.2	25.3	22.1	19.5	17.3	15.5

Dimensions

Φ12~Φ25



NMGP, NMGPL Common dimensions

St=Stroke

Bore size (mm)	Standard stroke	B	C	DA	FA	FB	G	GA	GB	H	HA	J	K	L	MM	ML	NN	OA	OB	OL	P	PA	PB	PW	Q
12	10, 20, 30, 40, 50, 75, 100, 125, 150, 175, 200, 250	42	29	6	8	5	26	11	7.5	58	M4	13	13	18	M4×0.7	10	M4×0.7	4.3	8	4.5	M5×0.8	13	8	18	14
16	20, 30, 40, 50, 75, 100, 125, 150, 175, 200, 250	46	33	8	8	5	30	11	8	64	M4	15	15	22	M5×0.8	12	M5×0.8	4.3	8	4.5	M5×0.8	15	10	19	16
20	20, 30, 40, 50, 75, 100, 125, 150, 175, 200, 250, 300, 350, 400	53	37	10	10	6	36	10.5	8.5	83	M5	18	18	24	M5×0.8	13	M5×0.8	5.6	9.5	5.5	1/8"	12.5	10.5	25	18
25	20, 30, 40, 50, 75, 100, 125, 150, 175, 200, 250, 300, 350, 400	53.5	37.5	12	10	6	42	11.5	9	93	M5	21	21	30	M6×1.0	15	M6×1.0	5.6	9.5	5.5	1/8"	12.5	13.5	28.5	26

Bore size (mm)	Standard stroke	R	S	T	U	VA	VB	WA					WB					X	XA	XB	XC	XL	YY	YL	Z
								30 st or less	30st ~100st	100st ~200st	200st ~300st	Over 300 st	30 st or less	30st ~100st	100st ~200st	200st ~300st	Over 300 st								
12	10,20,30,40,50,75,100125,150,175,200,250	48	22	56	41	50	37	20	40	110	200	-	15	25	60	105	-	23	3	3.5	3	6	M5×0.8	10	5
16	20,30,40,50,75,100,125,150,175,200,250,300,350,400	54	25	62	46	56	38	24	44	100	200	-	17	27	60	105	-	24	3	3.5	3	6	M5×0.8	10	5
20		70	30	81	54	72	44	24	44	120	200	300	29	39	77	117	167	28	3	3.5	3	6	M6×1.0	12	17
25		78	38	91	64	82	50	24	44	120	200	300	29	39	77	117	167	34	4	4.5	3	6	M6×1.0	12	17

NMGP (Slide bearing) A, DB, E dimensions

Bore size (mm)	A			DB	E		
	50st≥	50st< 100st≥	100st<		50st≥	50st< 100st≥	100st<
12	42	60.5	85	8	0	18.5	43
16	46	64.5	95	10	0	18.5	49

NMGPL (Ball bushing) A, DB, E dimensions

Bore size (mm)	A			DB	E		
	30st≥	30st< 100st≥	100st<		30st≥	30st< 100st≥	100st<
12	43	55	85	6	1	13	43
16	49	65	95	8	3	19	49

NMGP (Slide bearing) A, DB, E dimensions

Bore size (mm)	A			DB	E		
	50st≥	50st< 200st≥	200st<		50st≥	50st< 200st≥	200st<
20	53	84.5	122	12	0	31.5	69
25	53.5	85	122	16	0	31.5	68.5

NMGPL (Ball bushing) A, DB, E dimensions

Bore size (mm)	A				DB	E			
	30st≥	30st< 100st≥	100st< 200st≥	200st<		30st≥	30st< 100st≥	100st< 200st≥	200st<
20	63	80	104	122	10	10	27	51	69
25	69.5	80.5	104.5	122	13	16	32	51	68.5

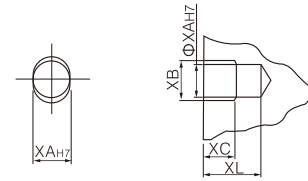
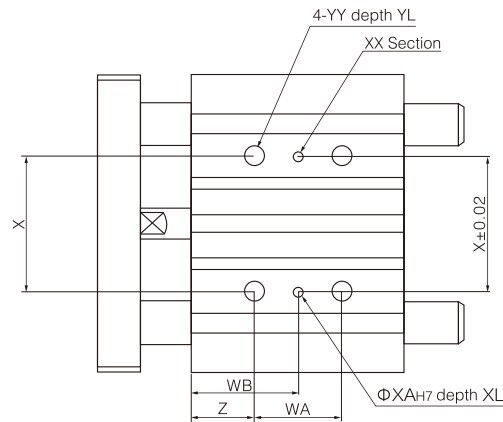
Cylinder

SC
SC(Big)
SCT
SCF
SU
SUF
SI
SIF
DNC
QGB
QGBZ
NCQ2
NCQ2(Big)
NCQ2(Long)
NCQS
NCQM
NRQ
SDA
ADVU
ACE(AND)
MAL
MA
MI
NCM2
NCJ2
NCG1
NCJP
TD
TN(TDA)
NCXS
NCXSW
NMGP
NMGG
NCU
NCUJ
NCY3B
NCY3R
NCY1S
NCY1L
STM
NMXH
NMXS
NMXQ
NMHZ2
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NMHT2
NMHW2
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NMRHQ
NMSQ
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NCRB2
ACK
SRC
QCK
NCK1

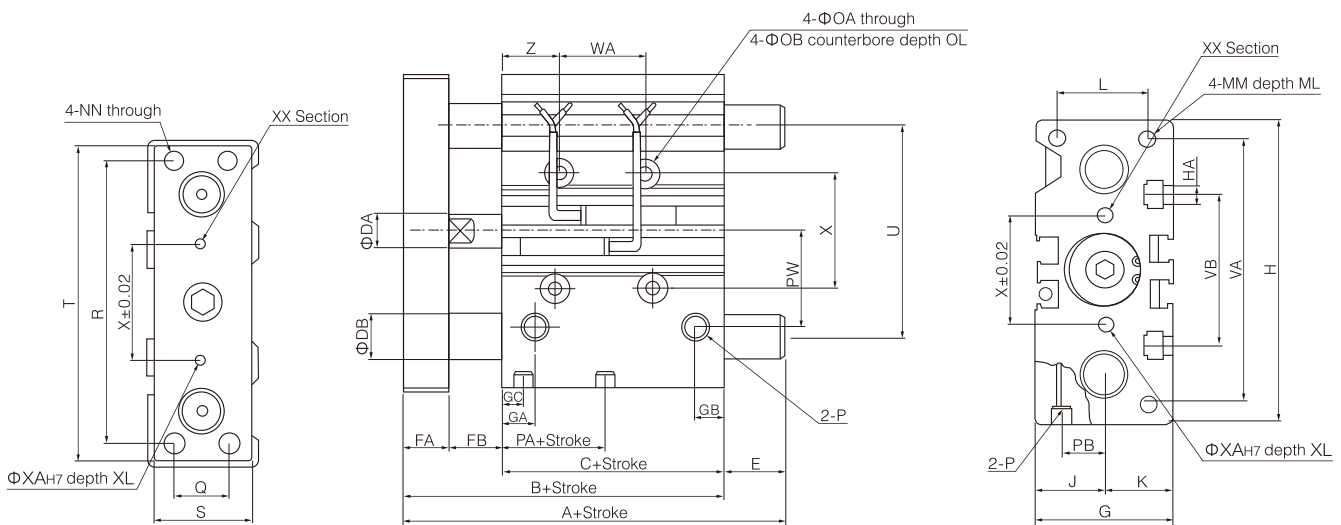
Cylinder

Φ32-Φ63

SC
SC(Big)
SCT
SCF
SU
SUF
SI
SIF
DNC
QGB
QGBZ
NCQ2
NCQ2(Big)
NCQ2(Long)
NCQS
NCQM
NRQ
SDA
ADVU
ACE(AND)
MAL
MA
MI
NCM2
NCJ2
NCG1
NCJP
TD
TN(TDA)
NCXS
NCXSW
NMGP
NMGG
NCU
NCUJ
NCY3B
NCY3R
NCY1S
NCY1L
STM
NMXH
NMXS
NMXQ
NMH22
NMHC2
NMHL2
NMHY2
NMHT2
NMHW2
NMHF2
NMHS2
NMHS3
NMHS4
NMRHQ
NMSQ
NCRA1
NCRQ2
NCRB2
ACK
SRC
QCK
NCK1



XX Section details



NMGP, NMGPL Common dimensions

St=Stroke

Bore size (mm)	Standard stroke	B	C	DA	FA	FB	G	GA	GB	GC	H	HA	J	K	L	MM	ML	NN	OA	OB	OL	P	PA	PB	PW	Q
32	20,50,75,	59.5	37.5	16	12	10	48	12.5	9	12.5	112	M6	24	24	34	M8×1.25	20	M8×1.25	6.6	11	7.5	1/8"	7	15	34	30
40	100,125,150,	66	44	16	12	10	54	14	10	14	120	M6	27	27	40	M8×1.25	20	M8×1.25	6.6	11	7.5	1/8"	13	18	38	30
50	175,200,250,	72	44	20	16	12	64	14	11	12	148	M8	32	32	46	M10×1.5	22	M10×1.5	8.6	14	9	1/4"	9	21.5	47	40
63	300,350,400,	77	49	20	16	12	78	16.5	13.5	16.5	162	M10	39	39	58	M10×1.5	22	M10×1.5	8.6	14	9	1/4"	14	28	55	50

Bore size (mm)	R	S	T	U	VA	VB	WA					WB					X	XA	XB	XC	XL	YY	YL	Z
							25 st or less	25st ~100st	100st ~200st	200st ~300st	Over 300 st	25 st or less	25st ~100st	100st ~200st	200st ~300st	Over 300 st								
32	96	44	110	78	98	63	24	48	124	200	300	33	45	83	121	171	42	4	4.5	3	6	M8×1.25	16	21
40	104	44	118	86	106	72	24	48	124	200	300	34	46	84	122	172	50	4	4.5	3	6	M8×1.25	16	22
60	130	60	146	110	130	92	24	48	124	200	300	36	48	86	124	174	66	5	6	4	8	M10×1.5	20	24
63	130	70	158	124	142	110	28	52	128	200	300	38	50	88	124	174	80	5	6	4	8	M10×1.5	20	24

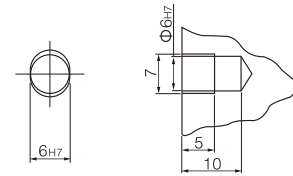
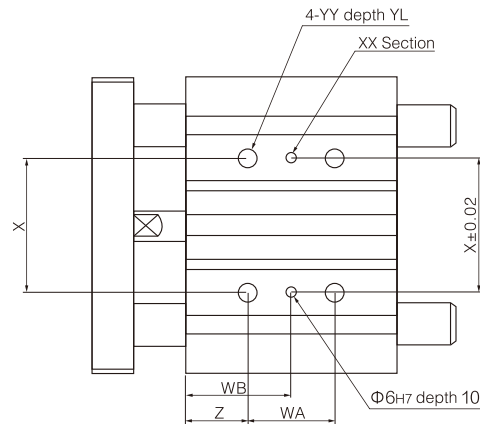
NMGP (Slide bearing) A, DB, E dimensions

Bore size (mm)	A			DB	E		
	50st≥	50st<100st≥	200st≥		50st≥	50st<200st≥	200st≥
32	97	102	140	20	37.5	42.5	80.5
40	97	102	140	20	31	36	74
50	106.5	118	161	25	34.5	46	89
63	106.5	118	161	25	29.5	41	84

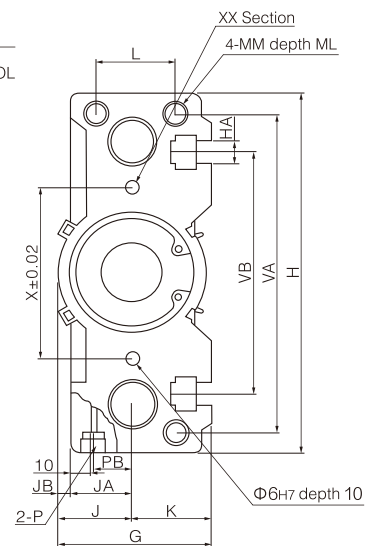
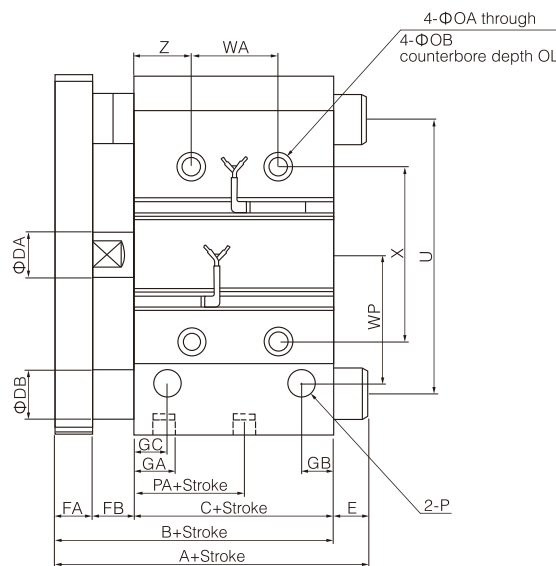
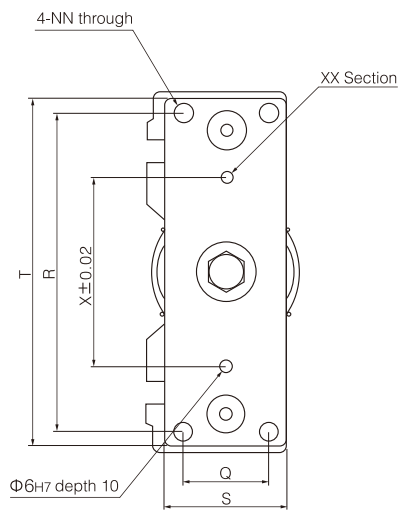
NMGPL (Ball bushing) A, DB, E dimensions

Bore size (mm)	A				DB	E			
	50st≥	50st<100st≥	100st<200st≥	200st<		50st≥	50st<100st≥	100st<200st≥	200st<
32	81	98	118	140	16	21.5	38.5	58.5	80
40	81	98	118	140	16	15	32	52	74
50	93	114	134	161	20	21	42	62	89
63	93	114	134	161	20	16	37	57	84

Φ82~Φ100



XX Section details



NMGP, NMGPL Common dimensions

St=Stroke

Bore size (mm)	Standard stroke	B	C	DA	FA	FB	G	GA	GB	GC	H	HA	J	JA	JB	K	L	MM	ML	NN	OA	OB	OL	P	PA	PB	PW
80	25,50,75,100, 125,150,175,200,	96.5	56.5	25	22	18	91.5	19	15.5	14.5	202	M12	45.5	38	7.5	46	54	M12×1.75	25	M12×1.75	10.6	17.5	8	3/8"	14.5	25.5	74
100	250,300,350,400,	116	66	30	25	25	111.5	23	19	18	240	M14	55.5	45	10.5	56	62	M14×2.0	31	M14×2.0	12.5	20	8	3/8"	17.5	32.5	89

Bore size (mm)	Standard stroke	Q	R	S	T	U	VA	VB	WA					WB					X	YY	YL	Z
									25 st	25st ~100st	100st ~200st	200st ~300st	Over 300 st	25 st	25st ~100st	100st ~200st	200st ~300st	Over 300 st				
80	25,50,75,100, 125,150,175,200,	52	174	75	198	156	180	140	28	52	128	200	300	42	54	92	128	178	100	M12×1.75	24	28
100	250,300,350,400,	64	210	90	236	188	210	166	48	72	148	200	300	35	47	85	121	171	124	M14×2.0	28	11

NMGP (Slide bearing)

Bore size (mm)	A			DB	E		
	50st≥	50st< 200st≥	200st<		50st≥	50st< 200st≥	200st<
80	115	142	193	30	18.5	45.5	96.5
100	137	162	203	36	21	46	87

NMGPL (Ball bushing)

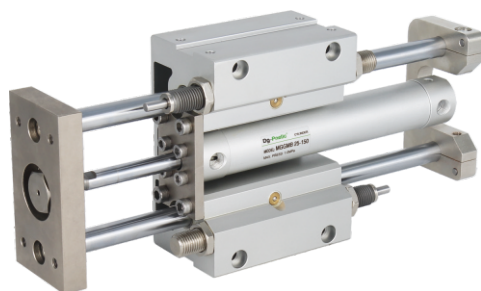
Bore size (mm)	A				DB	E			
	25st≥	25st< 50st≥	50st< 200st≥	200st<		25st≥	25st< 50st≥	50st< 200st≥	200st<
80	109.5	130	160	193	25	13	33.5	63.5	96.5
100	121	147	180	203	30	5	31	64	87

Cylinder

SC
SC(Big)
SCT
SCF
SU
SUF
SI
SIF
DNC
QGB
QGBZ
NCQ2
NCQ2(Big)
NCQ2(Long)
NCQS
NCQM
NRQ
SDA
ADVU
ACE(AND)
MAL
MA
MI
NCM2
NCJ2
NCG1
NCJP
TD
TN(TDA)
NCXS
NCXSW
NMGP
NMGG
NCU
NCUJ
NCY3B
NCY3R
NCY1S
NCY1L
STM
NMXH
NMXS
NMXQ
NMHZ2
NMHC2
NMHL2
NMHY2
NMHT2
NMHW2
NMHF2
NMHS2
NMHS3
NMHS4
NMRHQ
NMSQ
NCRA1
NCRQ2
NCRB2
ACK
SRC
QCK
NCK1

Cylinder

SC
SC(Big)
SCT
SCF
SU
SUF
SI
SIF
DNC
QGB
QGBZ
NCQ2
NCQ2(Big)
NCQ2(Long)
NCQS
NCQM
NRQ
SDA
ADVU
ACE(AND)
MAL
MA
MI
NCM2
NCJ2
NCG1
NCJP
TD
TN(TDA)
NCXS
NCXSW
NMGP
NMGG
NCU
NCUJ
NCY3B
NCY3R
NCY1S
NCY1L
STM
NMXH
NMXS
NMXQ
NMHZ2
NMHC2
NMHL2
NMHY2
NMHT2
NMHW2
NMHF2
NMHS2
NMHS3
NMHS4
NMRHQ
NMSQ
NCRA1
NCRA2
NCRB2
ACK
SRC
QCK
NCK1



1. Built-in hydraulic buffer
2. With travel adjustment mechanism
3. Strong lateral load resistance
4. High accuracy without rotation
5. Bearings with guide rods can be selected as sliding bearings or ball bearings

Specifications

Bore size(mm)		20	25	32	40	50	63	80	100
Fluid		Air (to be filtered by 40μm filter element)							
Action		Double acting							
Maximum operating pressure		1.0MPa							
Minimum operating pressure		0.15MPa							
Ambient and fluid temperature		-10 to 60℃ (No freezing)							
Piston speed (mm/s)		50~1000						50~700	
Cushion		Built-in shock absorbers (2 pcs.)							
Stroke length tolerance (mm)		~1000 ^{+1.9} _{+0.2}				1001~1300 ^{+2.3} _{+0.2}			
Stroke adjusting range (One side)(mm)		0~-10		0~-15					
Maximum energy absorption (J)		5.88		19.6		58.8		147	
Lubrication Note)		Not required (Non-lube)							
Bearing		Slide bearing/Ball bushing bearin							
Non-rotation accuracy of piston rod	Slide bearing	±0.07°	±0.06°	±0.06°	±0.05°	±0.04°	±0.04°	±0.04°	±0.03°
	Ball bushing bearing	±0.06°	±0.05°	±0.04°	±0.04°	±0.04°	±0.03°	±0.03°	±0.02°
Port size		1/8"				1/4"		3/8"	1/2"

Note: 1. If lubrication is required, please use turbine No. 1 oil ISO VG32.
2. PT thread, G thread and NPT thread are available.

Ordering code

Bearing type		Bore size		Stroke		Number of magnetic switches	
M	Slide bearing	20	20mm	Refer to stroke table for details		Blank	2 pcs.
L	Ball bushing	25	25mm			S	1 pc.
		32	32mm			n	"n" pcs.
		40	40mm				
Mounting type		Bore size		Magnetic switch type			
B	Basic type	50	50mm	Blank Without magnetic switch * Magnetic switch type refer stroke /Magnetic switch model table			
F	Front mounting flange type	63	63mm				
		80	80mm				
		100	100mm				

Stroke/magnetic switch model table

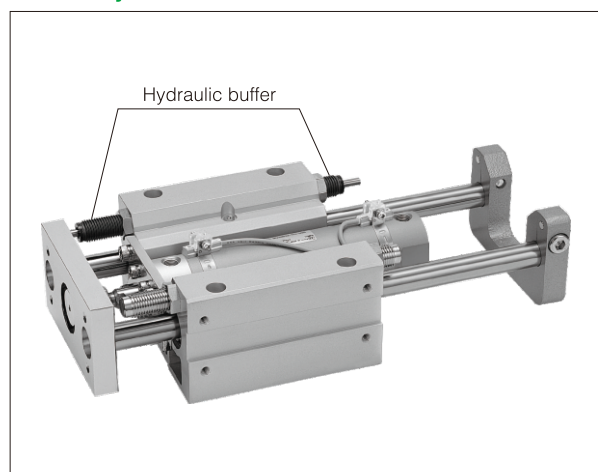
Bore size (mm)	Standard stroke	Long stroke (mm)	Magnetic switch model (Ring installation) (Note)
20	75,100,125,150,200	250,300,350,400	C73
25		350,400,450,500	
32		350,400,450,500,600	
40		350,400,450,500,600,700,800	
50	75,100,125	350,400,450,500,600,700,800,900,1000	
63	150,200 250,300	350,400,450,500,600,700,800,900,1000,1100	B54
80		350,400,450,500,600,700,800,900,1000,1100,1200	
100		350,400,450,500,600,700,800,900,1000,1100,1200,1300	

Note: The specifications and characteristics of magnetic switches can be referred to the series of magnetic switches.
Wire length representation mark: no mark-0.5m, L-3m, Z-5m, Example: C73, C73L.

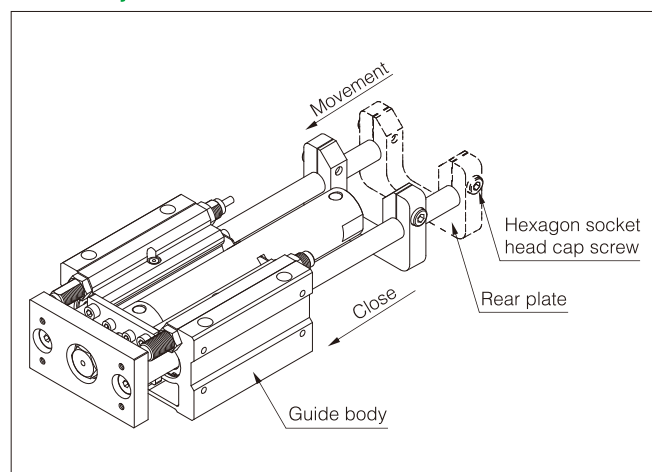
Magnetic switch installation type

Magnetic switch type	Bore size(mm)							
	20	25	32	40	50	63	80	100
D-C7 · H7	BMA2-020	BMA2-025	BMA2-032	BMA2-040	BMA2-050	BMA2-063	-	-
D-B5 · G5 · K5	BA-01	BA-02	BA-32	BA-04	BA-05	BA-06	BA-08	BA-10

Built-in hydraulic buffer

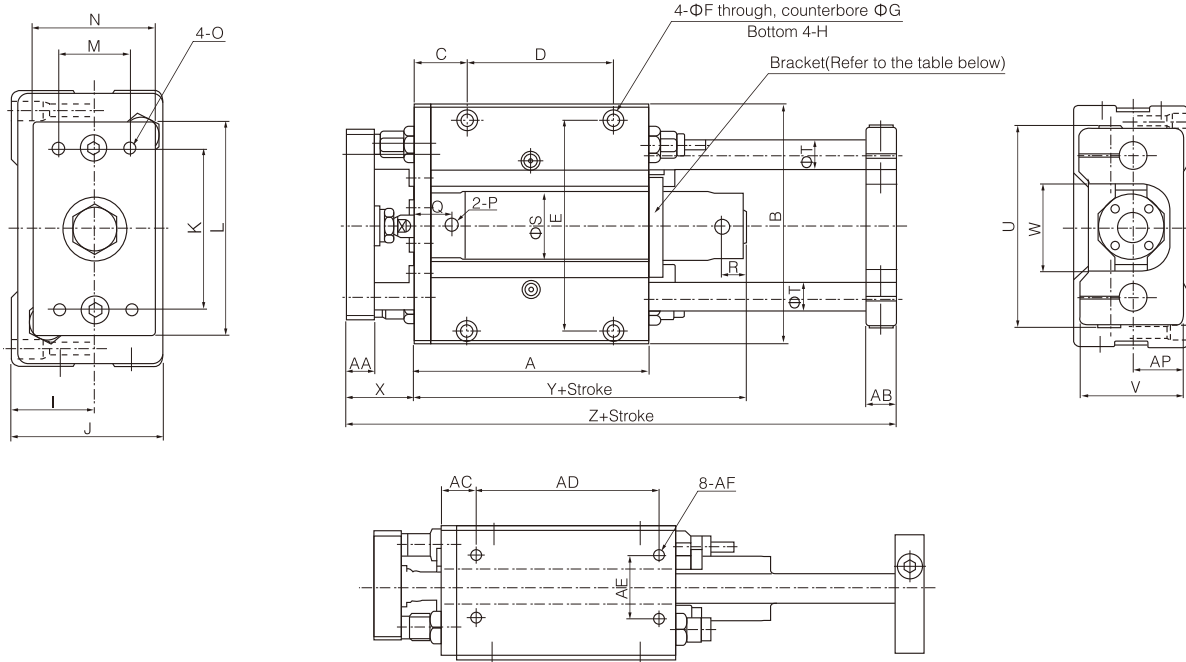


Stroke adjustment device

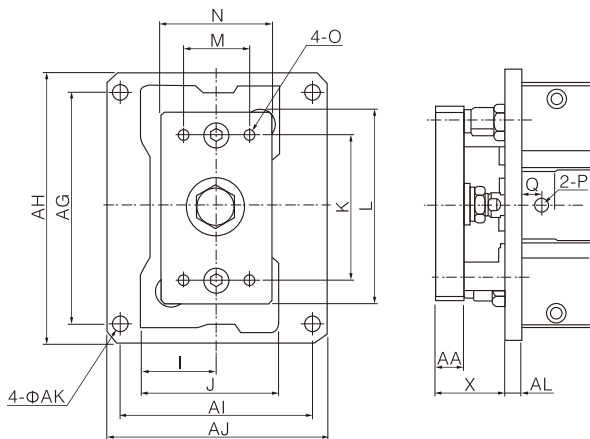


Dimensions

Basic type NMGG□B Φ20~Φ50



Flange type NMGG□F Φ20~Φ50



Bore size (mm)	Flange type							
	Q	X	AG	AH	AI	AJ	AK	AL
20	21	30	112	125	82	95	6.6	9
25	21	37	134	150	92	108	9	9
32	21	37	134	150	102	118	9	9
40	25	44	170	186	134	150	9	12
50	26	55	190	210	140	160	11	12

Bore size (mm)	Stroke range (mm)	A	AA	AB	AC	AD	AE	AF	AP	B	C	D	E	F	G	H	I	J	K	L	M	N
20	75,100,125,150,200	99	12	11	16.5	75	30	M5×0.8 depth 10	25	108	24	60	92	5.5	9.5 depth 6	M8×1.25 depth 14	30	55	60	80	25	45
25	75, 100, 125, 150, 200, 250 300	109	16	13	16.5	85	30	M6×1 depth 12	30	130	26.5	65	113	6.6	11 depth 8	M10×1.5 depth 18	35	65	70	100	35	54
32		129	16	16	19	100	35	M6×1 depth 12	35	135	29	80	118	6.6	11 depth 8	M10×1.5 depth 18	40	73	80	106	35	60
40		152	19	19	22	120	40	M8×1.25 depth 16	45	170	32	100	150	9	14 depth 10	M12×1.75 depth 21	50	93	95	134	50	75
50		182	25	21	22	150	45	M10×1.5 depth 20	50	194	37	120	170	11	17 depth 12	M14×2 depth 25	55	103	115	152	56	90

Bore size (mm)	O	P	Q	R	S	T	U	V	W	X	Y	Z
20	M6×1 depth 9	1/8"	21	12	26	12	82	48	40	30	80	157
25	M6×1 depth 13	1/8"	21	12	31	13	100	57	46	37	80	175
32	M6×1 depth 13	1/8"	21	12	38	16	114	65	52	37	82	201
40	M8×1.25 depth 16	1/8"	25	12	47	20	138	84	62	44	92	238
50	M10×1.5 depth 21	1/4"	26	14	58	25	164	94	75	55	104	285

Long stroke

Bore size (mm)	Stroke range (mm)	R	Y
20	250~400	14	88
25	350~500	14	88
32	350~600	14	90
40	350~800	15	101
50	350~1000	16	116

Brackets are attached for more than the following journeys

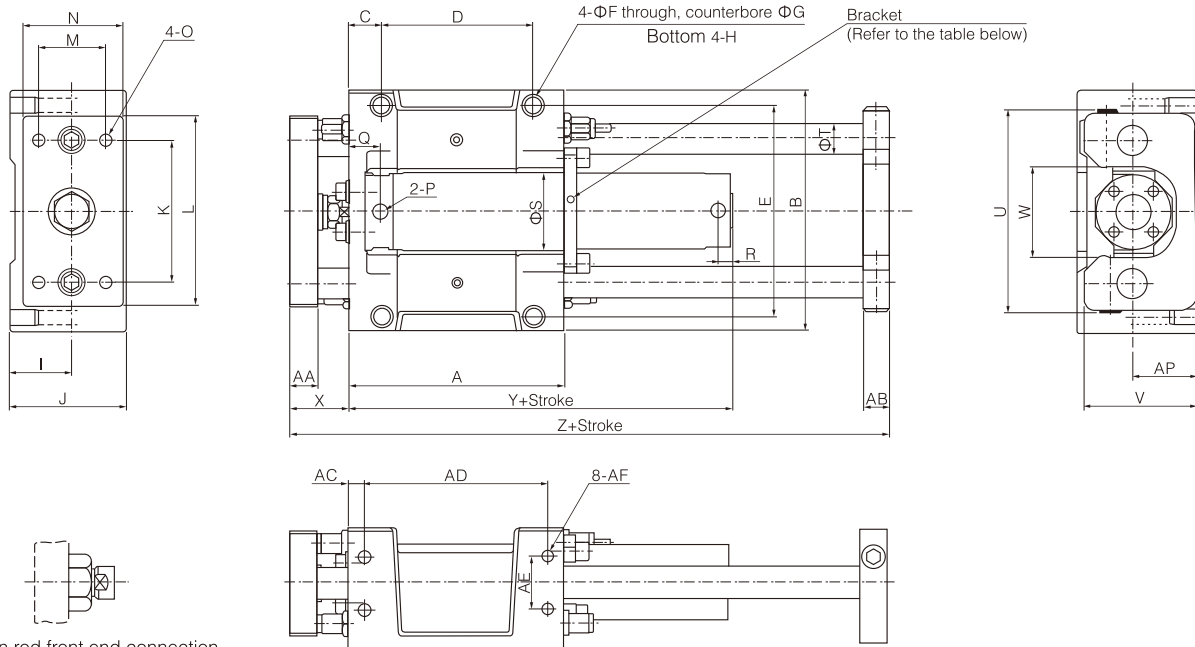
Bore size (mm)	Bracket Mounting Stroke
20	100 st or more
25	125 st or more
32	150 st or more
40	200 st or more
50	250 st or more

Cylinder

SC
SC(Big)
SCT
SCF
SU
SUF
SI
SIF
DNC
QGB
QGBZ
NCQ2
NCQ2(Big)
NCQ2(Long)
NCQS
NCQM
NRQ
SDA
ADVU
ACE(AND)
MAL
MA
MI
NCM2
NCJ2
NCG1
NCJP
TD
TN(TDA)
NCXS
NCXSW
NMGP
NMGG
NCU
NCUJ
NCY3B
NCY3R
NCY1S
NCY1L
STM
NMXH
NMXS
NMXQ
NMHZ2
NMHC2
NMHL2
NMHY2
NMHT2
NMHW2
NMHF2
NMHS2
NMHS3
NMHS4
NMRHQ
NMSQ
NCRA1
NCRQ2
NCRB2
ACK
SRC
QCK
NCK1

Cylinder

Basic type NMGG□B Φ63~Φ100



Φ100 Piston rod front end connection

Bore size (mm)	Stroke range (mm)	A	AA	AB	AC	AD	AE	AF	AP	B	C	D	E	F	G	H	I	J	K	L	M	N
63	75,100,125,150,	200	25	25	15	170	50	M12×1.75 depth 24	60	228	30	140	200	13.5	20 depth 14.5	M16×2 depth 28	65	117	135	180	66	100
80	200,250,300	230	30	27	15	200	55	M12×1.75 depth 24	70	262	30	170	234	13.5	20 depth 14.5	M16×2 depth 28	75	138	160	214	76	115
100		280	32	30	17.5	245	70	M14×2 depth 28	80	304	35	210	274	15	23 depth 17	M18×2.5 depth 32	85	153	190	245	80	125

Long stroke

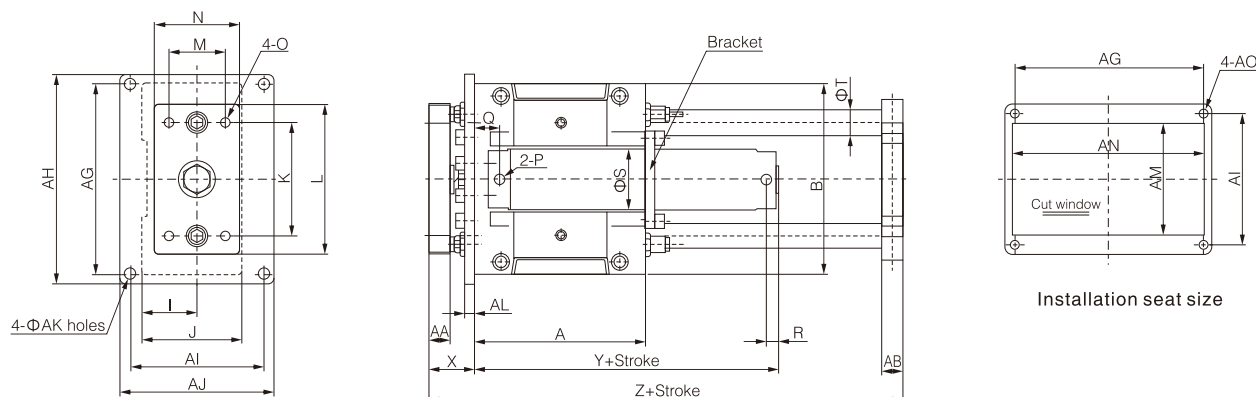
With bracket stroke

Bore size (mm)	O	P	Q	R	S	T	U	V	W	X	Y	Z
63	M12×1.75 depth 23	1/4"	29	14	72	30	192	108	86	54	107	308
80	M12×1.75 depth 28	3/8"	40	19	89	35	224	128	104	66	131	355
100	M14×2 depth 30	1/2"	40	19	110	40	262	143	128	66	131	410

Bore size (mm)	Stroke range (mm)	R	Y
63	350~1100	16	119
80	350~1200	23	145
100	350~1300	23	145

Bore size (mm)	Bracket Mounting Stroke
63	300 st or more
80	400 st or more
100	500 st or more

Front mounting flange type NMGG□F Φ63~Φ100

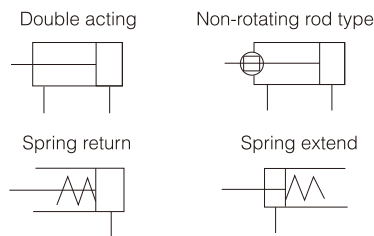


Bore size(mm)	AL	AH	AG	AI	AJ	AK	AM	AN	AO
63	12	250	228	158	180	14	135	234	M12
80	16	284	262	178	200	14	155	268	M12
100	16	326	300	200	226	16	175	310	M14

* Unmarked dimensions same as table above



Symbol



Ordering code

N	C	D	U	K	6	30	D - M9N
Built in magnetic ring				Bore size		Stroke	Number of magnetic switches
Blank				6	6mm	Refer to stroke table for details	Blank
D				10	10mm		2 pcs.
				16	16mm		S
				20	20mm		1 pc.
				25	25mm		n
				32	32mm		"n" pcs.
Mounting type				Action		Port thread type	
Blank				D	Double acting	Mark	type
K				S	Single action (Spring return)	Blank	Bore size
W				T	Single action (Spring extend)	M thread	Φ6~25
KW						Rc	
						TN	Φ32
						TF	G

* Single acting cylinder and long stroke double acting cylinder have no W and KW types.

Magnetic switch type
Blank | Without magnetic switch
* Magnetic switch type refer stroke /Magnetic switch model table

Specifications

Bore size(mm)		6	10	16	20	25	32
Fluid		Air (to be filtered by 40μm filter element)					
Action		Double acting Single action: spring return, spring extend					
Maximum operating pressure		0.7MPa					
Minimum operating pressure (MPa)	Double acting	Single rod	0.12	0.06		0.05	
		Double rod, non-rotating rod, air cushioning	0.15	0.10		0.08	
		Non-rotating rod, double rod	0.18	0.13		0.11	
	Single acting	Standard	0.20	0.15		0.13	
Ambient and fluid temperature		Magnetic switch: -10-60℃, non-magnetic switch: -10-70℃					
Cushion		Rubber cushion at both ends					
Piston speed (mm/s)		50~500					
Stroke length tolerance (mm)		+1.0 0					
Lubrication (Note)		Not required (Non-lube)					
Installation form		Free (multifaceted installation)					
Non-rotation accuracy of piston rod		±0.8°			±0.5°		
Port size		M5×0.8					1/8"

Note: If lubrication is required, please use turbine No.1 oil ISO VG32.

Stroke/magnetic switch model table

Bore size (mm)	Standard stroke		Long stroke (Double acting)	Magnetic switch model (Direct mounting) (Note)	
	Double acting	Single action			
6	5, 10, 15, 20, 25, 30	5, 10, 15	40	M9N M9B M9P	
10			50		
16			60		
20	5, 10, 15, 20, 25, 30, 40, 50		60, 70		
25			80, 90		
32			100		

Note: The specifications and characteristics of magnetic switches can be referred to the series of magnetic switches.
Wire length representation mark: no mark-0.5m, L-3m, Z-5m, Example: M9N, M9NL.

Adaptive installation / rectangular cylinder

Mounting Type	Axial mounting (Body tapped)	Vertical mounting (Body through-holes)	Lateral mounting (Body through-holes)

Cylinder

SC
SC(Big)
SCT
SCF
SU
SUF
SI
SIF
DNC
QGB
QGBZ
NCQ2
NCQ2(Big)
NCQ2(Long)
NCQS
NCQM
NRQ
SDA
ADVU
ACE(AND)
MAL
MA
MI
NCM2
NCJ2
NCG1
NCJP
TD
TN(TDA)
NCXS
NCXSW
NMGP
NMGG
NCU
NCUJ
NCY3B
NCY3R
NCY1S
NCY1L
STM
NMXH
NMXS
NMXQ
NMHZ2
NMHC2
NMHL2
NMHY2
NMHT2
NMHW2
NMHF2
NMHS2
NMHS3
NMHS4
NMRHQ
NMSQ
NCRA1
NCRQ2
NCRB2
ACK
SRC
QCK
NCK1

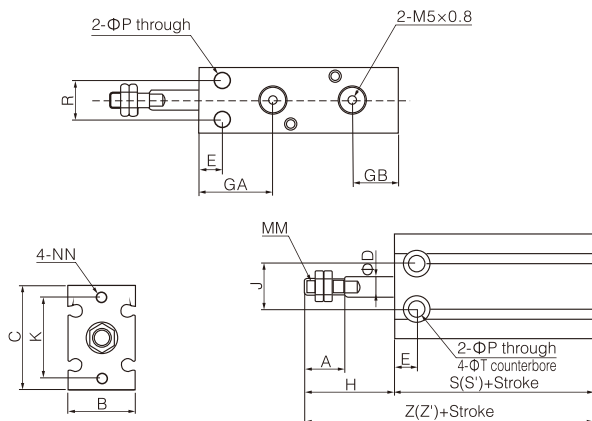
Cylinder

SC
SC(Big)
SCT
SCF
SU
SUF
SI
SIF
DNC
QGB
QGBZ
NCQ2
NCQ2(Big)
NCQ2(Long)
NCQS
NCQM
NRQ
SDA
ADVU
ACE(AND)
MAL
MA
MI
NCM2
NCJ2
NCG1
NCJP
TD
TN(TDA)
NCXS
NCXSW
NCU
NCUJ
NCY3B
NCY3R
NCY1S
NCY1L
STM
NMXH
NMXS
NMXQ
NMH22
NMHC2
NMHL2
NMHY2
NMHT2
NMHW2
NMHF2
NMHS2
NMHS3
NMHS4
NMRHQ
NMSQ
NCRA1
NCRQ2
NCRB2
ACK
SRC
QCK
NCK1

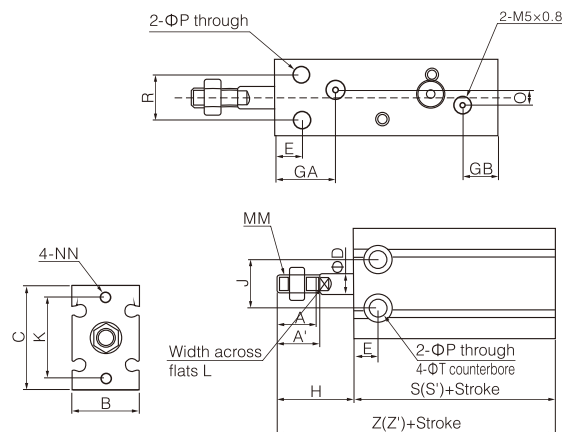
Dimensions

Basic type, built-in magnetic ring type (double-acting, single-acting spring return/extend)

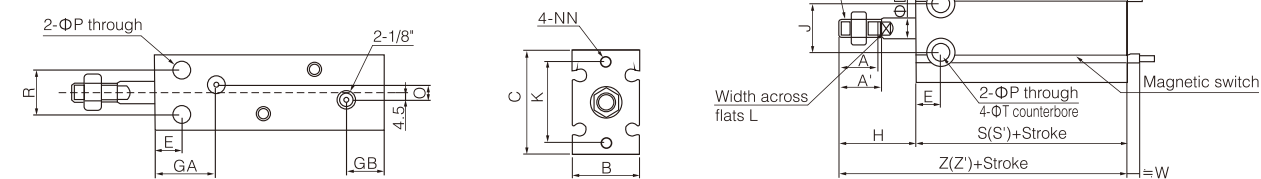
Φ6, Φ10



Φ16~Φ25



Φ32



Common dimension table

Model	A	A'	B	C	ΦD	E	GA	GB	J	K	L	MM	NN	ΦP	Q	R	ΦT
NC□U6	7	-	13	22	3	7	15	10	10	17	-	M3×0.5	M3×0.5 depth 5	3.2	-	7	6 depth 4.8
NC□U10	10	-	15	24	4	7	16.5	10	11	18	-	M4×0.7	M3×0.5 depth 5	3.2	-	9	6 depth 5
NC□U16	11	12.5	20	32	6	7	16.5	11.5	14	25	5	M5×0.8	M4×0.7 depth 6	4.5	4	12	7.6 depth 6.5
NC□U20	12	14	26	40	8	9	19	12.5	16	30	6	M6×1.0	M5×0.8 depth 8	5.5	9	16	9.3 depth 8
NC□U25	15.5	18	32	50	10	10	21.5	13	20	38	8	M8×1.25	M5×0.8 depth 8	5.5	9	20	9.3 depth 9
NC□U32	19.5	22	40	62	12	11	23	13	24	48	10	M10×1.25	M6×1.0 depth 9	6.6	13.5	24	11 depth 11.5

Double acting dimension table

Model	H	Basic type		Built-in magnetic ring type		
		S	Z	W	S'	Z'
NC□U6-□D	13	33	46	2.5	33	46
NC□U10-□D	16	36	52	1	36	52
NC□U16-□D	16	30	46	0	40	56
NC□U20-□D	19	36	55	1	46	65
NC□U25-□D	23	40	63	-1	50	73
NC□U32-□D	27	42	69	-4	52	79

Single action (Spring return) dimension table

*St+Stroke

Model	H	Basic type						Built-in magnetic ring type								
		S			Z			W	S'			Z'				
		5st	10st	15st	5st	10st	15st		5st	10st	15st	5st	10st	15st		
NC□U6-□S	13	38	43	48	51	56	61	2.5	38	43	48	51	56	61		
NC□U10-□S	16	41	46	56	57	62	72	1	41	46	56	57	62	72		
NC□U16-□S	16	35	40	50	51	56	66	0	45	50	60	61	66	76		
NC□U20-□S	19	41	46	56	60	65	75	1	51	56	66	70	75	85		
NC□U25-□S	23	45	50	60	68	73	83	-1	55	60	70	78	83	93		
NC□U32-□S	27	47	52	62	74	79	89	-4	57	62	72	84	89	99		

Single action (spring extend) dimension table

*St+Stroke

Model	H			Basic type						W	Built-in magnetic ring type					
				S			Z				S'			Z'		
	5st	10st	15st	5st	10st	15st	5st	10st	15st		5st	10st	15st	5st	10st	15st
NC□U6-□T	18	23	28	38	43	48	56	66	76	2.5	38	43	48	56	66	76
NC□U10-□T	21	26	31	41	46	56	62	72	87	1	41	46	56	62	72	87
NC□U16-□T	21	26	31	45	50	60	66	76	91	0	45	50	60	66	76	91
NC□U20-□T	24	29	34	41	46	56	65	75	90	1	51	56	66	75	85	100
NC□U25-□T	28	33	38	45	50	60	73	83	98	-1	55	60	70	83	93	108
NC□U32-□T	32	37	42	47	52	62	79	89	104	-4	57	62	72	89	99	114

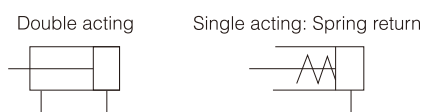


Specifications

Bore size(mm)		4	6	8	10
Fluid		Air (to be filtered by 40μm filter element)			
Action		Double acting/Single action:(spring return)			
Maximum operating pressure		0.7MPa			
Minimum operating pressure (MPa)	Double acting	0.15			0.1
	Single acting	0.35	0.3		0.2
Ambient and fluid temperature		With magnetic switch: -10-60℃, Without magnetic switch: -10-70℃			
Cushion		None			
Piston speed (mm/s)		50~500			
Stroke length tolerance (mm)		+0.5 0			
Lubrication (Note)		Not required (Non-lube)			
Installation form		Through-hole, free (multi-faceted) installation			
Port size		M3×0.5			

Note: If lubrication is required, please use turbine No.1 oil ISO VG32.

Symbol



Ordering code

Basic type:	NCUJ	B	4 – 6	S	☐			
Built-in magnetic ring:	NCDUJ	B	8 – 10	D	M	-	M9N	S
With magnetic switch								
<u>Built in magnetic ring</u>								
Mounting type								
B	Basic (Through-hole)							
			Stroke				Magnetic switch type	
			Action				Blank	Without magnetic switch
		D	Double acting					
		S	Single action (Spring return)					
							*Magnetic switch type refer stroke/Magnetic switch model table	

Bore size —	
4	4mm
6	6mm
8	8mm
10	40mm

*Φ4mm cylinder has no built-in magnetic ring.

Rod end thread	
Blank	Rod end female threaded (Without thread for $\Phi 4$)
M	Rod end male threaded

Number of magnetic switches	
Blank	2 pcs.
S	1 pc.
n	"n" pcs.

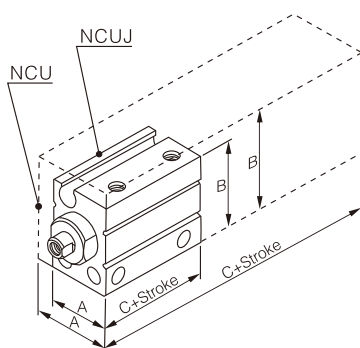
Stroke/magnetic switch model table

Bore size (mm)	Standard stroke		Magnetic switch mode (Track installation) Note 1)
	Double acting	Single action	
4	4, 6, 8, 10, 15, 20	4, 6	M9N M9B M9P
6	4, 6, 8, 10, 15, 20, 25, 30	4, 6, 8	
8	4, 6, 8, 10, 15, 20, 25, 30	4, 6, 8, 10	
10			

Note: The specifications and characteristics of magnetic switches can be referred to the series of magnetic switches.

Wire length representation mark: no mark-0.5m,
I -3m, Z-5m.

Mini free mount cylinder

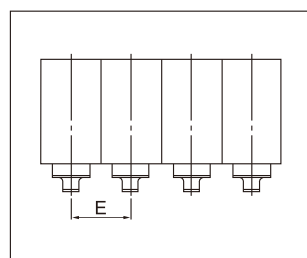


Full length: maximum reduction of about 64%.
Volume: Maximum reduction of about 70%.
(Comparing with NCU series)

Spacing shorten

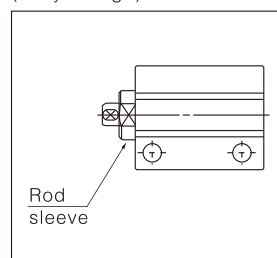
(Easy to use side by side)

Bore size(mm)	E
4	10
6	13
8	13
10	13.5



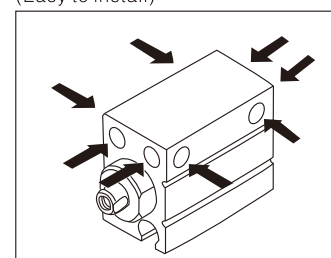
With boss (h9)

(Easy to align)



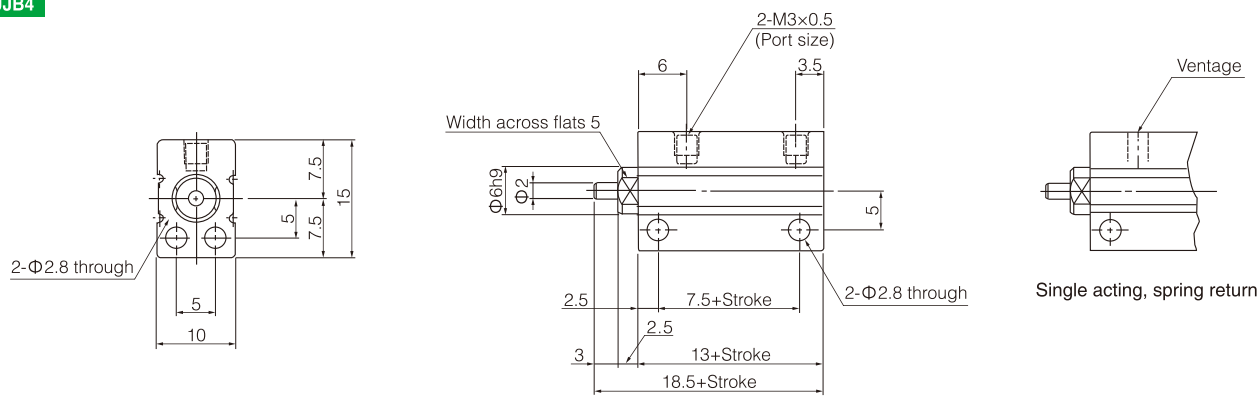
4 sides can be installed

(Easy to install)

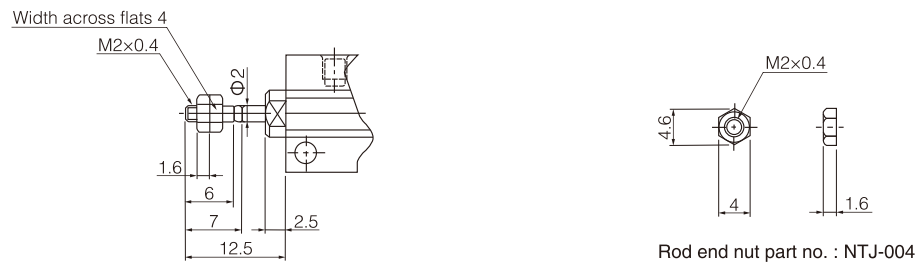


Dimensions

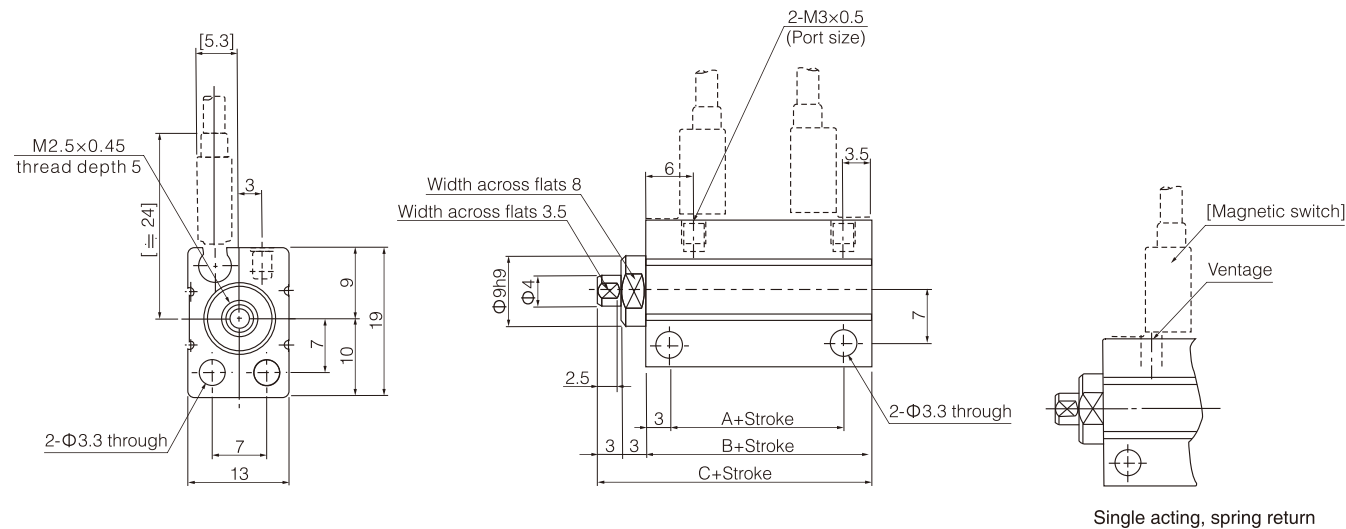
NCUJB4



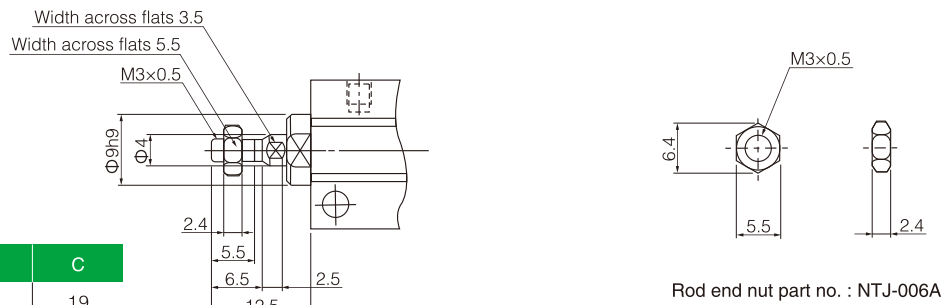
Rod end male threaded



NCUJB6 • NCDUJB6



Rod end male threaded



Model	A	B	C
NCUJB6	6.5	13	19
NCDUJB6	11.5	18	24

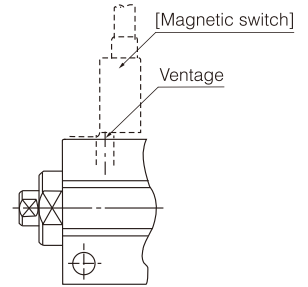
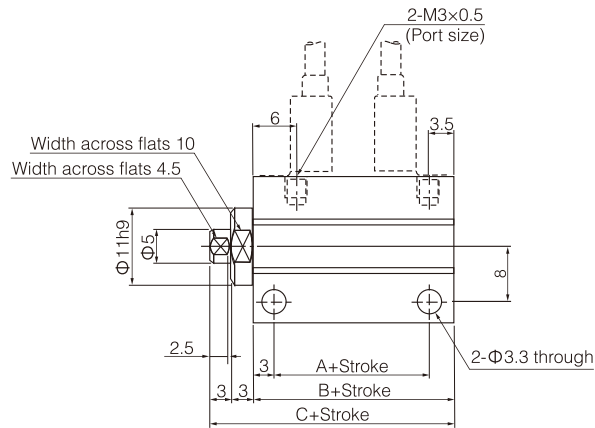
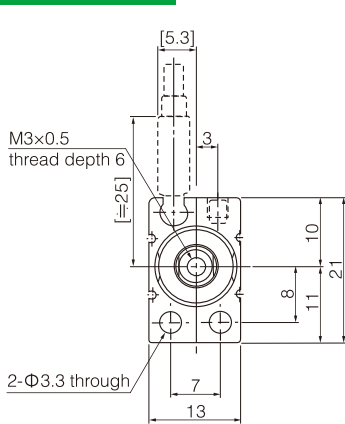
Cylinder

SC
SC(Big)
SCT
SCF
SU
SUF
SI
SIF
DNC
QGB
QGBZ
NCQ2
NCQ2(Big)
NCQ2(Long)
NCQS
NCQM
NRQ
SDA
ADVU
ACE(AND)
MAL
MA
MI
NCM2
NCJ2
NCG1
NCJP
TD
TN(TDA)
NCXS
NCXSW
NMGP
NMGG
NCU
NCUJ
NCY3B
NCY3R
NCY1S
NCY1L
STM
NMXH
NMXS
NMXQ
NMHZ2
NMHC2
NMHL2
NMHY2
NMHT2
NMHW2
NMHF2
NMHS2
NMHS3
NMHS4
NMRHQ
NMSQ
NCRA1
NCRQ2
NCRB2
ACK
SRC
QCK
NCK1

Cylinder

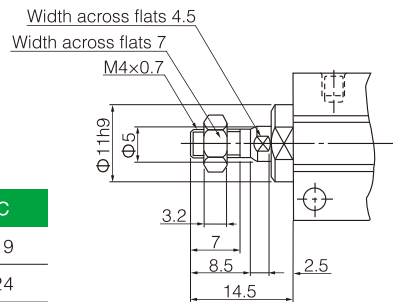
SC
SC(Big)
SCT
SCF
SU
SUF
SI
SIF
DNC
QGB
QGBZ
NCQ2
NCQ2(Big)
NCQ2(Long)
NCQS
NCQM
NRQ
SDA
ADVU
ACE(AND)
MAL
MA
MI
NCM2
NCJ2
NCG1
NCJP
TD
TN(TDA)
NCXS
NCXSW
NMGP
NMGG
NCU
NCUJ
NCY3B
NCY3R
NCY1S
NCY1L
STM
NMXH
NMXS
NMXQ
NMHZ2
NMHC2
NMHL2
NMHY2
NMHT2
NMHW2
NMHF2
NMHS2
NMHS3
NMHS4
NMRHQ
NMSQ
NCRA1
NCRQ2
NCRB2
ACK
SRC
QCK
NCK1

NCUJB8 • NCDUJB8

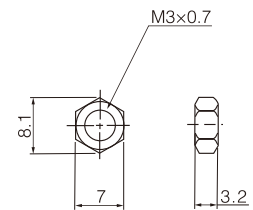


Single acting, spring return

Rod end male threaded

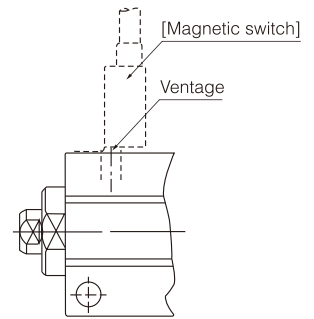
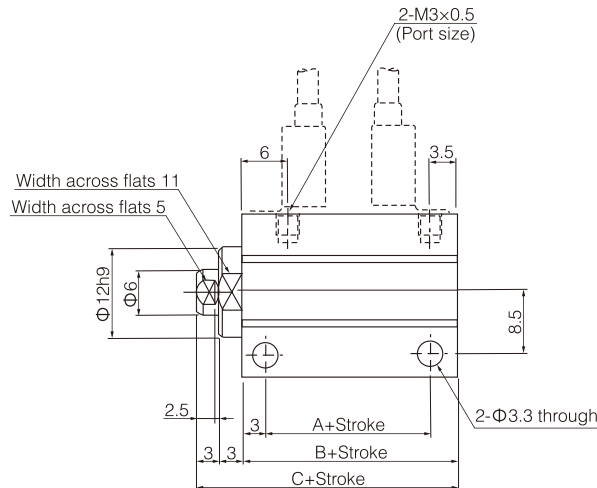
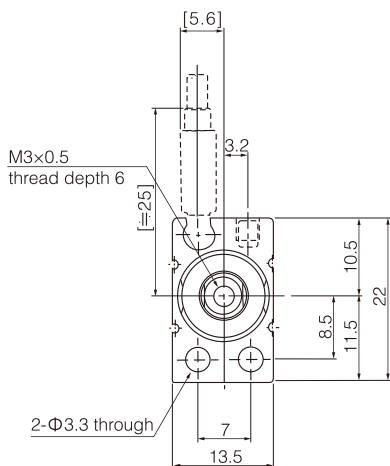


Model	A	B	C
NCUJB8	6.5	13	19
NCDUJB8	11.5	18	24



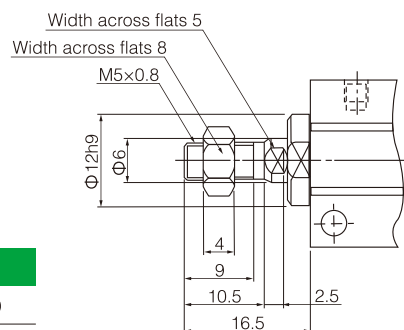
Rod end nut part no. : NTJ-010A

NCUJB10 • NCDUJB10

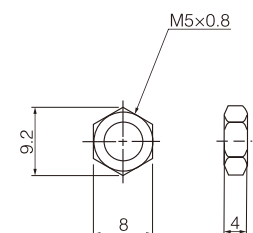


Single acting, spring return

Rod end male threaded



Model	A	B	C
NCUJB10	6.5	13	19
NCDUJB10	11.5	18	24



Rod end nut part no. : NTJ-015A



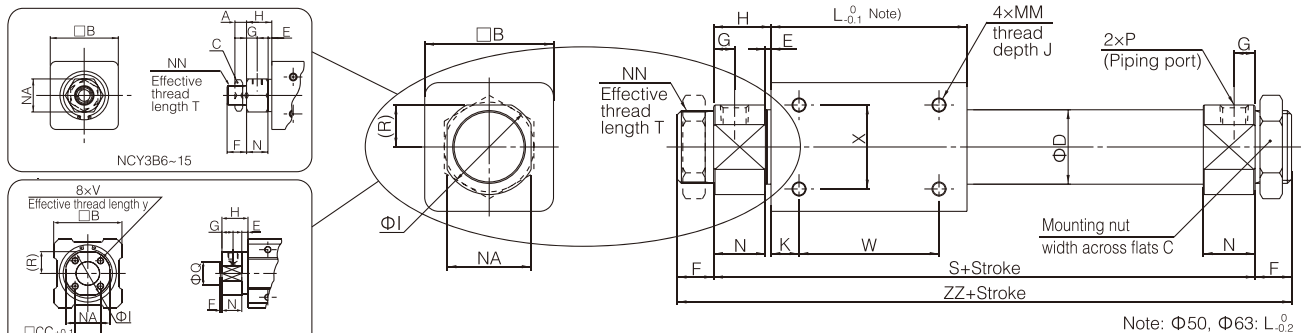
1. The wear-resistant ring increases by 70% compared with NCY1B series, so the bearing capacity of the shaft is improved.
2. Special resin wear ring is used to improve lubrication performance and durability.
3. Use special dust-proof ring, minimum use pressure reduced by 30%.
4. Installation size is the same as NCY1B/R series.

Ordering code

Basic type:	NCY3B	25	300	
Direct mount type:	NCY3R	25	300	M9B
Piping type				
Blank	Standard type			
G	Centralized piping type			
* Type G (centralized piping) is not available for Φ6.				
Bore size				
6	6mm	32	32mm	
10	10mm	40	40mm	
15	15mm	50	50mm	
20	20mm	63	63mm	
25	25mm			
Port thread type				
Mark	type	Bore size		
Blank	M	6,10,15		
	Rc	20,25,32,		
TN	NPT	40,50,63		
TF	G			
Stroke				
Magnetic switch type				
Blank	Without magnetic switch			
*Magnetic switch type refer stroke/Magnetic switch model table				
Number of magnetic switches				
Blank	2 pcs.			
S	1 pc.			
n	"n" pcs.			
Switch rail				
Blank	With switch rail			
N	Without switch rail			
* A magnet is built into the switch rail.				

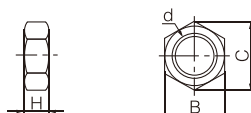
Dimensions

NCY3B Φ6~Φ63



Model	A	B	C	CC	D	E	F	G	H	I	J	K	L	MM	N	NA	NN	Q	R	S	T	V	W	X	Y	ZZ	P (Piping port)		
																											Blank	TN	TF
NCY3B6	4	17	8	-	7.6	4	8	5	13.5	-	4.5	5	35	M3×0.5	9.5	10	M6×1	-	-	62	6.5	-	25	10	-	78	M3×0.5	-	-
NCY3B10	4	25	14	-	12	1.5	9	5	12.5	-	4.5	4	38	M3×0.5	11	14	M10×1	-	-	63	7.5	-	30	16	-	81	M5×0.8	-	-
NCY3B15	4	35	14	-	16.6	2	10	5.5	13	-	6	11	57	M4×0.7	11	17	M10×1	-	-	83	8	-	35	19	-	103	M5×0.8	-	-
NCY3B20	8	36	26	-	21.6	2	13	7.5	20	28	6	8	66	M4×0.7	18	24	M20×1.5	-	12	106	10	-	50	25	-	132	Rc1/8	NPT1/8	G1/8
NCY3B25	8	46	32	-	26.4	2	13	7.5	20.5	34	8	10	70	M5×0.8	18.5	30	M26×1.5	-	15	111	10	-	50	30	-	137	Rc1/8	NPT1/8	G1/8
NCY3B32	8	60	32	-	33.6	2	16	8	22	40	8	15	80	M6×1	20	36	M26×1.5	-	18	124	13	-	50	40	-	156	Rc1/8	NPT1/8	G1/8
NCY3B40	10	70	41	-	41.6	3	16	11	29	50	10	16	92	M6×1	26	46	M32×2	-	23	150	13	-	60	40	-	182	Rc1/4	NPT1/4	G1/4
NCY3B50	-	86	-	32	52.4	8	2	14	33	58	12	25	110	M8×1.25	25	55	-	30 ^{-0.007} _{-0.037}	27.5	176	-	M8×1.25	60	60	16	180	Rc1/4	NPT1/4	G1/4
NCY3B63	-	100	-	38	65.4	8	2	14	33	72	12	26	122	M8×1.25	25	69	-	32 ^{-0.007} _{-0.043}	34.5	188	-	M10×1.5	70	70	16	192	Rc1/4	NPT1/4	G1/4

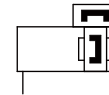
Mounting nut Included in the package (2 pcs).



Specifications

Bore size(mm)	6	10	15	20	25	32	40	50	63
Fluid	Air (to be filtered by 40μm filter element)								
Action	Double acting								
Maximum operating pressure	0.7MPa								
Minimum operating pressure (MPa)	0.16				0.15	0.14	0.12		
Ambient and fluid temperature	-10~60℃ (No freezing)								
Cushion	Rubber bumper								
Lubrication	Not required (Non-lube)								
Piston speed (mm/s)	50~500								
Stroke length tolerance (mm)	0~250 ^{+1.0} ₀ , 251~1000 ^{+1.4} ₀ , 1001~ ^{+1.8} ₀								
Magnet holding force (N)	19.6	53.9	137	231	363	588	922	1471	2256
Port size	M5×0.8				1/8"		1/4"		

Symbol



Stroke/magnetic switch model table

Bore size (mm)	Standard stroke	Max. stroke		Magnetic switch model
		Without switch	With switch	
6	50, 100, 150, 200	300	300	M9N M9B M9P
10	50, 100, 150, 200, 250, 300	500	500	
15	50,100,150,200,250,300,350,400,450,500	1000	7500	
20	50, 100, 150, 200, 250, 300, 350 400, 450, 500, 600, 700, 800	1500	1000	
25		1500	1200	
32	50, 100, 150, 200, 250, 300, 350 400, 450, 500, 600, 700, 800	2000	1500	
40		2000	1500	
50		2000	1500	
63		2000	1500	

Note: The specifications and characteristics of magnetic switches can be referred to the series of magnetic switches.
Wire length representation mark: no mark-0.5m, L-3m, Z-5m.

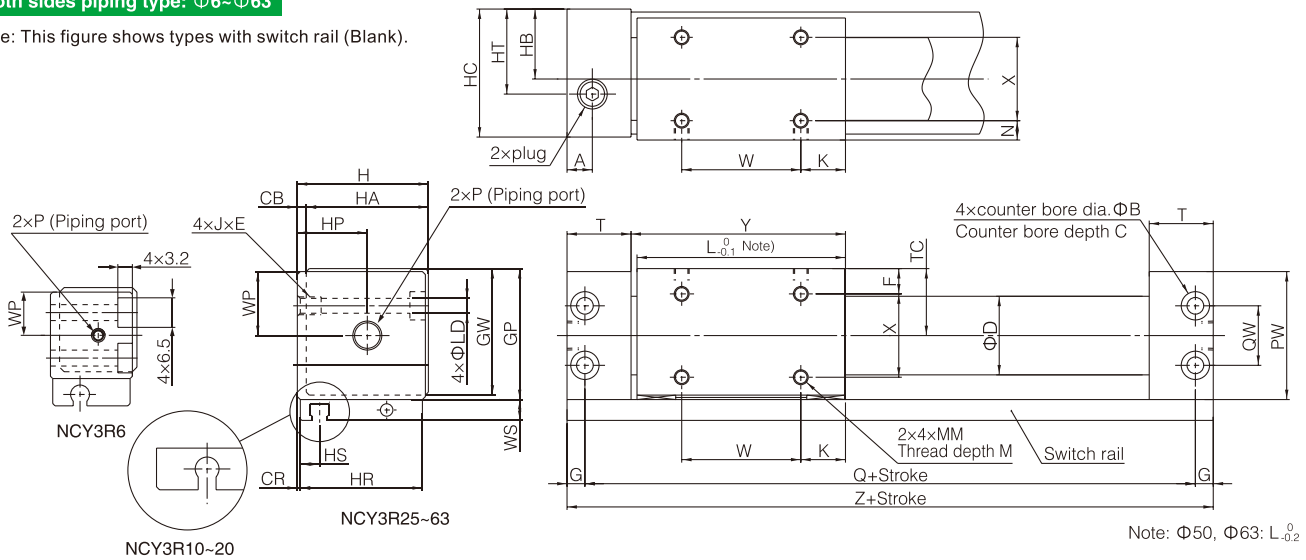
Cylinder

SC
SC(Big)
SCT
SCF
SU
SUF
SI
SIF
DNC
QGB
QGBZ
NCQ2
NCQ2(Big)
NCQ2(Long)
NCQS
NCQM
NRQ
SDA
ADVU
ACE(AND)
MAL
MA
MI
NCM2
NCJ2
NCG1
NCJP
TD
TN(TDA)
NCXS
NCXSW
NMGP
NMGG
NCU
NCUJ
NCY3B
NCY3R
NCY1S
NCY1L
STM
NMXH
NMXS
NMXQ
NMHZ2
NMHC2
NMHL2
NMHY2
NMHT2
NMHW2
NMHF2
NMHS2
NMHS3
NMHS4
NMRHQ
NMSQ
NCRA1
NCRQ2
NCRB2
ACK
SRC
QCK
NCK1

Cylinder

Both sides piping type: $\Phi 6 \sim \Phi 63$

Note: This figure shows types with switch rail (Blank).

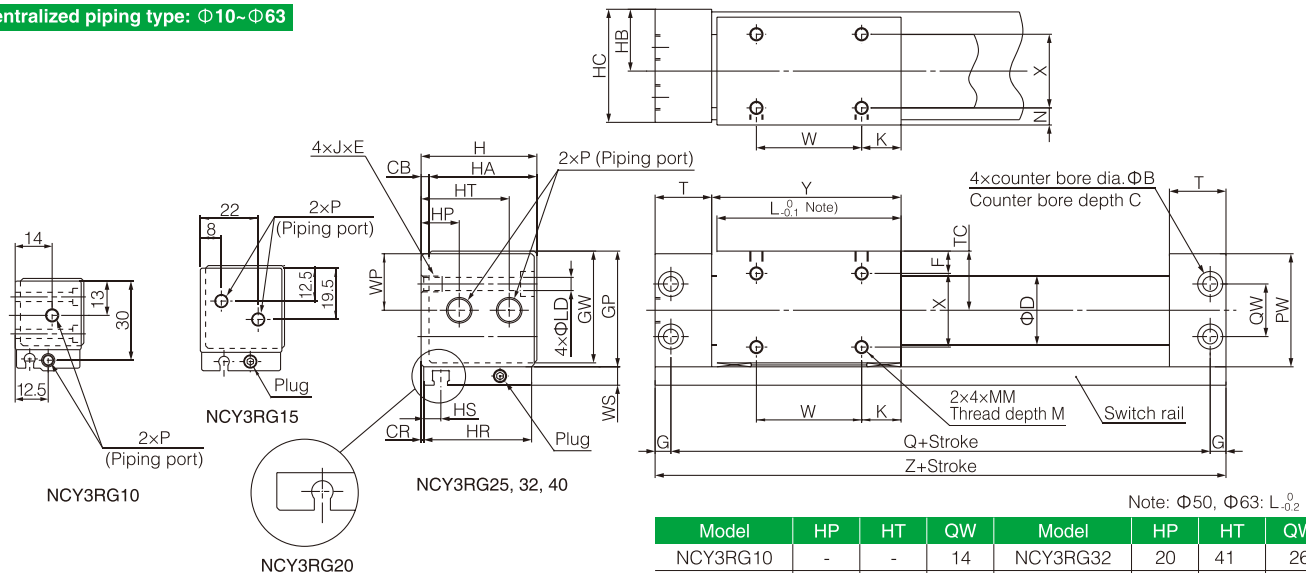


Note: $\Phi 50, \Phi 63: L_{-0.2}^0$

Model	A	B	C	CB	CR	D	F	G	GP	GW	H	HA	HB	HC	HP	HR	HS	HT	JxE	K
NCY3R6	7	-	-	2	0.5	7.6	5.5	3	20	18.5	19	17	10.5	18	10.5	17	6	10.5	M4×0.7×6	7
NCY3R10	9	6.5	3.2	2	0.5	12	6.5	4	27	25.5	26	24	14	25	14	24	5	14	M4×0.7×6	9
NCY3R15	10.5	8	4.2	2	0.5	16.6	8	5	33	31.5	32	30	17	31	17	30	8.5	17	M5×0.8×7	14
NCY3R20	9	9.5	5.2	3	1	21.6	9	6	39	37.5	39	36	21	38	24	36	7.5	24	M6×1×8	11
NCY3R25	8.5	9.5	5.2	3	1	26.4	8.5	6	44	42.5	44	41	23.5	43	23.5	41	6.5	23.5	M6×1×8	15
NCY3R32	10.5	11	6.5	3	1.5	33.6	10.5	7	55	53.5	55	52	29	54	29	51	7	29	M8×1.25×10	13
NCY3R40	10	11	6.5	5	2	41.6	13	7	65	63.5	67	62	36	66	36	62	8	36	M8×1.25×10	15
NCY3R50	14	14	8.2	5	2	52.4	17	8.5	83	81.5	85	80	45	84	45	80	9	45	M10×1.5×15	25
NCY3R63	15	14	8.2	5	3	65.4	18	8.5	95	93.5	97	92	51	96	51	90	9.5	51	M10×1.5×15	24

Model	L	LD	M	MM	N	PW	Q	QW	T	TC	W	WP	WS	X	Y	Z	P (Piping port)		
																	Blank	TN	TF
NCY3R6	34	3.5	3.5	M3×0.5	3.5	19	60	10	14.5	10.5	20	9.5	6	10	35.5	66	M3×0.5	-	-
NCY3R10	38	3.5	4	M3×0.5	4.5	26	68	14	17.5	14	20	13	8	15	39.5	76	M5×0.8	-	-
NCY3R15	53	4.3	5	M4×0.7	6	32	84	18	19	17	25	16	7	18	54.5	94	M5×0.8	-	-
NCY3R20	62	5.4	5	M4×0.7	7	38	95	17	20.5	20	40	19	7	22	64	107	Rc1/8	NPT1/8	G1/8
NCY3R25	70	5.4	6	M5×0.8	6.5	43	105	20	21.5	22.5	40	21.5	7	28	72	117	Rc1/8	NPT1/8	G1/8
NCY3R32	76	7	7	M6×1	8.5	54	116	26	24	28	50	27	7	35	79	130	Rc1/8	NPT1/8	G1/8
NCY3R40	90	7	8	M6×1	11	64	134	34	26	33	60	32	7	40	93	148	Rc1/4	NPT1/4	G1/4
NCY3R50	110	8.6	10	M8×1.25	15	82	159	48	30	42	60	41	10	50	113	176	Rc1/4	NPT1/4	G1/4
NCY3R63	118	8.6	10	M8×1.25	16	94	171	60	32	48	70	47	10	60	121	188	Rc1/4	NPT1/4	G1/4

Centralized piping type: $\Phi 10 \sim \Phi 63$

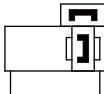


Note: $\Phi 50, \Phi 63: L_{-0.2}^0$

Model	HP	HT	QW	Model	HP	HT	QW
NCY3RG10	-	-	14	NCY3RG32	20	41	26
NCY3RG15	-	-	18	NCY3RG40	25	50	34
NCY3RG20	11	28	17	NCY3RG50	32	56	48
NCY3RG25	14.5	33.5	20	NCY3RG63	35	63.5	60



Symbol



Ordering code

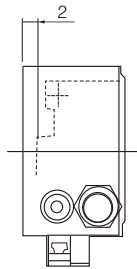
N	C	D	Y1	S	25	H	-	300		-	A73	S
Switch rail				Stroke				Magnetic switch type				
Blank		Without switch rail		(See right table)				Blank		Without magnetic switch		
D		With switch rail								* Magnetic switch type refer stroke/Magnetic switch model table		
* Basic type No D type.								* The basic type does not have this item.				
Slider type				Magnet retention force categories				Number of magnetic switches				
S	Slider type (sliding bearing)			H		High retention		Blank		2 pcs.		
				L		Low retention		S		1 pc.		
				* Bore sizeΦ6, Φ10 No L Type				n		"n" pcs.		
Bore size				Adjustment Form								
6	6mm			Blank		With two adjusting screw						
10	10mm			B		With two hydraulic buffers						
15	15mm			BS		With one hydraulic buffers						
20	20mm											
25	25mm											
32	32mm											
40	40mm											
				* Basic type without adjustment form								

Cylinder

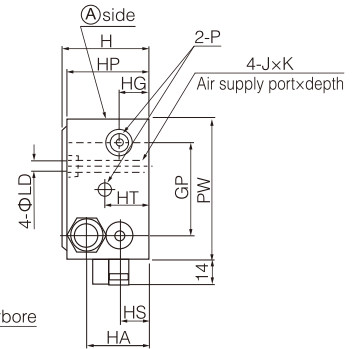
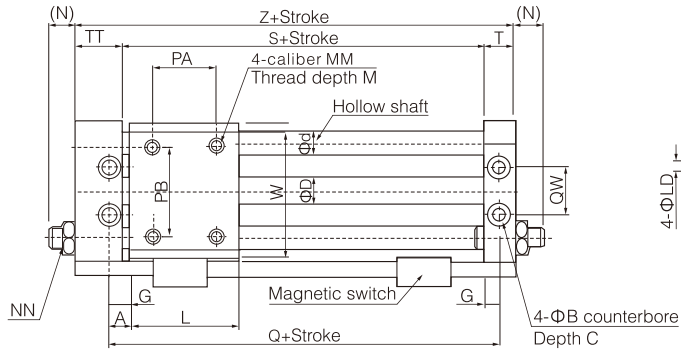
SC
SC(Big)
SCT
SCF
SU
SUF
SI
SIF
DNC
QGB
QGBZ
NCQ2
NCQ2(Big)
NCQ2(Long)
NCQS
NCQM
NRQ
SDA
ADVU
ACE(AND)
MAL
MA
MI
NCM2
NCJ2
NCG1
NCJP
TD
TN(TDA)
NCXS
NCXSW
NMGP
NMGG
NCU
NCUJ
NCY3B
NCY3R
NCY1S
NCY1L
STM
NMXH
NMXS
NMXQ
NMHZ2
NMHC2
NMHL2
NMHY2
NMHT2
NMHW2
NMHF2
NMHS2
NMHS3
NMHS4
NMRHQ
NMSQ
NCRA1
NCRQ2
NCRB2
ACK
SRC
QCK
NCK1

Dimensions

Basic type(NC□Y1S6 · 10)



The switching track can also be fixed on the top of the cylinder.



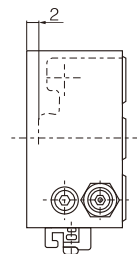
Model	Stroke range	ΦD	Φd	A	ΦB	C	HT	G	GP	H	HA	HG	HP	HS	T	J×K	L	LD	M
NCY1S6 NCDY1S6	~300	7.6	8	6	6.5	3	17	5	32	27	19	8	26	8	10	M4×0.7×6.5	40	3.5	6
NCY1S10 NCDY1S10	~300	12	10	7.5	8	4	18	6.5	40	34	25.5	12	33	14	12.5	M5×0.8×9.5	45	4.3	6

Model	MM	NN	(N)	P	*PA	PB	PW	QW	Q	S	TT	Z	W
NCY1S6 NCDY1S6	M4×0.7	M8×1.0	10	M5×0.8	25	25	50	16	52	42	16	68	46
NCY1S10 NCDY1S10	M4×0.7	M8×1.0	9.5	M5×0.8	25	38	60	24	60	47	20.5	80	58

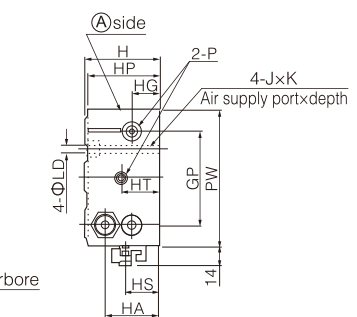
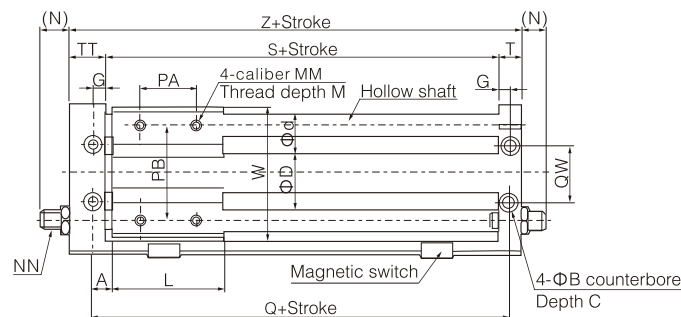
Note: The magnetic switch can also be installed on side(A).

* The size center of PA is the same as that of L.

NC□Y1S15 · 20 · 25 · 32 · 40



The switching track can also be fixed on the top of the cylinder.



Model	Stroke range	ΦD	Φd	A	ΦB	C	HT	G	GP	H	HA	HG	HP	HS	T	J×K	L	LD	M
NC□Y1S15	~750	16.6	12	7.5	9.5	5	21	6.5	52	40	29	13	39	15	12.5	M6×1.0×9.5	60	5.6	8
NC□Y1S20	~1500	21.6	16	10	9.5	5.2	20	8.5	62	46	36	17	45	25.5	16.5	M6×1.0×9.5	70	5.6	10
NC□Y1S25	~1500	26.4	16	10	11	6.5	20	8.5	70	54	40	20	53	53	16.5	M8×1.25×10	70	7	10
NC□Y1S32	~1500	33.6	20	12.5	14	8	24	9.5	86	66	46	24	64	27	18.5	M10×1.5×15	85	8.7	12
NC□Y1S40	~1500	41.6	25	12.5	14	8	25	10.5	104	76	57	25	74	30	20.5	M10×1.5×15	95	8.7	12

Model	MM	NN	(N)	P	*PA	PB	PW	QW	Q	S	TT	Z	W
NC□Y1S15	M5×0.8	M8×1.0	7.5	M5×0.8	30	50	75	30	75	62	22.5	97	72
NC□Y1S20	M6×1.0	M10×1.0	9.5	1/8"	40	70	90	38	90	73	25.5	115	87
NC□Y1S25	M6×1.0	M14×1.5	11	1/8"	40	70	100	42	90	73	25.5	115	97
NC□Y1S32	M8×1.25	M20×1.5	11.5	1/8"	40	75	122	50	110	91	28.5	138	119
NC□Y1S40	M8×1.25	M20×1.5	10.5	1/8"	65	105	145	64	120	99	35.5	155	142

Note: The magnetic switch can also be installed on side(A).

* The size center of PA is the same as that of L.



Specifications

Bore size(mm)	6	10	15	20	25	32	40
Fluid	Air (to be filtered by 40μm filter element)						
Action	Double acting						
Maximum operating pressure	0.7MPa						
Minimum operating pressure	0.18MPa						
Ambient and fluid temperature	-10~60℃ (No freezing)						
Piston speed (mm/s)	50~1000						
Cushion	Both ends rubber buffer / hydraulic buffer (optional)						
Stroke length tolerance (mm)	0~250 ^{+1.0} ₀ , 251~1000 ^{+1.4} ₀ , 1001~ ^{+1.8} ₀						
Lubrication Note)	Not required (Non-lube)						
Port size	M8×0.8			1/8"			1/4"
Installation posture	Unlimited						

Note: If lubrication is required, please use turbine No. 1 oil ISO VG32.

Ordering code

Slider type	Bore size	magnet retention force type	Adjustment form	Magnetic switch	Number of magnetic switches
L Ball bushing bearing	6 6mm	H High retention	Blank With two adjusting screw	Blank without magnetic switch	Blank 2 pcs.
	10 10mm	L Low retention	B With two hydraulic buffers	* Refer to the table below for the type of magnetic switch.	S 1 pc.
	15 15mm		BS With one hydraulic buffers		n *n* pcs.
	20 20mm				
	25 25mm				
	32 32mm				
	40 40mm				

Stroke
(See table below)

* Basic type without adjustment form

Stroke/magnetic switch model table

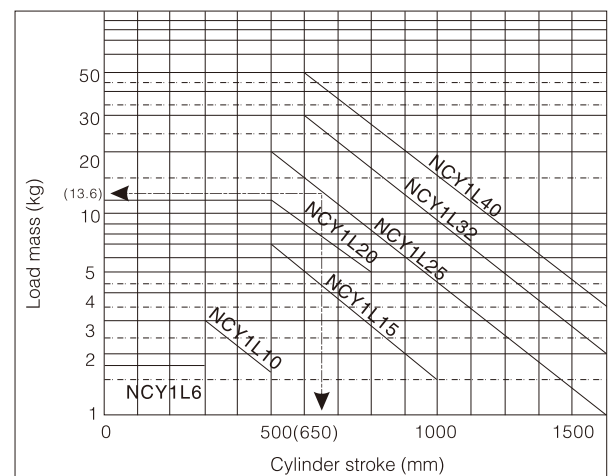
Bore size (mm)	Standard stroke Note 1)	Max. stroke	Magnetic switch model (Track Installation) Note 2)
6	50, 100, 150, 200	300	A73
10	50, 100, 150, 200, 250, 300	500	
15	50, 100, 150, 200, 250, 300, 350, 400, 450, 500	750	
20	50, 100, 150, 200, 250, 300, 350, 400, 450, 500, 600, 700, 800	1000	
25		1500	
32			
40	50, 100, 150, 200, 250, 300, 350, 400, 450, 500, 600, 700, 800, 900, 1000		

Note: 1. There are non-standard stroke to choose from.

2. The specifications and characteristics of magnetic switches can be referred to the series of magnetic switches.

Wire length representation mark: no mark-0.5m, L-3m, Z-5m,
Example: A73, A73L.

Maximum load and stroke (NCY1L)



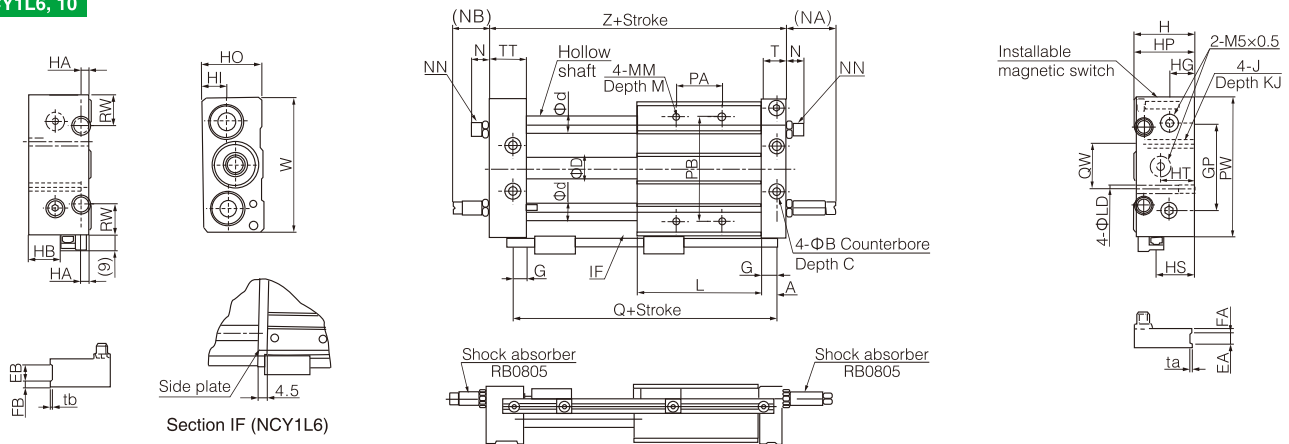
Cylinder

SC
SC(Big)
SCT
SCF
SU
SUF
SI
SIF
DNC
QGB
QGBZ
NCQ2
NCQ2(Big)
NCQ2(Long)
NCQS
NCQM
NRQ
SDA
ADVU
ACE(AND)
MAL
MA
MI
NCM2
NCJ2
NCG1
NCJP
TD
TN(TDA)
NCXS
NCXSW
NMGP
NMGG
NCU
NCUJ
NCY3B
NCY3R
NCY1S
NCY1L
STM
NMXH
NMXS
NMXQ
NMHZ2
NMHC2
NMHL2
NMHY2
NMHT2
NMHW2
NMHF2
NMHS2
NMHS3
NMHS4
NMRHQ
NMSQ
NCRA1
NCRQ2
NCRB2
ACK
SRC
QCK
NCK1

Cylinder

Dimensions

NCY1L6, 10

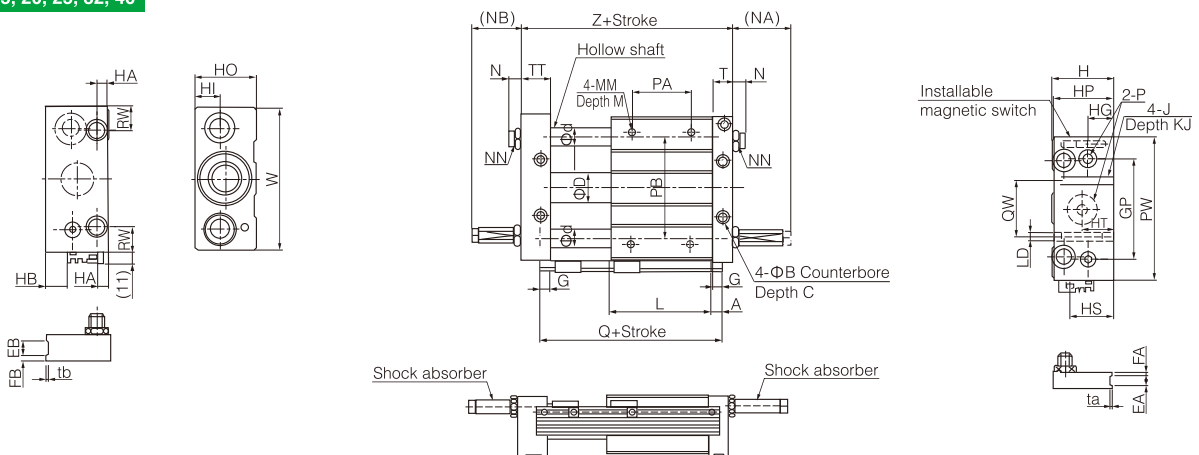


Model	Stroke range	A	B	C	D	d	EA	EB	EA	FB	G	GP	H	HA	HB	HG	HI	HO	HP	HS	HT
NCY1L6	~300	7	6.5	3	7.6	8	-	-	-	-	6	36	27	6	10	11	9	25	26	14	16
NCY1L10	~500	8.5	8	4	12	10	6	12	3	5	7.5	50	34	6	17.5	14.5	13.5	33	33	21.5	18

Model	J	JK	L	LD	M	MM	N	(NA)	(NB)	NN	*PA	PB	PW	Q	QW	RW	T	TT	ta	tb	W	Z
NCY1L6	M4×0.7	6.5	40	3.5	6	M4×0.7	10	30	24	M8×1.0	24	40	60	54	20	12	10	16	-	-	56	68
NCY1L10	M5×0.8	9.5	68	4.3	8	M4×0.7	9.5	27	19	M8×1.0	30	60	80	85	26	17.5	12.5	20.5	0.5	1.0	77	103

* The size center of PA is the same as that of L.

NCY1L15, 20, 25, 32, 40



Model	Stroke range	A	B	C	D	d	EA	EB	FA	FB	G	GP	H	HA	HB	HG	HI	HO	HP	HS	HT	J	JK	L	LD
NCY1L15	~750	7.5	9.5	5	16.6	12	6	13	3	6	6.5	65	40	6.5	4	16	14	38	39	25	16	M6×1.0	9.5	75	5.6
NCY1L20	~1500	9.5	9.5	5.2	21.6	16	-	-	-	-	8.5	80	46	9	10	18	16	44	45	31	20	M6×1.0	10	86	5.6
NCY1L25	~1500	9.5	11	6.5	26.4	16	8	14	4	7	8.5	90	54	9	18	23	21	52	53	39	20	M8×1.25	10	86	7
NCY1L32	~1500	10.5	14	8	33.6	20	8	16	5	7	9.5	110	66	12	26.5	26.5	24.5	64	64	47.5	25	M10×1.5	15	100	9.2
NCY1L40	~1500	11.5	14	8	41.6	25	10	20	5	10	10.5	130	78	12	35	30.5	28.5	76	74	56	30	M10×1.5	15	136	9.2

Model	M	MM	(N)	(NA)	(NB)	NN	P	*PA	PB	PW	Q	QW	RW	T	Ta	Tb	TT	W	Z	Shock absorber
NCY1L15	8	M5×0.8	7.5	27	17	M8×1.0	M5×0.8	45	70	95	90	30	15	12.5	0.5	1.0	22.5	92	112	RB0805
NCY1L20	10	M6×1.0	10	29	20	M10×1.0	Rc(PT)1/8	50	90	120	105	40	28	16.5	-	-	25.5	117	130	RB1006
NCY1L25	10	M6×1.0	11	49	40	M14×1.5	Rc(PT)1/8	60	100	130	105	50	22	16.5	0.5	1.0	25.5	127	130	RB1411
NCY1L32	12	M8×1.25	11.5	52	42	M20×1.5	Rc(PT)1/8	70	120	160	121	60	33	18.5	0.5	1.0	28.5	157	149	RB2015
NCY1L40	12	M8×1.25	10.5	51	36	M20×1.5	Rc(PT)1/8	90	140	190	159	84	35	20.5	1.0	1.0	35.5	187	194	RB2015

* The size center of PA is the same as that of L.



Specifications

Bore size(mm)	10	16	20	25
Fluid	Air (to be filtered by 40µm filter element)			
Action	Double acting			
Use pressure range	0.1~1.0MPa(14~145psi)			
Guarantee pressure resistance	1.5MPa(215psi)			
working temperature	-20~70℃			
Use speed range (mm/s)	30~500			
Stroke length tolerance (mm)	$+1.0$ 0			
Cushion	Without	Anti-collision pad or hydraulic buffer (optional)		
Accuracy of non-rotation Note 1)	$\pm 0.1^\circ$	$\pm 0.05^\circ$		
Port size Note 2)	M5×0.8			1/8"

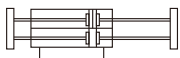
Note: 1. The non-rotating precision is that the cylinder is fully recovered, the angle of the cylinder fixing plate can be rotated.

2. NPT and G thread can be chosen.

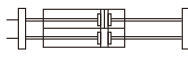
In addition: STM series are magnetically attached.

Symbol

STMB



STMS



Product feature

- Two types of installation and fixing: body installation or slider installation;
- Dual piston rod structure makes the cylinder have better bending and torsion resistance, and can bear larger moving load or lateral load.
- Buffer devices such as anti-collision pads at both ends or oil pressure buffers can effectively slow down the impact speed and prolong the service life of cylinders.
- Choosing high temperature resistant sealing material can ensure the normal operation of cylinder at 150℃.

Stroke

Bore size(mm)	Standard stroke (mm)	Maximum stroke	Permissible stroke
10	25 50 75 100	100	150
16	25 50 75 100 125 175 200	200	250
20, 25	25 50 75 100 125 175 200 250	250	300

Note: Within the allowable range, when the stroke is greater than the maximum, it should be treated as non-standard. For other special stroke, please contact our company.

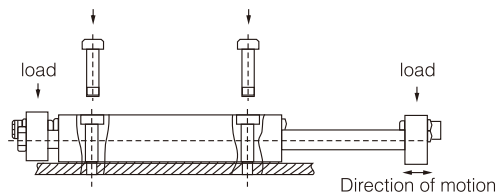
Ordering code

STM		B	— 25 × 50 —		□		
Model		Bore size		Stroke	Thread type Note)		
STM	Air slide table (Double-acting)	10	10mm	25	50	Blank	PT
		16	16mm			G	G
		20	20mm			T	NPT
		25	25mm				
Fixed mode							
B	Body fixed type						
S	Slider fixed type						

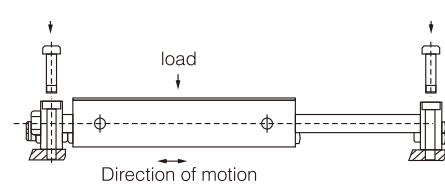
Note: When the piping size is M5, this code is

Note: When the piping size is M5, this code is empty.

Fixed mode



STMB: Body fixed type



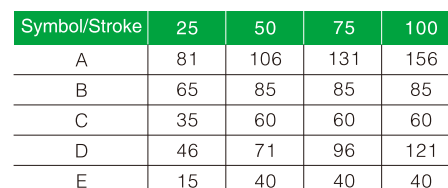
STMS: Slider fixed type

Cylinder theoretical output meter

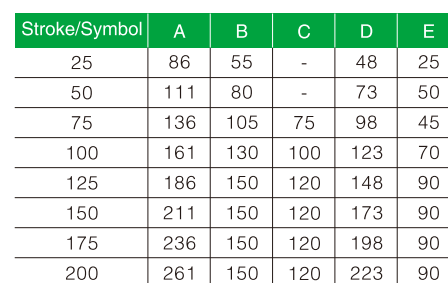
Bore size (mm)	Piston rod outer diameter (mm)	Action type	Compression area (mm²)	Air pressure (MPa)						
				0.1	0.2	0.3	0.4	0.5	0.6	0.7
10	6	Double motion	100.5	10.1	20.1	30.2	40.2	50.3	60.3	70.4
16	8	Double motion	301.6	30.2	60.3	90.5	120.6	150.8	181.0	211.1
20	10	Double motion	471.2	47.1	94.2	141.4	188.5	235.6	282.7	329.9
25	12	Double motion	755.6	75.6	151.1	226.7	302.2	377.8	453.3	528.9

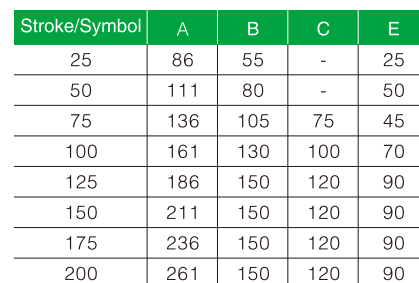
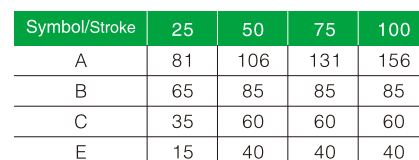
Cylinder

SC
SC(Big)
SCT
SCF
SU
SUF
SI
SIF
DNC
QGB
QGBZ
NCQ2
NCQ2(Big)
NCQ2(Long)
NCQS
NCQM
NRQ
SDA
ADVU
ACE(AND)
MAL
MA
MI
NCM2
NCJ2
NCG1
NCJP
TD
TN(TDA)
NCXS
NCXSW
NMGP
NMGG
NCU
NCUJ
NCY3B
NCY3R
NCY1S
NCY1L
STM
NMXH
NMXS
NMXQ
NMHZ2
NMHC2
NMHL2
NMHY2
NMHT2
NMHW2
NMHF2
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NCRA1
NCRQ2
NCRB2
ACK
SRC
QCK
NCK1

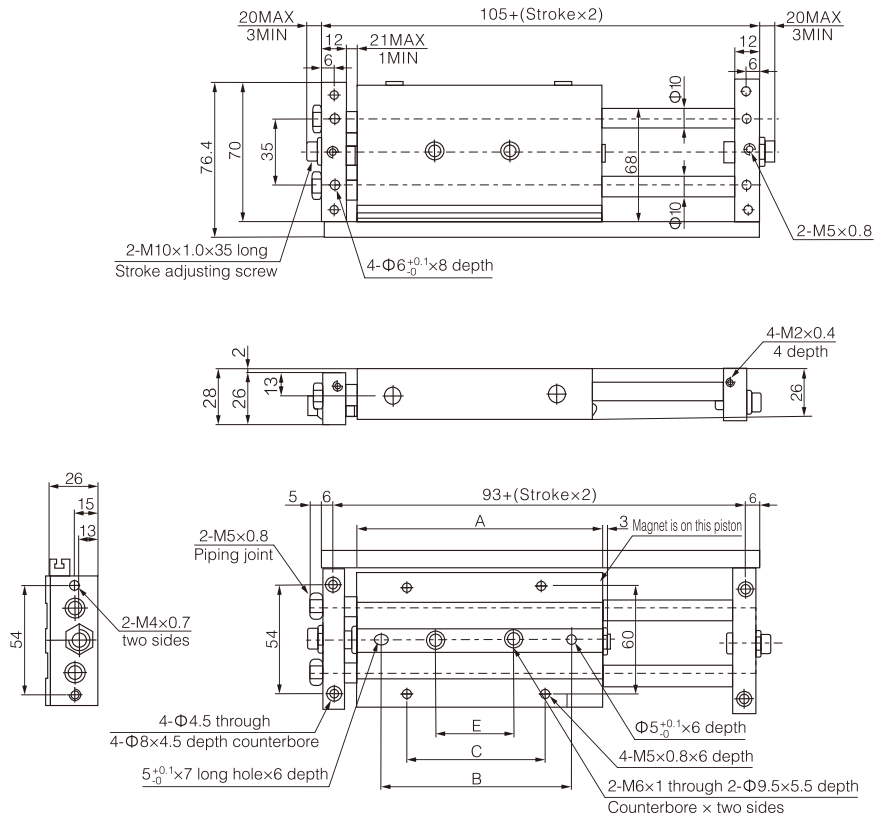


STMB-16



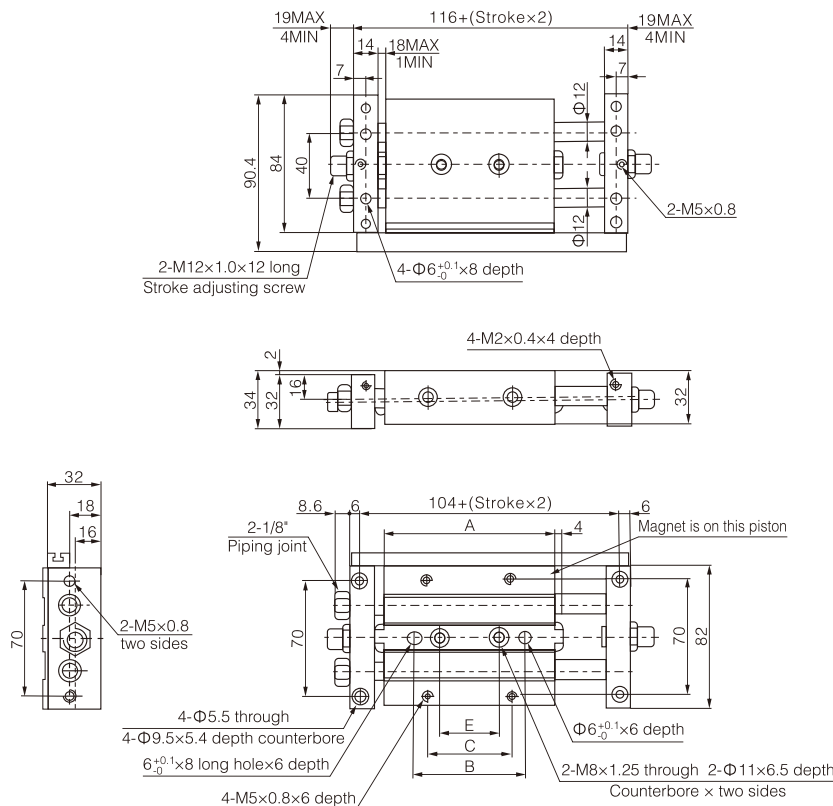


STMS-20



Stroke/Symbol	A	B	C	E
25	94	60	50	35
50	119	85	50	45
75	144	110	75	45
100	169	135	100	70
125	194	150	120	90
150	219	150	120	90
175	244	150	120	90
200	269	150	120	90
250	319	150	120	90

STMS-25



Stroke/Symbol	A	B	C	E
25	101	65	50	35
50	126	90	50	45
75	151	115	75	45
100	176	140	100	70
125	201	140	100	95
150	226	140	100	100
175	251	140	100	100
200	276	140	100	100
250	326	140	100	100

Cylinder

SC
SC(Big)
SCT
SCF
SU
SUF
SI
SIF
DNC
QGB
QGBZ
NCQ2
NCQ2(Big)
NCQ2(Long)
NCQS
NCQM
NRQ
SDA
ADVU
ACE(AND)
MAL
MA
MI
NCM2
NCJ2
NCG1
NCJP
TD
TN(TDA)
NCXS
NCXSW
NMGP
NMGG
NCU
NCUJ
NCY3B
NCY3R
NCY1S
NCY1L
STM
NMXH
NMXS
NMXQ
NMHZ2
NMHC2
NMHL2
NMHY2
NMHT2
NMHW2
NMHF2
NMHS2
NMHS3
NMHS4
NMRHQ
NMSQ
NCRA1
NCRQ2
NCRB2
ACK
SRC
QCK
NCK1

Cylinder

SC
SC(Big)
SCT
SCF
SU
SUF
SI
SIF
DNC
QGB
QGBZ
NCQ2
NCQ2(Big)
NCQ2(Long)
NCQS
NCQM
NRQ
SDA
ADVU
ACE(AND)
MAL
MA
MI
NCM2
NCJ2
NCG1
NCJP
TD
TN(TDA)
NCXS
NCXSW
NMGP
NMGG
NCU
NCUJ
NCY3B
NCY3R
NCY1S
NCY1L
STM
NMXH
NMXS
NMXQ
NMHZ2
NMHC2
NMHL2
NMHY2
NMHT2
NMHW2
NMHF2
NMHS2
NMHS3
NMHS4
NMRHQ
NMSQ
NCRA1
NCRQ2
NCRB2
ACK
SRC
QCK
NCK1



1. Linear guide bearing is installed to improve the accuracy of non-rotation of piston rod.
2. Standard built-in magnetic ring can be installed with stroke induction magnetic switch.
3. Gas sources can be connected from three sides.
4. Magnetic switches can be installed on both sides.
5. Standard rubber cushion at both ends.

Ordering code

Built-in magnetic ring:

NMXH 10 - 30 - M9B

Bore size	Stroke
6 6mm	
10 10mm	
16 16mm	
20 20mm	

Stroke

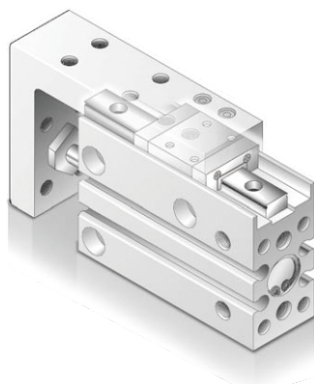
Magnetic switch

Blank without magnetic switch
* See the list of magnetic switches

Number of magnetic switches	
Blank	2 pcs.
S	1 pc.

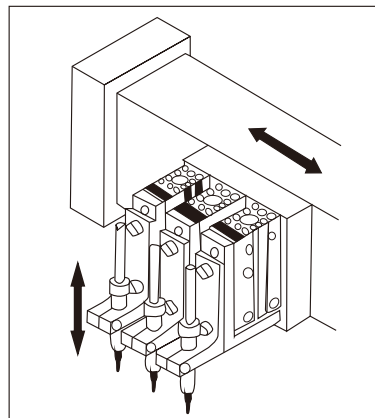
Number of magnetic switches

Small linear guide bearing improve the accuracy of linear motion of the cylinder

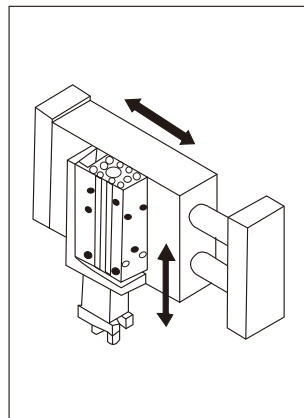


Application

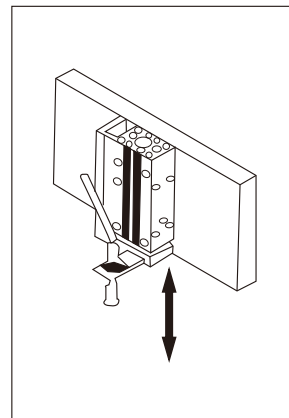
Parallel distributor



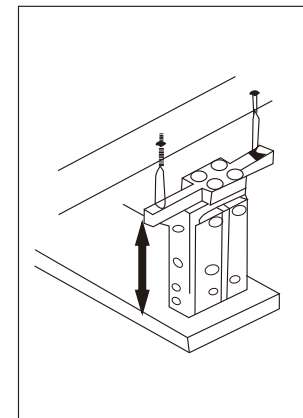
Workpiece delivery



Cooperate with vacuum sucker



Pinhole locator



Specifications

Bore size(mm)	6	10	16	20
Guide bearing width	5	7	9	12
Use fluid	Air (to be filtered by 40µm filter element)			
Action mode	Double action			
Minimum operating pressure	0.15MPa	0.06MPa	0.05MPa	
Maximum operating pressure	0.7MPa			
Ambient and fluid temperature	Without auto switch: -10 to 70°C (No freezing) With auto switch: -10 to 60°C (No freezing)			
Piston speed (mm/s)	50~500			
Allowable kinetic energy (J)	0.0125	0.025	0.05	0.1
Lubrication	Non-lube			
Cushion	Rubber bumper on both ends			
Stroke length tolerance (mm)	+1.0 0			
Magnetic switch selection	Reed type: D-A9□, Solid state electronic type: D-M9□			
Pipe size	M5×0.8			

Note: If lubrication is required, please use turbine No. 1 oil ISO VG32.

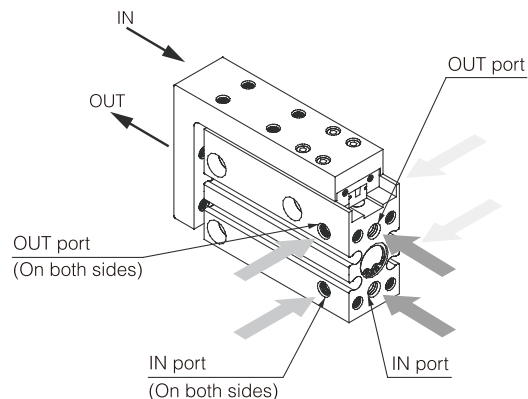
Stroke/magnetic switch model table

Bore size (mm)	Standard stroke	Direct mounted magnetic switch
6		
10	5, 10, 15, 20, 25, 30,	M9B(V) M9N(V) M9P(V)
15	40, 50, 60	
20		

Note: The specifications and characteristics of magnetic switches can be referred to the series of magnetic switches.

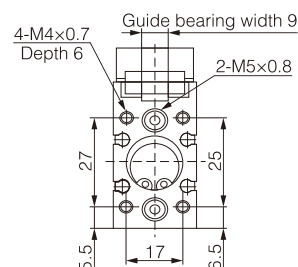
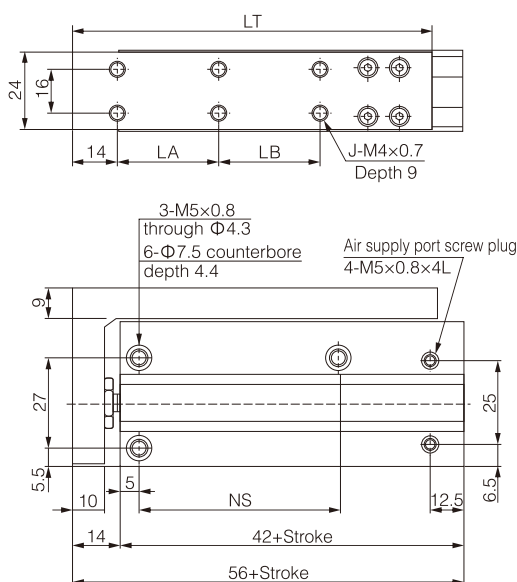
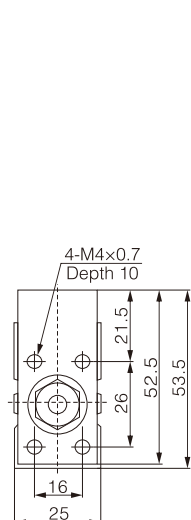
Wire length representation mark: no mark-0.5m, L-3m, Z-5m, Example: M9NL.

Piping is possible in 3 directions.



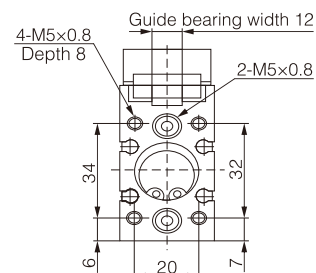
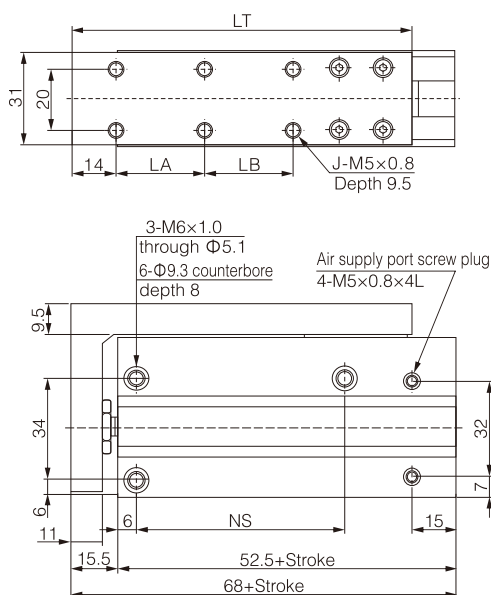
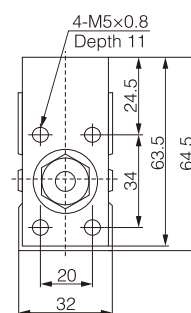
Cylinder

NMXH16



Stroke/Symbol	J	LA	LB	LT	NS
5	4	10	-	58	20
10	4	10	-	58	20
15	4	20	-	68	30
20	4	20	-	68	30
25	4	30	-	78	40
30	4	30	-	78	40
40	6	20	20	88	50
50	6	25	25	98	60
60	6	30	30	108	60

NMXH20



Stroke/Symbol	J	LA	LB	LT	NS
5	4	10	-	64	20
10	4	10	-	64	20
15	4	20	-	74	30
20	4	20	-	74	30
25	4	30	-	84	40
30	4	30	-	84	40
40	6	20	20	94	50
50	6	25	25	104	70
60	6	30	30	114	70



1. Optional with adjustable stroke device (0-5mm).
2. Double cylinder design, 2 times output force, thin volume.
3. Cylinder is combined with the worktable, reduce the overall size.
4. Cross roller guide design, small friction, no gap between cylinder and table, suitable for precise assembly.
5. It can be installed from three sides.
6. Built in magnetic ring type, magnetic switch can be installed.

Specifications

Model	NMXS6	NMXS8	NMXS12	NMXS16	NMXS20	NMXS25
Bore size	Φ6×2 (Equate to Φ8)	Φ8×2 (Equate to Φ11)	Φ12×2 (Equate to Φ17)	Φ16×2 (Equate to Φ22)	Φ20×2 (Equate to Φ28)	Φ25×2 (Equate to Φ35)
Use fluid	Air (to be filtered by 40μm filter element)					
Action mode	Double action					
Minimum operating pressure	0.15MPa					
Maximum operating pressure	0.7MPa					
Ambient and fluid temperature	-10 to 60℃ (No freezing)					
Piston speed (mm/s)	50~500					
Lubrication	Rubber cushion (standard)					
Cushion	Non-lube					
Pipe size	M3×0.5	M5×0.8		M3×0.5		

Note: If lubrication is required, please use turbine No.1 oil ISO VG32.

Selection table

	Bore size (mm)	Standard stroke (mm)									Function options				Magnetic switch model	
		10	20	30	40	50	75	100	125	150	Stroke adjuster device (0~5mm)	Spring buffer	With end lock	Axial piping type	Direct installation	
NMXS Series	Φ6×2	●	●	●	●	●					●	●		●	M9N(V) M9B(V) M9P(V)	
	Φ8×2	●	●	●	●	●	●				●	●	●	●		
	Φ12×2	●	●	●	●	●	●	●			●	●	●	●		
	Φ16×2	●	●	●	●	●	●	●	●		●	●	●	●		
	Φ20×2	●	●	●	●	●	●	●	●	●	●	●	●	●		
	Φ25×2	●	●	●	●	●	●	●	●	●	●	●	●	●		

Note: The specifications and characteristics of magnetic switches can be referred to the series of magnetic switches.
Wire length representation mark: no mark -0.5m, L-3m, Z-5m, Example: M9N, M9NL

Ordering code

NMXS

12

—

50

Bore size

Stroke

□

Adjusting device

Blank	Without adjuster
AS	Adjuster on extension end
AT	Adjuster on retraction end
A	Adjuster on both ends
*BS	Absorber on extension end
*BT	Absorber on retraction end
*B	Absorber on both ends

* NMXS6 without hydraulic buffer

□

Functional option

Blank	Standard
F	With buffer
*R	With end lock
P	Axial piping type
*FR	With buffer and end lock
FP	With buffer, Axial piping type

* NMXS6 without end lock

M9N

—

□

Magnetic switch

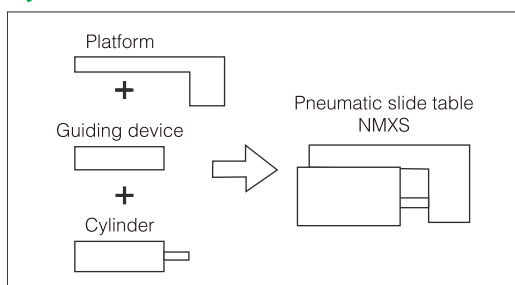
Blank	without magnetic switch
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* Refer to the above table for the model of magnetic switch

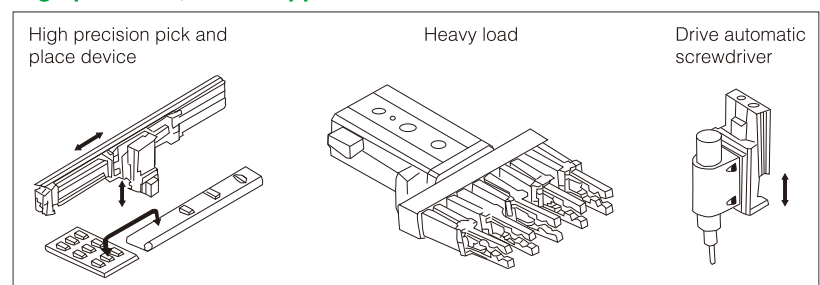
Number of magnetic switches

Blank	2 pcs.
S	1 pc.
n	n pcs.

Cylinder and table combination



High precision, robust applications



Cylinder

SC
SC(Big)
SCT
SCF
SU
SUF
SI
SIF
DNC
QGB
QGBZ
NCQ2
NCQ2(Big)
NCQ2(Long)
NCQS
NCQM
NRQ
SDA
ADVU
ACE(AND)
MAL
MA
MI
NCM2
NCJ2
NCG1
NCJP
TD
TN(TDA)
NCXS
NCXSW
NMGP
NMGG
NCU
NCUJ
NCY3B
NCY3R
NCY1S
NCY1L
STM
NMXH
NMXS
NMXQ
NMHZ2
NMHC2
NMHL2
NMHY2
NMHT2
NMHW2
NMHF2
NMHS2
NMHS3
NMHS4
NMRHQ
NMSQ
NCRA1
NCRQ2
NCRB2
ACK
SRC
QCK
NCK1

Cylinder

SC
SC(Big)
SCT
SCF
SU
SUF
SI
SIF
DNC
QGB
QGBZ
NCQ2
NCQ2(Big)
NCQ2(Long)
NCQS
NCQM
NRQ
SDA
ADVU
ACE(AND)
MAL
MA
MI
NCM2
NCJ2
NCG1
NCJP
TD
TN(TDA)
NCXS
NCXSW
NMGP
NMGG
NCU
NCUJ
NCY3B
NCY3R
NCY1S
NCY1L
STM
NMXH
NMXS
NMXQ
NMH22
NMHC2
NMHL2
NMHY2
NMHT2
NMHW2
NMHF2
NMHS2
NMHS3
NMHS4
NMRHQ
NMSQ
NCRA1
NCRQ2
NCRB2
ACK
SRC
QCK
NCK1

Selection method of pneumatic slide table

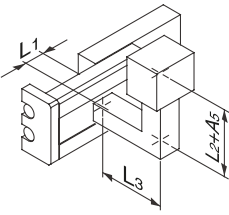
Model Selection Steps	Formula/Data	Selection Examples
1 Operating Conditions Consider the installation posture and workpiece shape, and list the use conditions.	- Model to be used - Type of cushion - Workpiece mounting position - Mounting orientation - Average operating speed Va (mm/s) - Load mass W (kg): Fig. (1) - Overhang Ln (mm): Fig. (2)	 Cylinder: NMXS16-50 Cushion: Rubber bumper Workpiece table mounting Mounting: Horizontal wall mounting Average operating speed: Va=300[mm/s] Load mass: W=1[kg] L1=10mm L2=30mm L3=30mm
2 Kinetic Energy Find the kinetic energy E (J) of the load. Find the allowable kinetic energy Ea (J). Confirm that the kinetic energy of the load does not exceed the allowable kinetic energy.	$E = \frac{1}{2} \cdot W \left(\frac{V}{1000} \right)^2$ $\text{Collision speed } V = \frac{1.4 \cdot V_a}{\ast}$ ※) Correction factor (Reference values) $E_a = K \cdot E_{\max}$ Workpiece mounting coefficient K: Fig.(3) Max. allowable kinetic energy Emax: Table (1) Kinetic energy (E) ≤ Allowable kinetic energy (Ea)	$E = \frac{1}{2} \cdot 1 \left(\frac{420}{1000} \right)^2 = 0.088$ $V = 1.4 \times 300 = 420$ $E_a = 1 \cdot 0.11 = 0.11$ Can be used based on $E = 0.088 \leq E_a = 0.11$
3 Load Factor		
3-1 Load Factor of Load Mass Find the allowable load mass Wa (kg). Find the load factor of the load mass α1.	$W_a = K \cdot \beta \cdot W_{\max}$ Workpiece mounting coefficient K: Fig. (3) Allowable load mass coefficient β: Graph (1) Max. allowable load mass Wmax: Table (2) $\alpha_1 = W/W_a$	$W_a = 1 \times 1 \times 4 = 4$ $K = 1$ $\beta = 1$ $W_{\max} = 4$ $\alpha_1 = 1/4 = 0.25$
3-2 Load Factor of Static Moment Find the static moment M (N·m). Find the allowable static moment Ma (N·m). Find the load factor α2 of the static moment.	$M = W \times 9.8 (L_n + A_n) / 1000$ Correction value of moment center position distance An: Table (3) $M_a = K \cdot \gamma \cdot M_{\max}$ Workpiece mounting coefficient K: Fig. (3) Allowable moment coefficient γ: Graph (2) Maximum allowable moment Mmax: Table (4) $\alpha_2 = M/M_a$	Yawing Examine My. $M_y = 1 \times 9.8 (10 + 30) / 1000 = 0.39$ A3=30 May=1×1×15.9=15.9 Mymax=15.9 K=1 γ=1 $\alpha_2 = 0.39 / 15.9 = 0.025$ Rolling Examine Mr. $M_r = 1 \times 9.8 (30 + 10) / 1000 = 0.39$ A6=10 Mar=15.9(Same value as May) $\alpha_2' = 0.39 / 15.9 = 0.025$
3-3 Load Factor of Dynamic Moment Find the dynamic moment Me (N·m). Find the allowable dynamic moment Mea (N·m). Find the load factor α3 of the dynamic moment.	$M_e = 1/3 \cdot W_e \times 9.8 \frac{(L_n + A_n)}{1000}$ Collision equivalent to impact $W_e = \delta \cdot W \cdot V$ δ: Bumper coefficient With urethane bumper (Standard) = 4/100 With shock absorber = 1/100 Correction value of moment center position distance An: Table (3) $M_{ea} = K \cdot \gamma \cdot M_{\max}$ Workpiece mounting coefficient K: Fig. (3) Allowable moment coefficient γ: Graph (2) Max. allowable moment Mmax: Table (4) $\alpha_3 = M_e / M_{ea}$	Pitching Examine Mep. $M_{ep} = 1/3 \times 16.8 \times 9.8 \times \frac{(30 + 10)}{1000} = 2.2$ $W_e = 4/100 \times 1 \times 420 = 16.8$ A2=10 Meap=1×0.7×15.9=11.1 K=1 γ=0.7 Mppmax=15.9 $\alpha_3 = 2.2 / 11.1 = 0.20$ Yawing Examine Mey. $M_{ey} = 1/3 \times 6.8 \times 9.8 \times \frac{(30 + 31)}{1000} = 3.3$ We=16.8 A4=31 Meay=11.1(Same value as Meap) $\alpha_3' = 3.3 / 11.1 = 0.30$
3-4 Sum of Load Factors Possible to use if the sum of the load factors does not exceed 1.	$\Sigma \alpha_n = \alpha_1 + \alpha_2 + \alpha_3 \leq 1$	$\Sigma \alpha_n = \alpha_1 + \alpha_2 + \alpha_2' + \alpha_3 + \alpha_3' = 0.25 + 0.025 + 0.025 + 0.20 + 0.30 = 0.80 \leq 1$ And it is possible to use.

Fig. (1) Load Mass: W (kg)

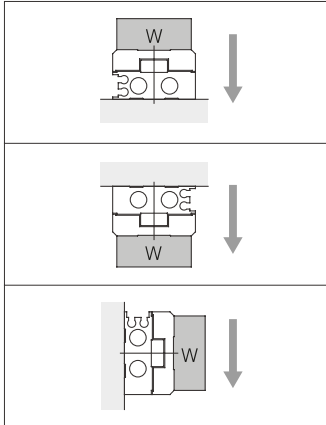


Fig. (3) Workpiece Mounting Coefficient: K

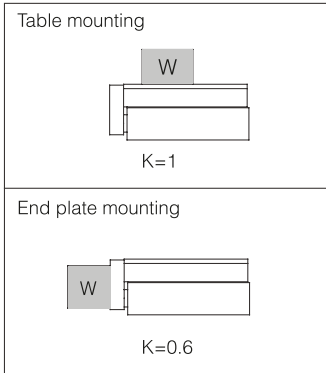


Table (2) Maximum Allowable Load Mass: Wmax (kg)

Model	Maximum allowable load mass
NMXS6	0.6
NMXS8	1
NMXS12	2
NMXS16	4
NMXS20	6
NMXS25	9

Table (4) Maximum Allowable Moment: Mmax (N·m)

Model	Stroke (mm)								
	10	20	30	40	50	75	100	125	150
NMXS6	0.7	1.0	1.2	1.2	1.2	-	-	-	-
NMXS8	2.0	2.0	2.8	3.6	4.2	4.2	-	-	-
NMXS12	4.2	4.2	4.2	5.8	7.0	10.0	10.0	-	-
NMXS16	11.3	11.3	11.3	11.3	15.9	25.0	34.1	34.1	-
NMXS20	19.4	19.4	19.4	19.4	27.2	35.0	50.5	50.5	50.5
NMXS25	30.6	30.6	30.6	30.6	42.8	55.1	67.3	67.3	67.3

Symbol

Symbol	Definition	Unit
An (n=1 to 6)	Correction value of moment center position distance	mm
E	Kinetic energy	J
Ea	Allowable kinetic energy	J
Emax	Max. allowable kinetic energy	J
Ln (n=1 to 3)	Overhang	mm
M (Mp, My, Mr)	Static moment (Pitch, Yaw, Roll)	N·m
Ma (Map, May, Mar)	Allowable static moment (Pitch, Yaw, Roll)	N·m
Me (Mep, Mey)	Dynamic moment (Pitch, Yaw)	N·m
Mea (Meap, Meay)	Allowable dynamic moment (Pitch, Yaw)	N·m
Mmax (Mpmx, Mymx, Mrmx)	Max. allowable moment (Pitch, Yaw, Roll)	N·m
V	Collision speed	mm/s

Fig. (2) Overhang: Ln (mm), Correction Value of Moment Center Position Distance: An (mm)

	Pitch moment	Yaw moment	Roll moment
Static moment			
Dynamic moment			

Note: Static moment: Moment generated by gravity
Dynamic moment: Moment generated by impact when colliding with stopper

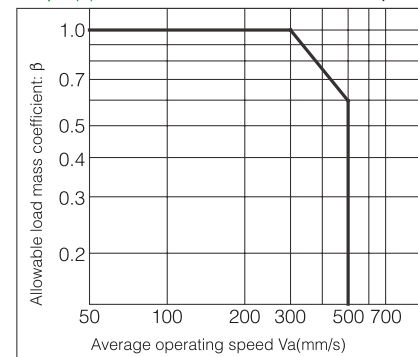
Table (1) Maximum Allowable Kinetic Energy: Emax (J)

Model	Allowable kinetic energy	
	Rubber bumper	Shock absorber
NMXS6	0.018	-
NMXS8	0.027	0.054
NMXS12	0.055	0.11
NMXS16	0.11	0.22
NMXS20	0.16	0.32
NMXS25	0.24	0.48

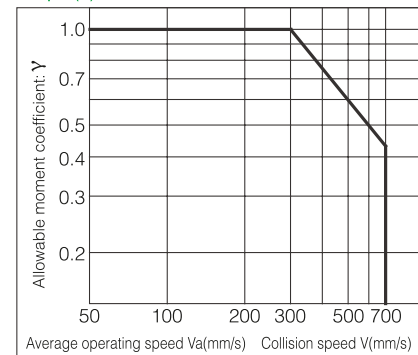
Table (3) Correction Value of Moment Center Position Distance: An (mm)

Model	Correction value of moment center position distance (Refer to Figure 2)					
	A1	A2	A3	A4	A5	A6
NMXS6	11	6	13	16	16	6
NMXS8	11	7.5	13	20	20	7.5
NMXS12	24	8.5	26	25	25	8.5
NMXS16	27	10	30	31	31	10
NMXS20	34	14.5	36	38	38	14.5
NMXS25	42	19	44	46	46	19

Graph (1) Allowable Load Mass Coefficient: β



Graph (2) Allowable Moment Coefficient: γ



Note: Use the average operating speed when calculating static moment.
Use the collision speed when calculating dynamic moment.

Symbol	Definition	Unit
Va	Average operating speed	mm/s
W	Load mass	kg
Wa	Allowable load mass	kg
We	Mass equivalent to impact	kg
Wmax	Max. allowable load mass	kg
α	Load factor	-
β	Allowable load mass coefficient	-
γ	Allowable moment coefficient	-
δ	Damper coefficient	-
K	Workpiece mounting coefficient	-

Cylinder

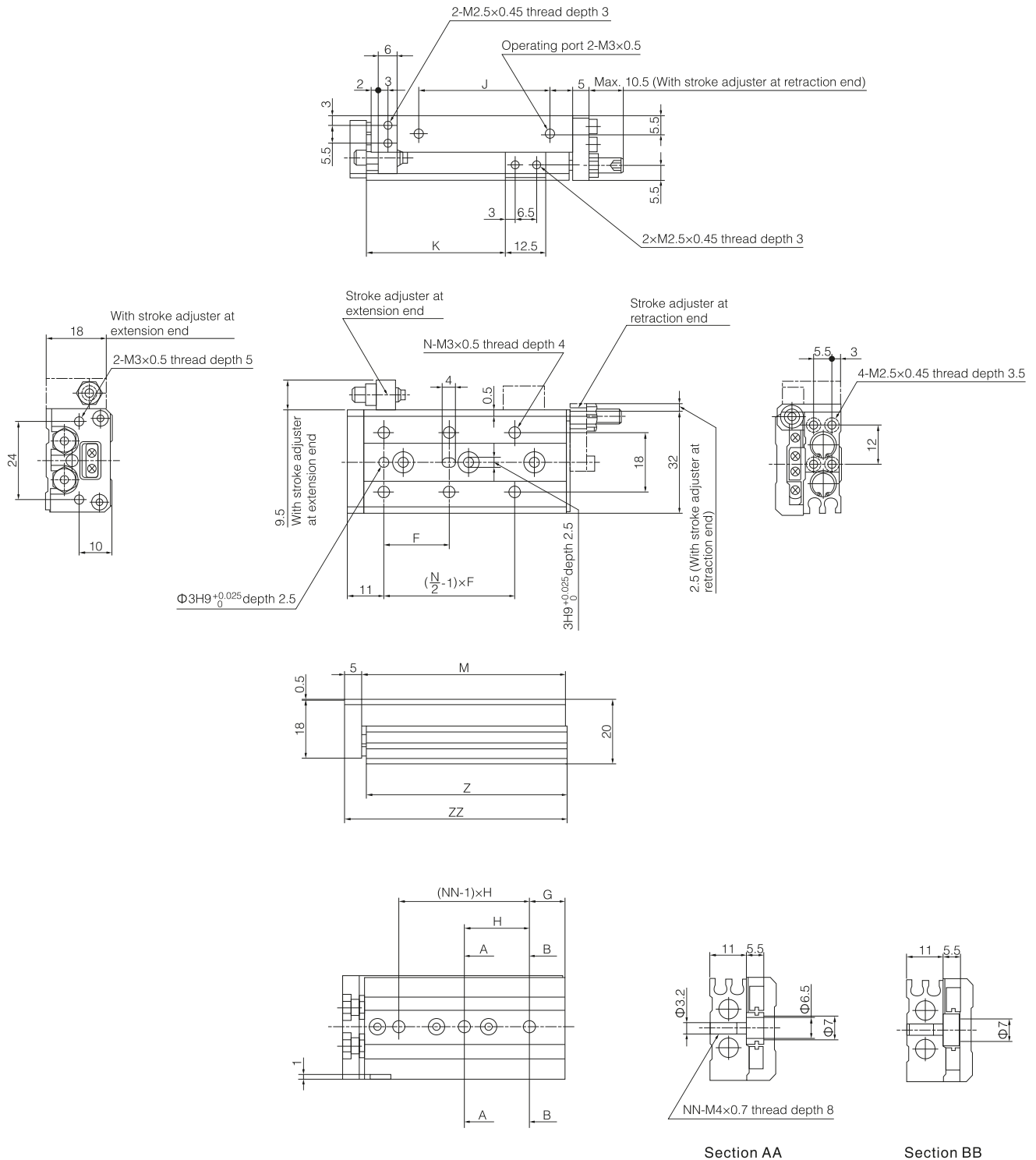
SC
SC(Big)
SCT
SCF
SU
SUF
SI
SIF
DNC
QGB
QGBZ
NCQ2
NCQ2(Big)
NCQ2(Long)
NCQS
NCQM
NRQ
SDA
ADVU
ACE(AND)
MAL
MA
MI
NCM2
NCJ2
NCG1
NCJP
TD
TN(TDA)
NCXS
NCXSW
NMGP
NMGG
NCU
NCUJ
NCY3B
NCY3R
NCY1S
NCY1L
STM
NMXH
NMXS
NMXQ
NMHZ2
NMHC2
NMHL2
NMHY2
NMHT2
NMHW2
NMHF2
NMHS2
NMHS3
NMHS4
NMRHQ
NMSQ
NCRA1
NCQ2
NCRB2
ACK
SRC
QCK
NCK1

Cylinder

SC
SC(Big)
SCT
SCF
SU
SUF
SI
SIF
DNC
QGB
QGBZ
NCQ2
NCQ2(Big)
NCQ2(Long)
NCQS
NCQM
NRQ
SDA
ADVU
ACE(AND)
MAL
MA
MI
NCM2
NCJ2
NCG1
NCJP
TD
TN(TDA)
NCXS
NCXSW
NMGP
NMGG
NCU
NCUJ
NCY3B
NCY3R
NCY1S
NCY1L
STM
NMXH
NMXS
NMXQ
NMHZ2
NMHC2
NMHL2
NMHY2
NMHT2
NMHW2
NMHF2
NMHS2
NMHS3
NMHS4
NMRHQ
NMSQ
NCRA1
NCRQ2
NCRB2
ACK
SRC
QCK
NCK1

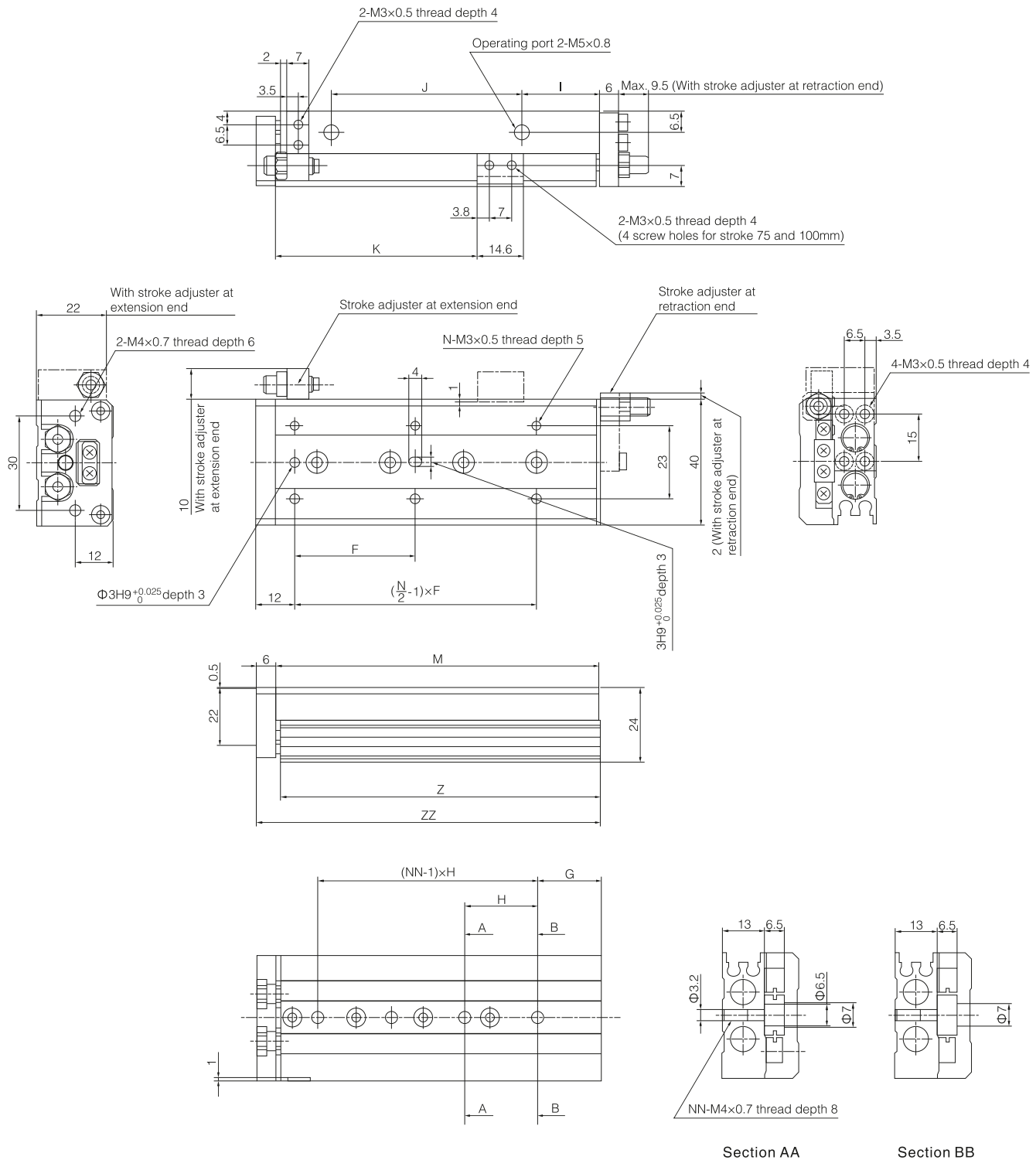
Dimensions

NMXS 6



Model	F	N	G	H	NN	I	J	K	M	Z	ZZ
NMXS6-10	20	4	6	25	2	10	17	22.5	42	41.5	48
NMXS6-20	30	4	6	35	2	10	27	32.5	52	51.5	58
NMXS6-30	20	6	11	20	3	7	40	42.5	62	61.5	68
NMXS6-40	28	6	13	30	3	19	50	52.5	84	83.5	90
NMXS6-50	38	6	17	24	4	25	60	62.5	100	99.5	106

NMXS 8



Model	F	N	G	H	NN	I	J	K	M	Z	ZZ
NMXS8-10	25	4	9	28	2	13	19.5	23.5	49	48.5	56
NMXS8-20	25	4	12	30	2	8.5	29	33.5	54	53.5	61
NMXS8-30	40	4	13	20	3	9.5	39	43.5	65	64.5	72
NMXS8-40	50	4	15	28	3	10.5	56	53.5	83	82.5	90
NMXS8-50	38	6	20	23	4	24.5	60	63.5	101	100.5	108
NMXS8-75	50	6	27	28	5	38.5	96	88.5	151	150.5	158

Cylinder

SC
SC(Big)
SCT
SCF
SU
SUF
SI
SIF
DNC
QGB
QGBZ
NCQ2
NCQ2(Big)
NCQ2(Long)
NCQS
NCQM
NRQ
SDA
ADVU
ACE(AND)
MAL
MA
MI
NCM2
NCJ2
NCG1
NCJP
TD
TN(TDA)
NCXS
NCXSW
NMGP
NMGG
NCU
NCUJ
NCY3B
NCY3R
NCY1S
NCY1L
STM
NMXH
NMXS
NMXQ
NMHZ2
NMHC2
NMHL2
NMHY2
NMHT2
NMHW2
NMHF2
NMHS2
NMHS3
NMHS4
NMRHQ
NMSQ
NCRA1
NCRQ2
NCRB2
ACK
SRC
QCK
NCK1

NMXS 12

Operating port 2-M5×0.8

2-M4×0.7 thread depth 5

Max. 11 (With stroke adjuster at retraction end)

2-M4×0.7 thread depth 5
(4 screw holes for stroke 75 and 100mm)

Stroke adjuster at extension end

Stroke adjuster at retraction end

2-M5×0.8 thread depth 8

N-M4×0.7 thread depth 5.5

2.5 (With stroke adjuster at retraction end)

4-M4×0.7 thread depth 6

Φ4H9^{+0.030}/₀ depth 3.5

4H9^{+0.030}/₀ depth 3.5

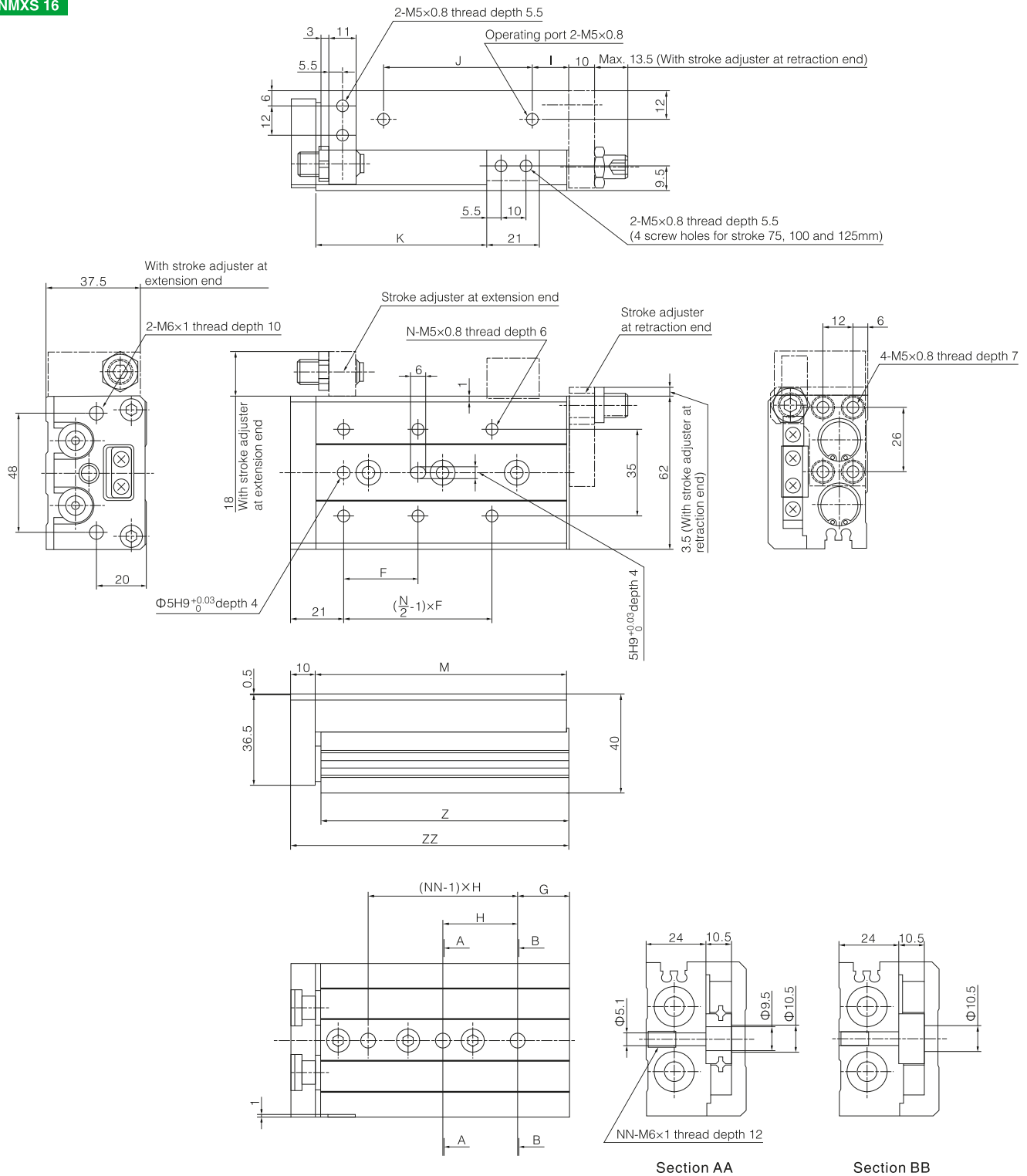
Section AA

Section BB

NN-M5×0.8 thread depth 10

Model	F	N	G	H	NN	I	J	K	M	Z	ZZ
NMXS12-10	35	4	15	40	2	10	40	26.5	71	70	80
NMXS12-20	35	4	15	40	2	10	40	36.5	71	70	80
NMXS12-30	35	4	15	40	2	10	40	46.5	71	70	80
NMXS12-40	50	4	17	25	3	10	52	56.5	83	82	92
NMXS12-50	35	6	15	36	3	22	60	66.5	103	102	112
NMXS12-75	55	6	25	36	4	43	85	91.5	149	148	158
NMXS12-100	65	6	35	38	5	52	130	116.5	203	202	212

NMXS 16



Model	F	N	G	H	NN	I	J	K	M	Z	ZZ
NMXS16-10	35	4	16	40	2	10	40	29	76	75	87
NMXS16-20	35	4	16	40	2	10	40	39	76	75	87
NMXS16-30	35	4	16	40	2	10	40	49	76	75	87
NMXS16-40	40	4	16	50	2	10	50	59	86	85	97
NMXS16-50	30	6	21	30	3	15	60	69	101	100	112
NMXS16-75	55	6	26	35	4	40	85	94	151	150	162
NMXS16-100	65	6	39	35	5	55	118	119	199	198	210
NMXS16-125	70	8	19	35	7	68	155	144	249	248	260

Cylinder

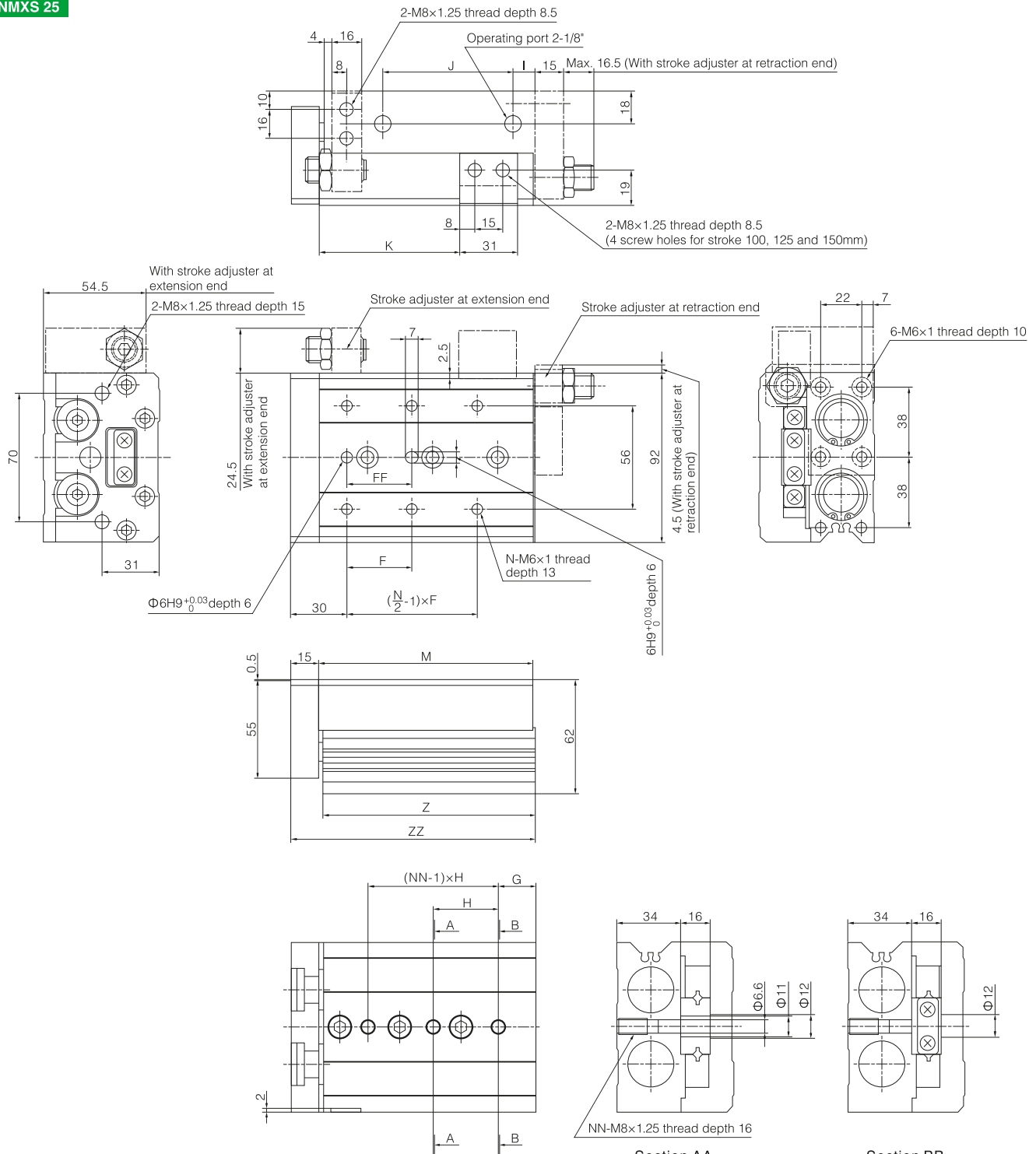
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SU
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SI
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QGB
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NCQ2(Long)
NCQS
NCQM
NRQ
SDA
ADVU
ACE(AND)
MAL
MA
MI
NCM2
NCJ2
NCG1
NCJP
TD
TN(TDA)
NCXS
NCXSW
NMGP
NMGG
NCU
NCUJ
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NMHY2
NMHT2
NMHW2
NMHF2
NMHS2
NMHS3
NMHS4
NMRHQ
NMSQ
NCRA1
NCRQ2
NCRB2
ACK
SRC
QCK
NCK1

SC	SC(Big)	SCT	SCF	SU	SUF	SI	SIF	DNC	QGB	QGBZ	NCQ2	NCQ2(Big)	NCQ2(Long)	NCQS	NCQM	NRQ	SDA	ADVU	ACE(AND)	MAL	MA	MI	NCM2	NCJ2	NCG1	NCJP	TD	TN(TDA)	NCXS	NCXSW	NMGP	NMGG	NCU	NCUJ	NCY3B	NCY3R	NCY1S	NCY1L	STM	NMXH	NMXS	NMXQ	NMHZ2	NMHC2	NMHL2	NMHY2	NMHT2	NMHW2	NMHF2	NMHS2	NMHS3	NMHS4	NMRHQ	NMSQ	NCRA1	NCRQ2	NCRB2	ACK	SRC	QCK	NCK1
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Model	F	FF	N	G	H	NN	I	J	K	M	Z	ZZ
NMXS20-10	50	40	4	15	45	2	10	44	31	83	81.5	97
NMXS20-20	50	40	4	15	45	2	10	44	41	83	81.5	97
NMXS20-30	50	40	4	15	45	2	10	44	51	83	81.5	97
NMXS20-40	60	50	4	15	55	2	10	54	61	93	91.5	107
NMXS20-50	35	35	6	15	35	3	10	69	71	108	106.5	122
NMXS20-75	60	60	6	19	35	4	10	108	96	147	145.5	161
NMXS20-100	70	70	6	37	35	5	58	113	121	200	198.5	214
NMXS20-125	70	70	8	41	38	6	70	155	146	254	252.5	268
NMXS20-150	80	80	8	19	44	7	87	190	171	306	304.5	320

NMXS 25



Model	F	FF	N	G	H	NN	I	J	K	M	Z	ZZ
NMXS25-10	50	40	4	22	45	2	12	47	35	92	90.5	108
NMXS25-20	50	40	4	22	45	2	12	47	45	92	90.5	108
NMXS25-30	50	40	4	22	45	2	12	47	55	92	90.5	108
NMXS25-40	60	50	4	22	55	2	12	57	65	102	100.5	118
NMXS25-50	35	35	6	20	35	3	12	70	75	115	113.5	131
NMXS25-75	60	60	6	26	35	4	33	90	100	156	154.5	172
NMXS25-100	70	70	6	32	35	5	50	114	125	197	195.5	213
NMXS25-125	75	75	8	40	38	6	67	155	150	255	253.5	271
NMXS25-150	80	80	8	30	40	7	82	180	175	295	293.5	311

Cylinder

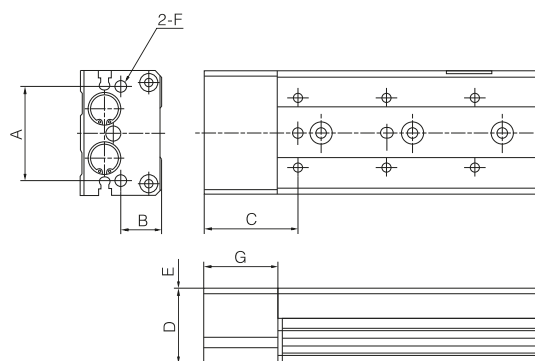
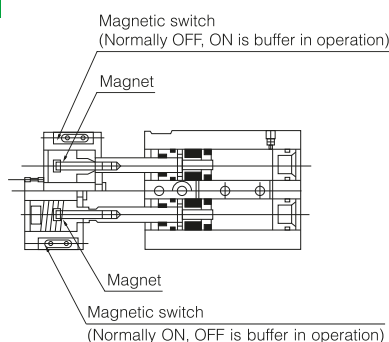
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NCQM
NRQ
SDA
ADVU
ACE(AND)
MAL
MA
MI
NCM2
NCJ2
NCG1
NCJP
TD
TN(TDA)
NCXS
NCXSW
NMGP
NMGG
NCU
NCUJ
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NMHF2
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ACK
SRC
QCK
NCK1

Cylinder

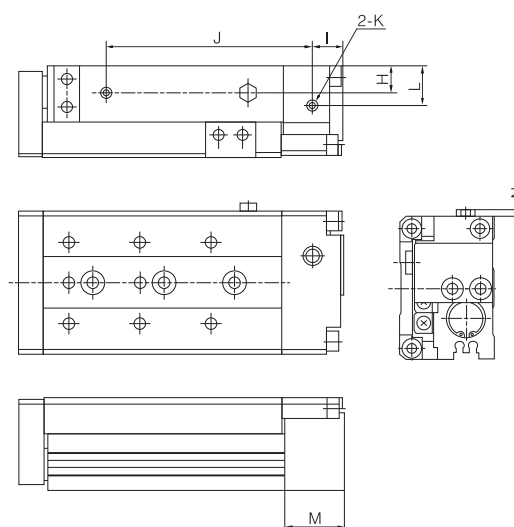
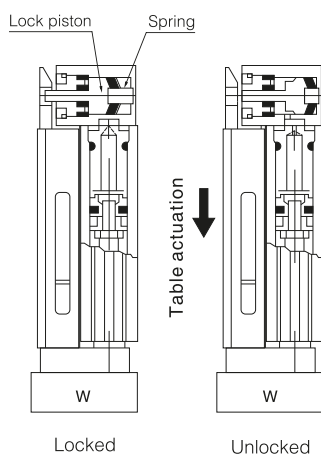
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NRQ
SDA
ADVU
ACE(AND)
MAL
MA
MI
NCM2
NCJ2
NCG1
NCJP
TD
TN(TDA)
NCXS
NCXSW
NMGP
NMGG
NCU
NCUJ
NCY3B
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NCY1S
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NMHT2
NMHW2
NMHF2
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NCRB2
ACK
SRC
QCK
NCK1

Function options

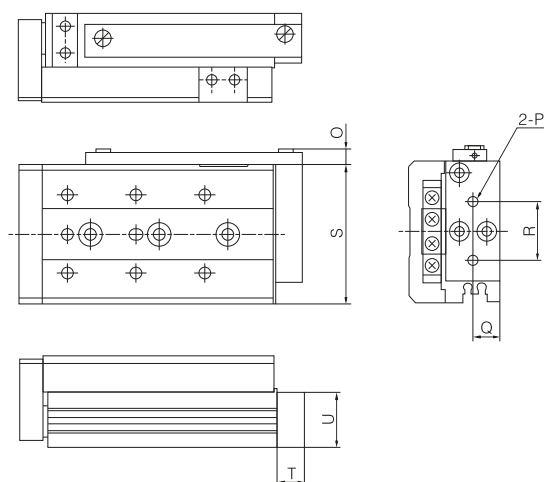
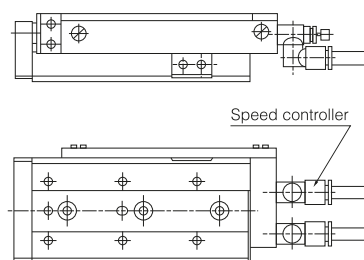
F-with spring buffer



R-With end lock



P-Axial piping type



Model	A	B	C	D	E	F	G	H	I	J								K	L	M	N	O	P	Q	R	S	T	U	
										10	20	30	40	50	75	100	125												150
NMXS6	24	10	28	19	0.5	M3×0.5	22	-	-	-	-	-	-	-	-	-	-	-	-	-	-	5.6	M3×0.5	5.5	12	32	8	11.5	
NMXS8	30	12	28.5	22.5	0.5	M3×0.7	22.5	6.5	9	39	44	55	73	91	141	-	-	-	M3×0.5	10	15.5	3	6.5	M5×0.8	6.5	15	40	12	13.5
NMXS12	38	16	37	30	0.5	M5×0.8	29	9.5	10.5	59.5	59.5	59.5	71.5	91.5	137.5	191.5	-	-	M5×0.8	14.5	20	3	6.5	M5×0.8	9.5	20	50	12	18.7
NMXS16	48	20	41	37.5	0.5	M6×1	30	12	13	62	62	62	72	87	137	185	235	-	M5×0.8	18	25	3	6.5	M5×0.8	12	26	62	12	23.5
NMXS20	58	25	44.5	45.5	0.5	M6×1	30.5	15	15.5	68.5	68.5	68.5	78.5	93.5	132.5	185.5	239.5	291.5	1/8"	20	30	-	11.5	1/8"	15	32	76	20	29.5
NMXS25	70	31	50	55	0.5	M8×1.25	35	18	18	76	76	76	86	99	140	181	239	279	1/8"	25.5	35	-	11.5	1/8"	18	40	92	20	35.5



1. Small size, firm, high precision.
2. Combination of small cylinder and circular linear guide.
3. Parallelism: 30μm, perpendicularity: 50μm.
4. Double cylinder design, 2 times output force.
5. Large load moment.
6. Adjustable travel (with adjustable travel device).
7. Magnetic switch can be installed.

Specifications

Model	NMXQ6	NMXQ8	NMXQ12	NMXQ16	NMXQ20	NMXQ25
Bore size (mm)	Φ6×2 (Equate to Φ8)	Φ8×2 (Equate to Φ11)	Φ12×2 (Equate to Φ17)	Φ16×2 (Equate to Φ22)	Φ20×2 (Equate to Φ28)	Φ25×2 (Equate to Φ35)
Use fluid	Air (to be filtered by 40μm filter element)					
Action mode	Double action					
Maximum operating pressure	0.7MPa					
Minimum operating pressure	0.15MPa					
Ambient and fluid temperature	-10 to 60℃ (No freezing)					
Piston speed (mm/s)	50~500 (Adjuster option/Metal stopper: 50 to 200)					
Cushion	Rubber buffer (standard), hydraulic buffer, none(Shock absorber)					
Stroke length tolerance(mm)	± 0.1					
Lubrication	Non-lube					
Pipe size	M5×0.8				1/8"	

Note: If lubrication is required, please use turbine No.1 oil ISO VG32.

Selection table

Model		Bore size (mm)	Standard stroke (mm)									Adjuster option						Functional option		Magnetic switch			
			10	20	30	40	50	75	100	125	150	Rubber stopper		Shock absorber		Metal stopper		With buffer	With end lock				
Standard type	Symmetric type										Extension end	Retraction end	Both ends	Extension end	Retraction end	Both ends	Extension end	Retraction end	Both ends				Axial piping type
NMXQ6	NMXQ6L	6																					
NMXQ8	NMXQ8L	8																					
NMXQ12	NMXQ12L	12																					
NMXQ16	NMXQ16L	16																					
NMXQ20	NMXQ20L	20																					
NMXQ25	NMXQ25L	25																					

Combination and collocation

Stroke adjuster	Function options	Without	F	R	P	FR	FP
Without		○	○	○	○	○	○
AS, CS		○	○	○	○	○	○
AT, CT		○	○	×	×	×	×
A, C		○	○	×	×	×	×
BS		○	×	○	○	×	×
BT		○	○	×	×	×	×
B		○	×	×	×	×	×

○: available, ×: not available.

Ordering code

NMXQ 12 L - 50

Bore size	
Symmetric type	
Blank	Standard type
L	Symmetric type

Stroke

AS

Adjuster option

Blank	Without adjuster	Without
AS	Extension end rubber stopper	Extension end
AT	Retraction end rubber stopper	Retraction end
A	Double end rubber stopper	Both ends
*BS	Extension end absorber	Extension end
*BT	Retraction end absorber	Retraction end
*B	Double absorber	Both ends
CS	Extension end metal stopper	Extension end
CT	Retraction end metal stopper	Retraction end
C	Double metal stopper	Both ends

* With shock absorber is not available in NMXQ6 series.

FR

Functional option

Blank	Standard type
F	With buffer
*R	With end lock
P	Axial piping type
*FR	With buffer and end lock
FP	With buffer, Axial piping type

* With end lock is not available in NMXQ6 series.

Magnetic switch

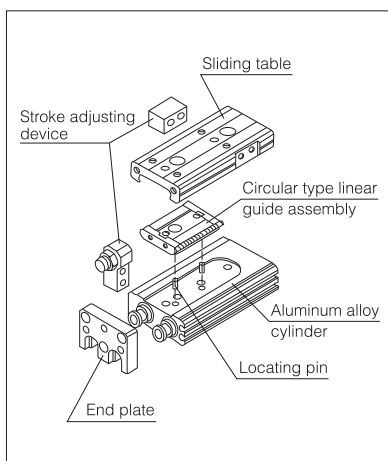
Blank | without magnetic switch
* Wire length representation mark:
no mark -0.5m, L-3m, Z-5m.

M9N

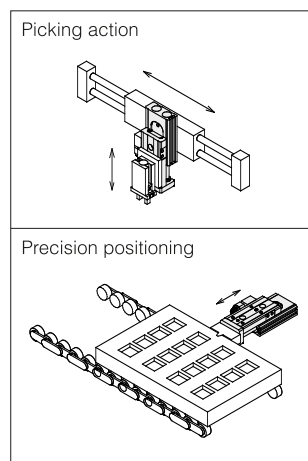
Number of magnetic switches

Blank	2 pcs.
S	1 pc.
n	n pcs.

Cylinder and table combination



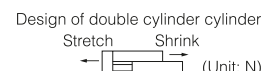
Application examples



Theoretical output force table

Bore size (mm)	Action direction	Compression area (mm ²)	Use pressure (Mpa)					
			0.2	0.3	0.4	0.5	0.6	0.7
Φ6×2	Stretch	57	11	17	23	29	34	40
	Shrink	42	8	13	17	21	25	29
Φ8×2	Stretch	101	20	30	40	51	61	71
	Shrink	75	15	23	30	38	45	53
Φ12×2	Stretch	226	45	68	90	113	136	158
	Shrink	170	34	51	68	85	102	119
Φ16×2	Stretch	402	80	121	161	201	241	281
	Shrink	302	60	91	121	151	181	211
Φ20×2	Stretch	628	126	188	251	314	377	440
	Shrink	471	94	141	188	236	283	330
Φ25×2	Stretch	982	196	295	393	491	589	687
	Shrink	756	151	227	302	378	454	529

Note: theoretical output force(N)=pressure(MPa)×compression area (mm²).



Cylinder

SC
SC(Big)
SCT
SCF
SU
SUF
SI
SIF
DNC
QGB
QGBZ
NCQ2
NCQ2(Big)
NCQ2(Long)
NCQS
NCQM
NRQ
SDA
ADVU
ACE(AND)
MAL
MA
MI
NCM2
NCJ2
NCG1
NCJP
TD
TN(TDA)
NCXS
NCXSW
NMGP
NMGG
NCU
NCUJ
NCY3B
NCY3R
NCY1S
NCY1L
STM
NMXH
NMXS
NMXQ
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NMHY2
NMHT2
NMHW2
NMHF2
NMHS2
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NCRA1
NCRQ2
NCRB2
ACK
SRC
QCK
NCK1

Selection method of pneumatic slide table

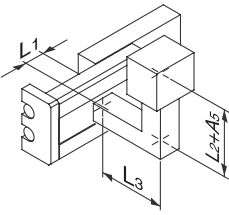
Model Selection Steps	Formula/Data	Selection Examples
1 Operating Conditions Enumerate the operating conditions considering the mounting position and workpiece configuration. Check that the load weight does not exceed the maximum allowable load weight and that the average operating speed does not exceed the operating speed range.	- Model to be used - Type of cushion - Workpiece mounting position - Mounting orientation - Average operating speed V_a (mm/s) - Load mass W (kg): Fig. (1), Table (2) - Overhang L_n (mm) Fig. (2)	 Cylinder: NMXQ16-50 Cushion: Rubber stopper Workpiece table mounting Mounting: Horizontal wall mounting Average operating speed: $V_a = 300$ [mm/s] Load mass: $W = 1$ [kg] $L_1 = 10$ mm $L_2 = 30$ mm $L_3 = 30$ mm
2 Kinetic Energy Find the kinetic energy E (J) of the load. Find the allowable kinetic energy E_a (J). Confirm that the kinetic energy of the load does not exceed the allowable kinetic energy.	$E = \frac{1}{2} \cdot W \left(\frac{V}{1000} \right)^2$ $\text{Collision speed } V = \frac{1.4}{\alpha} \cdot V_a$ ※) Correction factor (Reference values) $E_a = K \cdot E_{\max}$ Workpiece mounting coefficient K: Fig.(3) Max. allowable kinetic energy $E_{\max}$: Table (1) Kinetic energy (E) ≤ Allowable kinetic energy (E_a)	$E = \frac{1}{2} \times 1 \times \left(\frac{420}{1000} \right)^2 = 0.088$ $V = 1.4 \times 300 = 420$ $E_a = 1 \times 0.11 = 0.11$ Can be used based on $E = 0.088 \leq E_a = 0.11$
3 Load Factor		
3-1 Load Factor of Load Mass Find the allowable load mass W_a (kg). Note) No need to consider this load factor in the case of using perpendicularly in a vertical position. (Define $\alpha_1 = 0$.) Find the load factor of the load weight α_1 .	$W_a = K \cdot \beta \cdot W_{\max}$ Workpiece mounting coefficient K: Fig. (3) Allowable load mass coefficient β: Graph (1) Max. allowable load mass $W_{\max}$: Table (2) $\alpha_1 = W/W_a$	$W_a = 1 \times 1 \times 4 = 4$ $K = 1$ $\beta = 1$ $W_{\max} = 4$ $\alpha_1 = 1/4 = 0.25$
3-2 Load Factor of Static Moment Find the static moment M (N·m). Find the allowable static moment M_a (N·m). Find the load factor α_2 of the static moment.	$M = W \times 9.8 (L_n + A_n) / 1000$ Correction value of moment center position distance A_n: Table (3) $M_a = K \cdot Y \cdot M_{\max}$ Workpiece mounting coefficient K: Fig. (3) Allowable moment coefficient Y: Graph (2) Maximum allowable moment $M_{\max}$: Table (4) $\alpha_2 = M/M_a$	Yawing Examine M_y. $M_y = 1 \times 9.8 (10 + 30) / 1000 = 0.39$ $A_3 = 30$ $M_{\max} = 1 \times 1 \times 18 = 18$ $M_{y\max} = 18$ $K = 1$ $Y = 1$ $\alpha_2 = 0.39 / 18 = 0.022$ Rolling Examine M_r. $M_r = 1 \times 9.8 (30 + 10.5) / 1000 = 0.39$ $A_6 = 10.5$ $M_{\max} = 36$ $M_{r\max} = 36$ $K = 1$ $Y = 1$ $\alpha_2 = 0.39 / 36 = 0.011$
3-3 Load Factor of Dynamic Moment Find the dynamic moment M_e (N·m). Find the allowable dynamic moment M_{ea} (N·m). Find the load factor α_3 of the dynamic moment.	$M_e = 1/3 \cdot W_e \times 9.8 \frac{(L_n + A_n)}{1000}$ Collision equivalent to impact $W_e = \delta \cdot W \cdot V$ δ: Bumper coefficient Rubber stopper without adjuster = 4/100 Shock absorber = 1/100 Metal stopper = 16/100 Correction value of moment center position distance A_n: Table (3) $M_{ea} = K \cdot Y \cdot M_{\max}$ Workpiece mounting coefficient K: Fig. (3) Allowable moment coefficient Y: Graph (2) Max. allowable moment $M_{\max}$: Table (4) $\alpha_3 = M_e/M_{ea}$	Pitching Examine M_{ep}. $M_{ep} = 1/3 \times 16.8 \times 9.8 \times \frac{(30 + 10.5)}{1000} = 2.2$ $W_e = 4/100 \times 1 \times 420 = 16.8$ $A_2 = 10.5$ $M_{ep\max} = 1 \times 0.7 \times 18 = 12.6$ $K = 1$ $Y = 0.7$ $M_{p\max} = 18$ $\alpha_3 = 2.2 / 12.6 = 0.17$ Yawing Examine M_{ey}. $M_{ey} = 1/3 \times 16.8 \times 9.8 \times \frac{(30 + 24.5)}{1000} = 3.0$ $W_e = 16.8$ $A_4 = 24.5$ $M_{ey\max} = 12.6$ (Same value as M_{ep}) $\alpha_3 = 3.0 / 12.6 = 0.24$
3-4 Sum of Load Factors Use is possible if the sum of the load factors does not exceed 1.	$\sum \alpha_n = \alpha_1 + \alpha_2 + \dots + \alpha_n \leq 1$	$\sum \alpha_n = \alpha_1 + \alpha_2 + \alpha_2' + \alpha_3 + \alpha_3' = 0.25 + 0.022 + 0.011 + 0.17 + 0.24 = 0.693 \leq 1$ And it is possible to use.

Fig. (1)
Load Mass: W (kg)

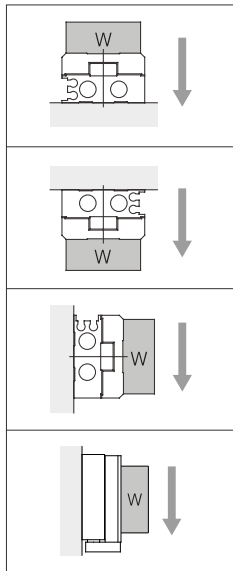
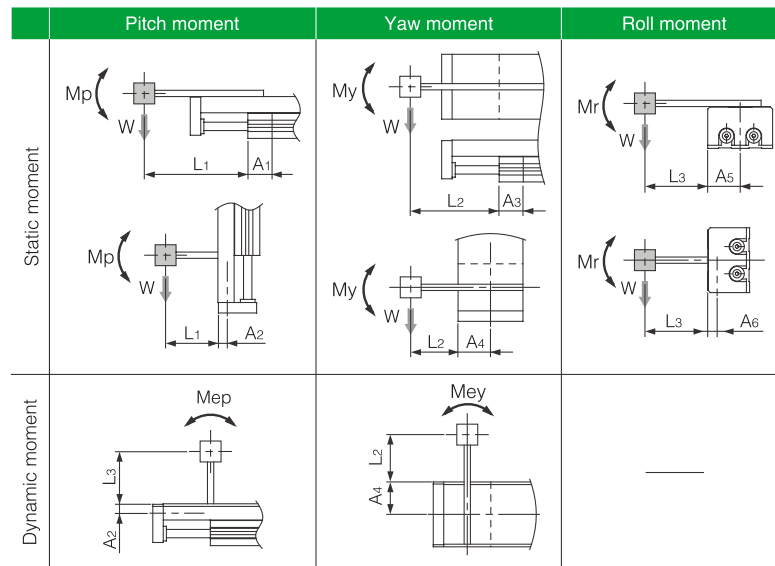


Fig. (2) Overhang: Ln (mm), Correction Value of Moment Center Position Distance: An (mm)



Note: Static moment: Moment generated by gravity
Dynamic moment: Moment generated by impact when colliding with stopper

Fig. (3) Workpiece Mounting
Coefficient: K

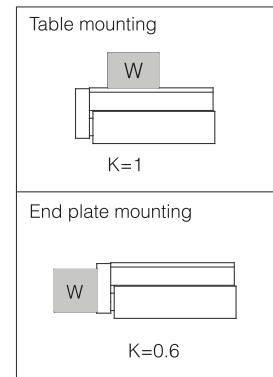


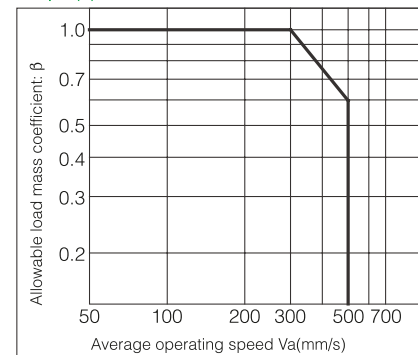
Table (1) Maximum Allowable Kinetic Energy: Emax (J)

Model	Without adjuster	Allowable kinetic energy		
		Adjuster option		
		Rubber stopper	Shock absorber	Metal stopper
NMXQ6	0.018	0.018	-	0.009
NMXQ8	0.027	0.027	0.054	0.013
NMXQ12	0.055	0.055	0.11	0.027
NMXQ16	0.11	0.11	0.22	0.055
NMXQ20	0.16	0.16	0.32	0.080
NMXQ25	0.24	0.24	0.48	0.12

Table (2) Maximum Allowable

Load Mass: Wmax (kg)	
Model	Maximum allowable load mass
NMXQ6	0.6
NMXQ8	1
NMXQ12	2
NMXQ16	4
NMXQ20	6
NMXQ25	9

Graph (1) Allowable Load Mass Coefficient: β



⚠ Caution The maximum operating speed for metal stopper is 200 mm/s.

Table (3) Correction Value of Moment Center Position Distance: An (mm)

Model	Correction value of moment center position distance (Refer to Figure (2).)												
	A1, A3									A2	A4	A5	A6
	Stroke (mm)												
	10	20	30	40	50	75	100	125	150				
NMXQ6	14.5	14.5	14.5	18.5	18.5	-	-	-	-	6	13.5	13.5	6
NMXQ8	16.5	16.5	18.5	20.5	28	28.5	-	-	-	7	16	16	7
NMXQ12	21	21	21	25	25	34	34	-	-	9	19.5	19.5	9
NMXQ16	27	27	27	27	30	33	42.5	42.5	-	10.5	24.5	24.5	10.5
NMXQ20	29.5	29.5	29.5	29.5	33.5	37.5	53.5	55	56.5	14	30	30	14
NMXQ25	35.5	35.5	35.5	35.5	43	43	50	64	64	16.5	37	37	16.5

Note: For A2, A4, A5 and A6, there is no difference in the corrected values due to the stroke.

Table (4) Maximum Allowable Moment: Mmax (N·m)

Model	Pitch/Yaw moment: Mpmx/Mymax										Roll moment: Mrmax									
	Stroke (mm)										Stroke (mm)									
	10	20	30	40	50	75	100	125	150	10	20	30	40	50	75	100	125	150	10	20
NMXQ6	1.4	1.4	1.4	2.8	2.8	-	-	-	-	3.5	3.5	3.5	5.1	5.1	-	-	-	-	3.5	3.5
NMXQ8	2.0	2.0	2.8	3.7	7.9	7.9	-	-	-	5.1	5.1	6.0	6.9	7.4	7.4	-	-	-	5.1	5.1
NMXQ12	4.7	4.7	4.7	7.2	7.2	15	15	-	-	11	11	11	13	13	14	14	-	-	11	11
NMXQ16	13	13	13	13	18	23	42	42	-	31	31	31	31	36	41	41	41	-	31	31
NMXQ20	19	19	19	19	27	36	84	84	84	47	47	47	47	57	66	75	75	75	47	47
NMXQ25	32	32	32	32	52	52	78	140	140	81	81	81	81	110	110	130	130	130	81	81

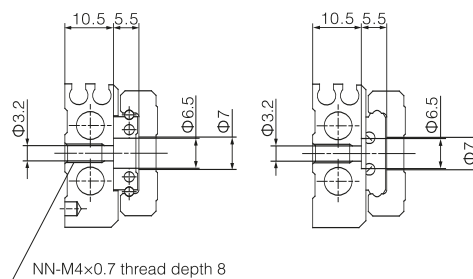
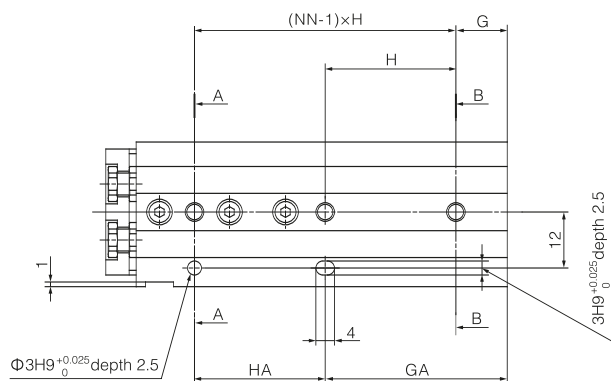
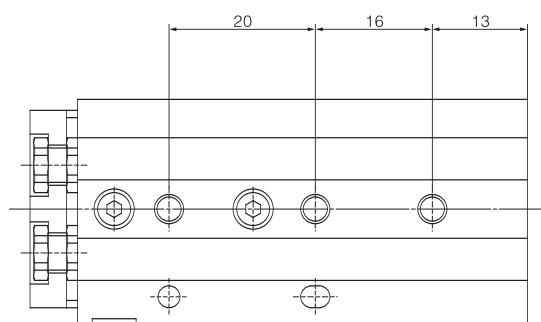
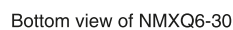
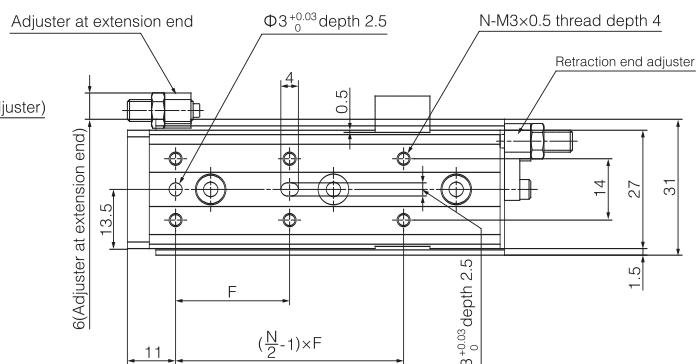
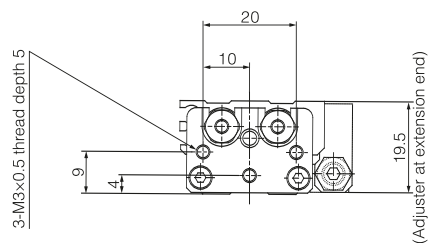
Symbol

Symbol	Definition	Unit
An (n=1 to 6)	Correction value of moment center position distance	mm
E	Kinetic energy	J
Emax	Allowable kinetic energy	J
Ln (n=1 to 3)	Overhang	mm
M (Mp, My, Mr)	Static moment (Pitch, Yaw, Roll)	N·m
Ma (Map, May, Mar)	Allowable static moment (Pitch, Yaw, Roll)	N·m
Me (Mep, Mey)	Dynamic moment (Pitch, Yaw)	N·m
Mea (Meap, Meay)	Allowable dynamic moment (Pitch, Yaw)	N·m
Mmax (Mpmx, Mymax, Mrmax)	Max. allowable moment (Pitch, Yaw, Roll)	N·m
V	Collision speed	mm/s

Symbol	Definition	Unit
Va	Average operating speed	mm/s
W	Load mass	kg
Wa	Allowable load mass	kg
We	Weight equivalent to impact	kg
Wmax	Max. allowable load mass	kg
α	Load factor	-
β	Allowable load mass coefficient	-
γ	Allowable moment coefficient	-
K	Workpiece mounting coefficient	-

Note: Use the average operating speed when calculating static moment.
Use the collision speed when calculating dynamic moment.

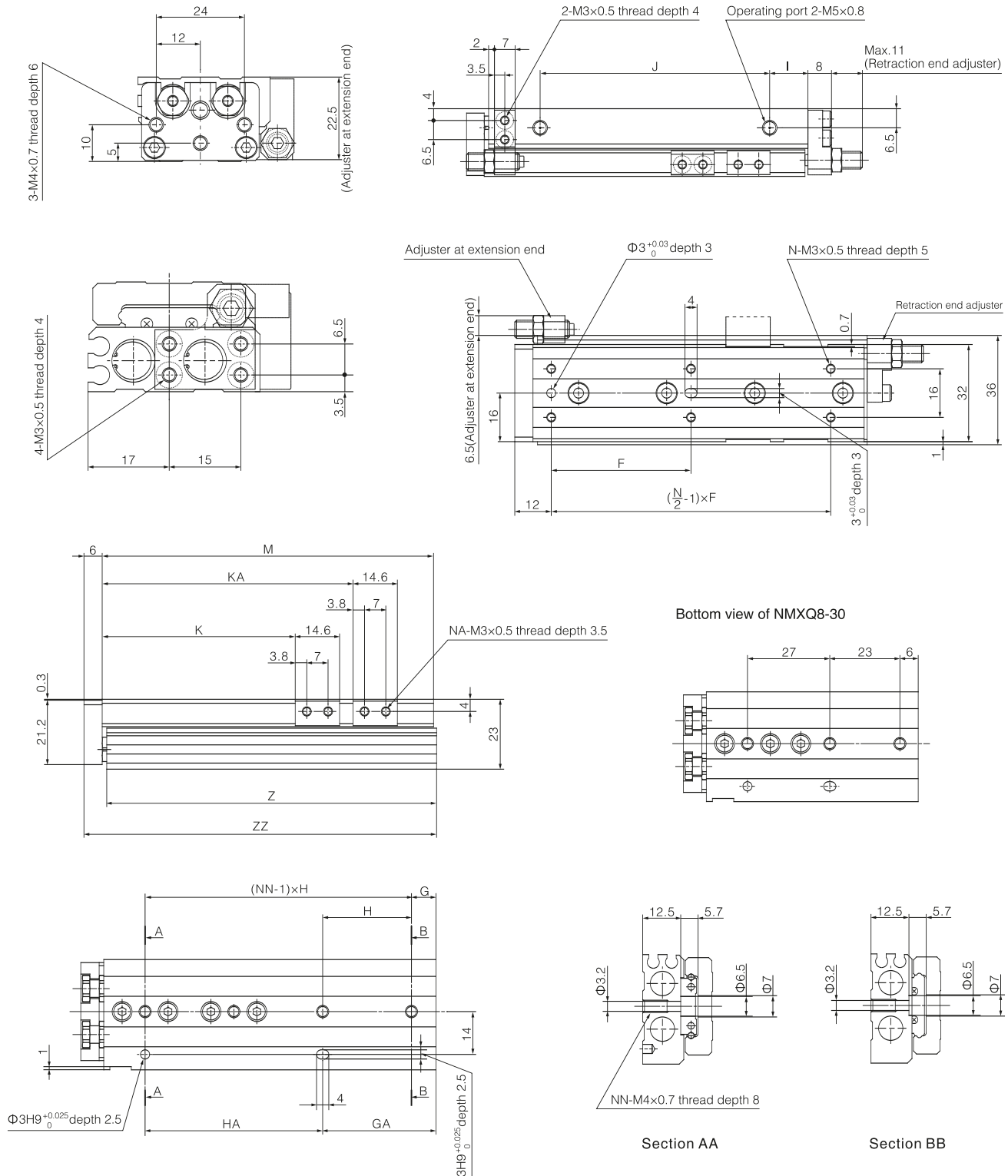
Cylinder
SC
SC(Big)
SCT
SCF
SU
SUF
SI
SIF
DNC
QGB
QGBZ
NCQ2
NCQ2(Big)
NCQ2(Long)
NCQS
NCQM
NRQ
SDA
ADVU
ACE(AND)
MAL
MA
MI
NCM2
NCJ2
NCG1
NCJP
TD
TN(TDA)
NCXS
NCXSW
NMGP
NMGG
NCU
NCUJ
NCY3B
NCY3R
NCY1S
NCY1L
STM
NMXH
NMXS
NMXQ
NMHZ2
NMHC2
NMHL2
NMHY2
NMHT2
NMHW2
NMHF2
NMHS2
NMHS3
NMHS4
NMRHQ
NMSQ
NCRA1
NCRQ2
NCRB2
ACK
SRC
QCK
NCK1



Section BB

Model	F	N	G	H	NN	GA	HA	I	J	K	M	Z	ZZ
NMXQ6-10	22	4	6	23	2	13	16	9	17	21.5	42	41.5	48
NMXQ6-20	25	4	13	26	2	13	26	9	27	31.5	52	51.5	58
NMXQ6-30	21	6	-	-	3	29	20	9	37	41.5	62	61.5	68
NMXQ6-40	26	6	11	28	3	39	28	16	48	51.5	80	79.5	86
NMXQ6-50	27	6	21	28	3	49	28	9	65	61.5	90	89.5	96

Basic type(NMXQ 8)



Model	F	N	G	H	NN	GA	HA	I	J	K	KA	NA	M	Z	ZZ
NMXQ8-10	25	4	7	25	2	13	19	11	17	23.5	-	4	46	45.5	53
NMXQ8-20	25	4	14	28	2	14	28	10	28	33.5	-	4	56	55.5	63
NMXQ8-30	26	6	-	-	3	29	27	12	40	43.5	-	4	70	69.5	77
NMXQ8-40	32	6	8	31	3	39	31	14	52	53.5	-	4	84	83.5	91
NMXQ8-50	46	6	8	29	4	37	58	13	78	63.5	82.5	8	109	108.5	116
NMXQ8-75	50	6	31	30	4	61	60	12	105	88.5	112.5	8	135	134.5	142

Cylinder

SC

SC(Big)

SCT

SCF

SU

SUF

SI

SIF

DNC

QGB

QGBZ

NCQ2

NCQ2(Big)

NCQ2(Long)

NCQS

NCQM

NRQ

SDA

ADVU

ACE(AND)

MAL

MA

MI

NCM2

NCJ2

NCG1

NCJP

TD

TN(TDA)

NCXS

NCXSW

NMGP

NMGG

NCU

NCUJ

NCY3B

NCY3R

NCY1S

NCY1L

STM

NMXH

NMXS

NMXQ

NMHZ2

NMHC2

NMHL2

NMHY2

NMHT2

NMHW2

NMHF2

NMHS2

NMHS3

NMHS4

NMRHQ

NMSQ

NCRA1

NCRQ2

NCRB2

ACK

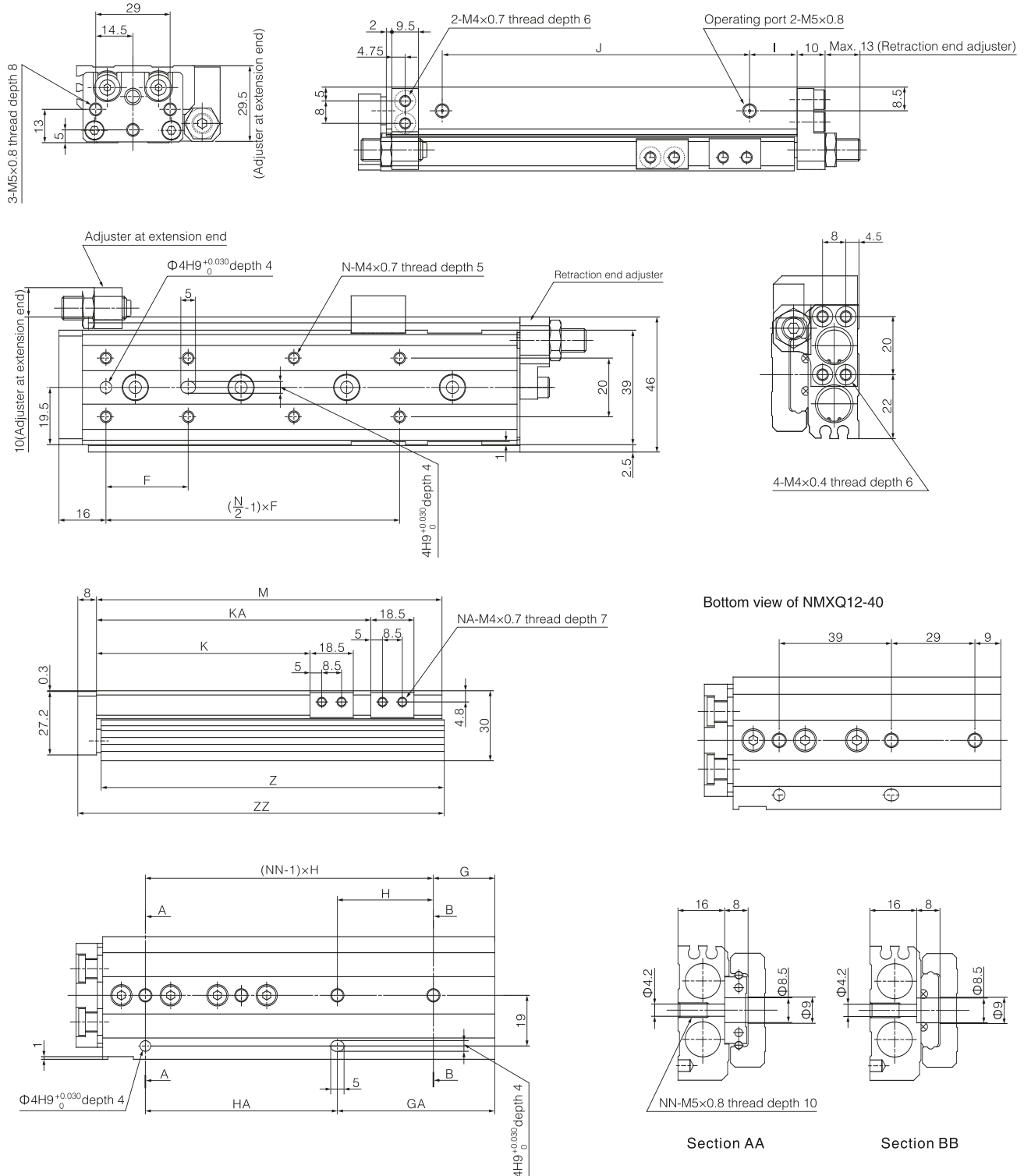
SRC

QCK

NCK1

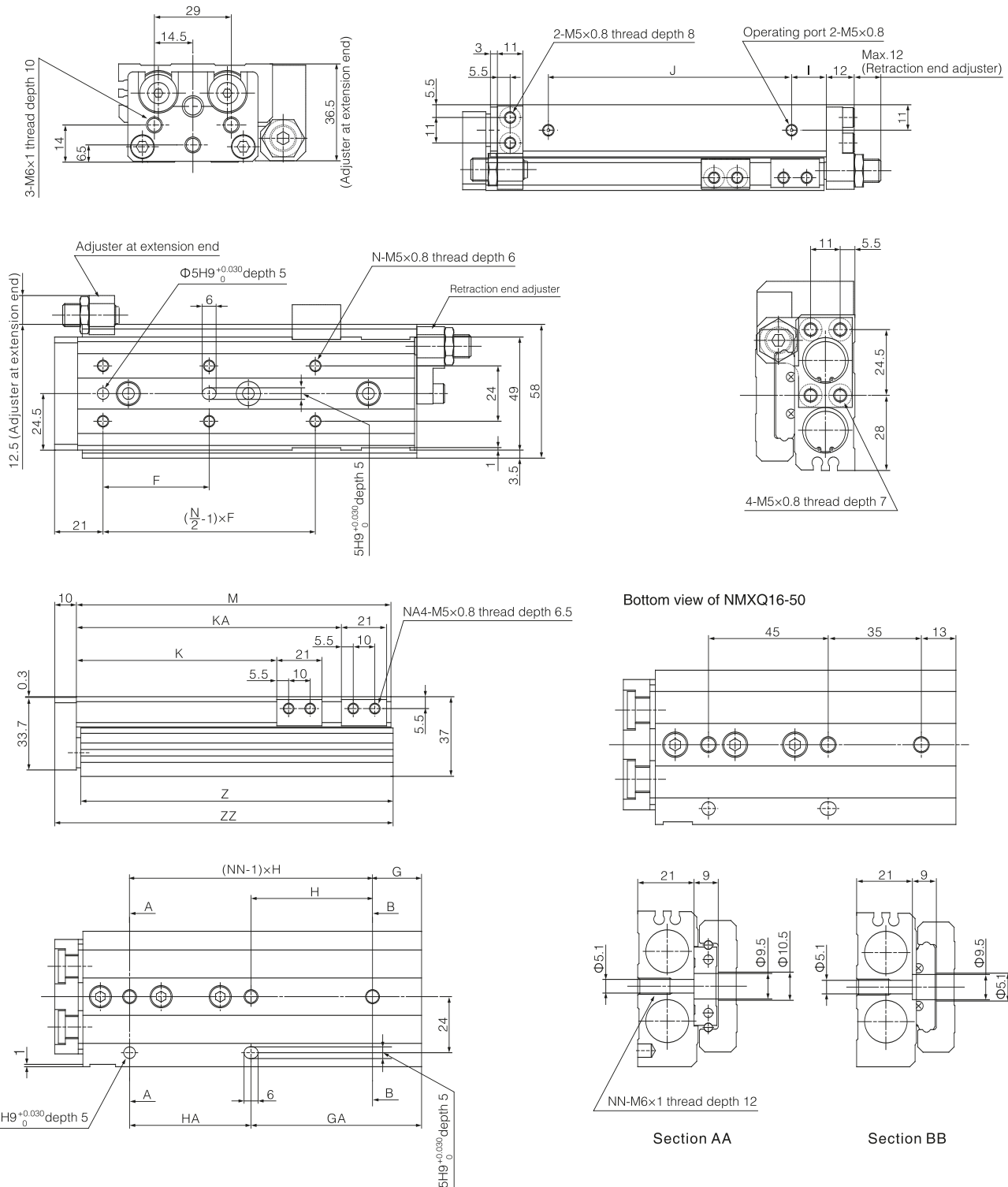
Cylinder

Basic type(NMXQ 12)



Model	F	N	G	H	NN	GA	HA	I	J	K	KA	NA	M	Z	ZZ
NMXQ12-10	28	4	18	32	2	18	32	12	34	26.5	-	4	67	66	76
NMXQ12-20	28	4	18	32	2	18	32	12	34	36.5	-	4	67	66	76
NMXQ12-30	38	4	20	40	2	20	40	14	42	46.5	-	4	77	76	86
NMXQ12-40	34	6	-	-	3	38	39	15	58	56.5	-	4	94	93	103
NMXQ12-50	34	6	9	39	3	48	39	13	70	66.5	-	4	104	103	113
NMXQ12-75	36	8	23	36	4	59	72	17	110	91.5	117.5	8	148	147	157
NMXQ12-100	36	10	12	36	5	84	72	17	135	116.5	142.5	8	173	172	182

Basic type(NMXQ 16)



Model	F	N	G	H	NN	GA	HA	I	J	K	KA	NA	M	Z	ZZ
NMXQ16-10	38	4	18	39	2	18	39	12	40	28	-	4	78	77	89
NMXQ16-20	38	4	18	39	2	18	39	12	40	38	-	4	78	77	89
NMXQ16-30	48	4	19	48	2	19	48	12	50	48	-	4	88	87	99
NMXQ16-40	58	4	19	58	2	19	58	12	60	58	-	4	98	97	109
NMXQ16-50	40	6	-	-	3	48	45	20	68	68	91	8	114	113	125
NMXQ16-75	46	6	21	52	3	73	52	15	105	93	123	8	146	145	157
NMXQ16-100	44	8	36	44	4	80	88	18	145	118	166	8	189	188	200
NMXQ16-125	44	10	17	44	5	105	88	23	165	143	191	8	214	213	225

Cylinder

SC

SC(Big)

SCT

SCF

SU

SUF

SI

SIF

DNC

QGB

QGBZ

NCQ2

NCQ2(Big)

NCQ2(Long)

NCQS

NCQM

NRQ

SDA

ADVU

ACE(AND)

MAL

MA

MI

NCM2

NCJ2

NCG1

NCJP

TD

TN(TDA)

NCXS

NCXSW

NMGP

NMGG

NCU

NCUJ

NCY3B

NCY3R

NCY1S

NCY1L

STM

NMXH

NMXS

NMXQ

NMHZ2

NMHC2

NMHL2

NMHY2

NMHT2

NMHW2

NMHF2

NMHS2

NMHS3

NMHS4

NMRHQ

NMSQ

NCRA1

NCRQ2

NCRB2

ACK

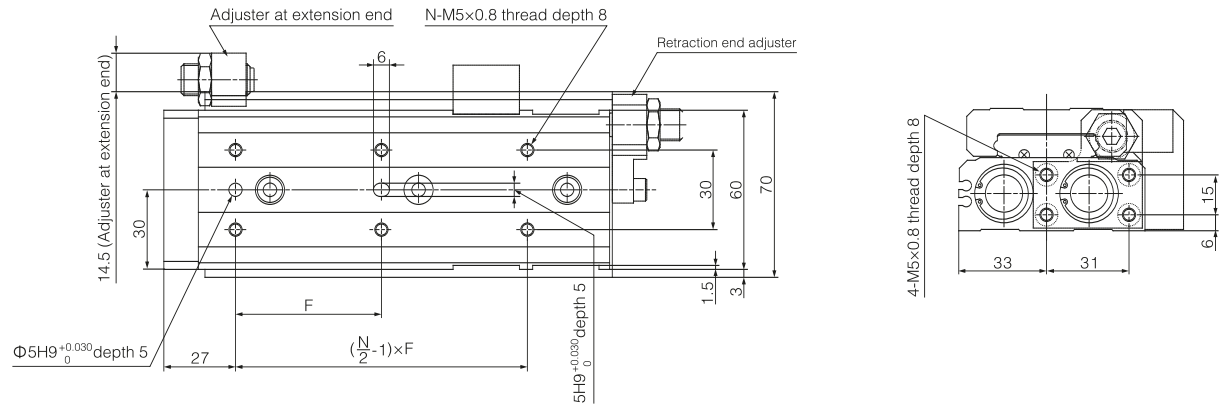
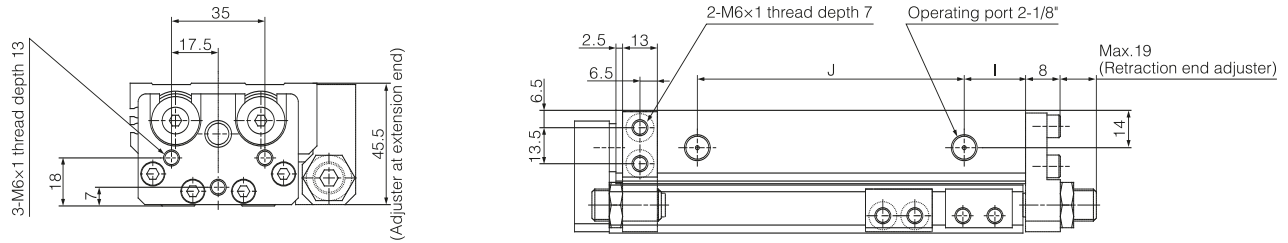
SRC

QCK

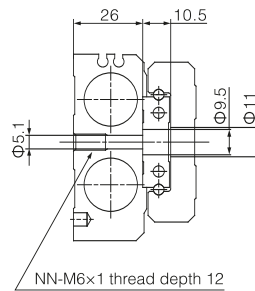
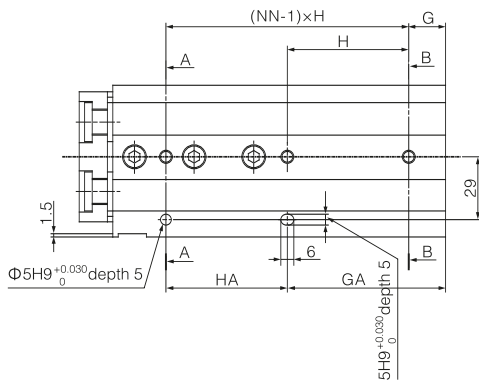
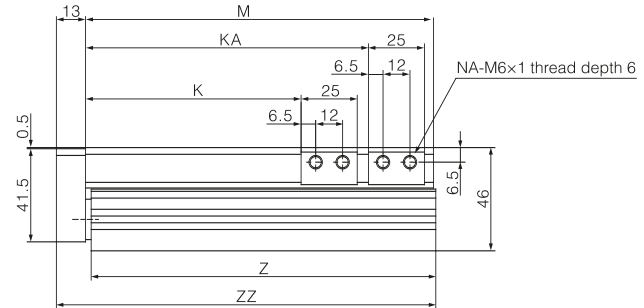
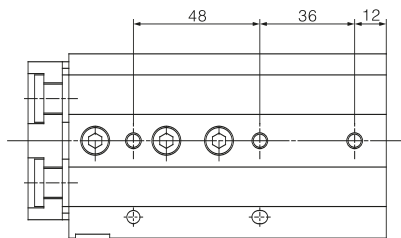
NCK1

Cylinder

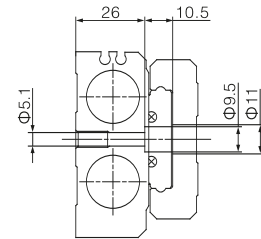
Basic type(NMXQ 20)



Bottom view of NMXQ20-50



Section AA



Section BB

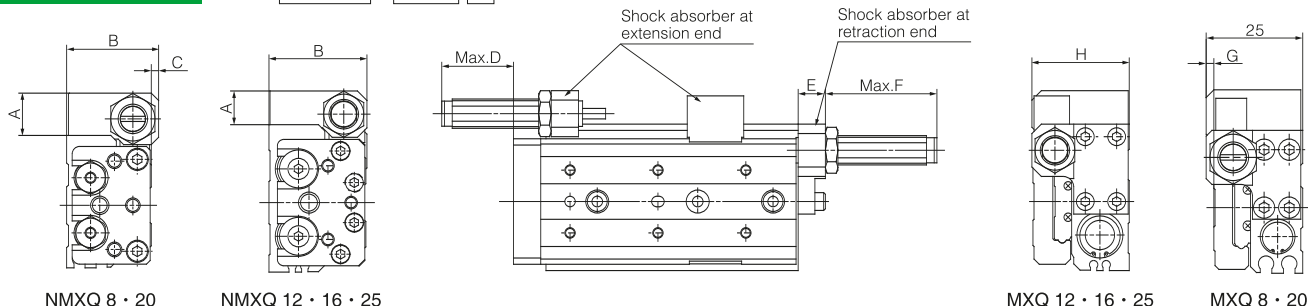
Model	F	N	G	H	NN	GA	HA	I	J	K	KA	NA	M	Z	ZZ
NMXQ20-10	45	4	22	46	2	18	50	16	46	31	-	4	94	92.5	108
NMXQ20-20	40	4	22	46	2	18	50	16	46	41	-	4	94	92.5	108
NMXQ20-30	48	4	22	46	2	18	50	16	46	51	-	4	94	92.5	108
NMXQ20-40	58	4	22	56	2	22	56	16	56	61	-	4	104	102.5	118
NMXQ20-50	42	6	-	-	3	48	48	18	72	71	-	4	122	120.5	136
NMXQ20-75	55	6	17	56	3	73	56	23	100	96	126	8	155	153.5	169
NMXQ20-100	50	8	18	56	4	74	112	25	155	121	183	8	212	210.5	226
NMXQ20-125	55	8	37	59	4	96	118	18	190	146	211	8	240	238.5	254
NMXQ20-150	62	8	56	62	4	118	124	21	215	171	239	8	268	266.5	282

Cylinder

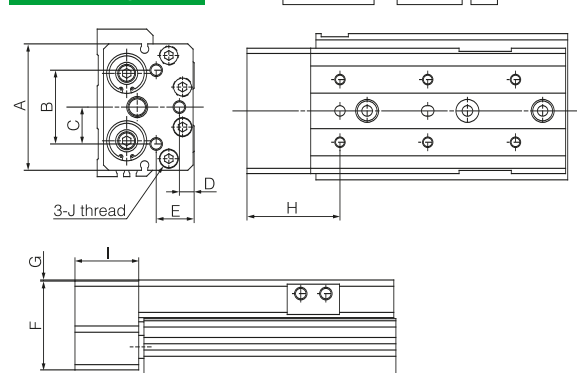
SC
SC(Big)
SCT
SCF
SU
SUF
SI
SIF
DNC
QGB
QGBZ
NCQ2
NCQ2(Big)
NCQ2(Long)
NCQS
NCQM
NRQ
SDA
ADVU
ACE(AND)
MAL
MA
MI
NCM2
NCJ2
NCG1
NCJP
TD
TN(TDA)
NCXS
NCXSW
NMGP
NMGG
NCU
NCUJ
NCY3B
NCY3R
NCY1S
NCY1L
STM
NMXH
NMXS
NMXQ
NMH22
NMHC2
NMHL2
NMHY2
NMHT2
NMHW2
NMHF2
NMHS2
NMHS3
NMHS4
NMRHQ
NMSQ
NCRA1
NCRQ2
NCRB2
ACK
SRC
QCK
NCK1

Function options

B-With shock absorber NMXQ Bore size - Stroke BS, BT, B



F-with spring buffer NMXQ Bore size - Stroke F



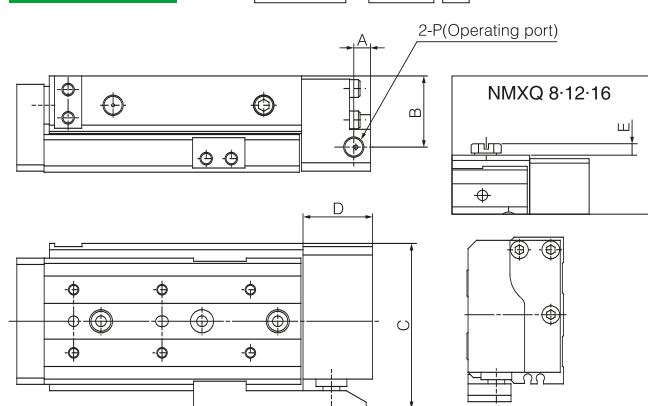
With shock absorber

Model	Adjust stroke range		A	B	C	D	E	F	G	H
	Front	After								
NMXQ8	20	20	11.5	25	2	23	8	32	2	25
NMXQ12	18	18	10	29.5	-	18	10	30	-	29.5
NMXQ16	22	22	12.5	36.5	-	20	12	34	-	36.5
NMXQ20	35	35	16	46.5	0.5	35	13	54	0.5	46.5
NMXQ25	35	35	16.5	54.5	-	29	15	52	-	54.5

With spring buffer

Model	A	B	C	D	E	F	G	H	I	J
NMXQ6	30	16	8	4	8	19.2	0.3	28	22	M3×0.5 depth 5
NMXQ8	34	24	12	5	10	22.2	0.3	28.5	22.5	M4×0.7 depth 6
NMXQ12	43	29	14.5	5	13	29.2	0.3	37	29	M5×0.8 depth 8
NMXQ16	54	42	21	6.5	15.5	35.7	0.3	41	30	M6×1 depth 10
NMXQ20	60	35	17.5	7	18	42.5	0.5	44.5	30.5	M6×1 depth 12
NMXQ25	74	44	22	6.5	21.5	49.5	0.5	50	35	M8×1.25 depth 15

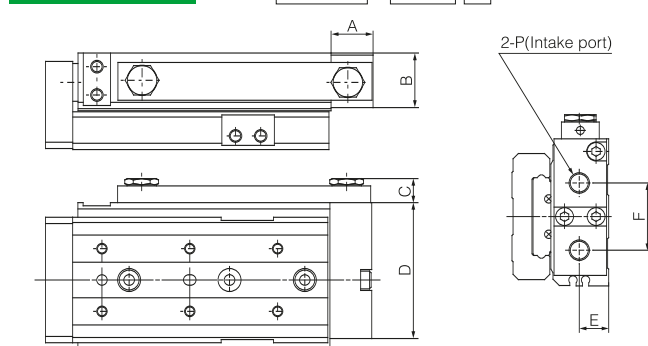
R- With end lock NMXQ Bore size - Stroke R



With end lock

Model	A	B	C	D	E	P
NMXQ8	4	17.5	40.5	16	3	M5×0.8
NMXQ12	5	22	51	22	3	M5×0.8
NMXQ16	6	29	65.5	25	3	M5×0.8
NMXQ20	8	34	78.5	33	-	1/8"
NMXQ25	8	40	94	37	-	1/8"

P-Axial piping type NMXQ Bore size - Stroke P



Axial piping type

Model	A	B	C	D	E	F	P
NMXQ6	12	12.5	6.3	26	5.5	12	M5×0.8
NMXQ8	12	14.5	6.3	31	6.5	15	M5×0.8
NMXQ12	13	16.5	6.3	41	8.5	20	M5×0.8
NMXQ16	14	21	6.3	52	11	26	M5×0.8
NMXQ20	20	26	11.5	65	14	32	1/8"
NMXQ25	20	32	11.5	79	17	40	1/8"